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January, 2006

## FPAB50PH60

### Smart Power Module for Front-End Rectifier

#### General Description

FPAB50PH60 is an advanced smart power module of PFC(Power Factor Correction) that Fairchild has newly developed and designed mainly targeting mid-power application especially for an air conditioners. It combines optimized circuit protection and drive IC matched to high frequency switching IGBTs. System reliability is further enhanced by the integrated under-voltage lock-out and over-current protection function.

#### Features

- Low thermal resistance due to AlN-DBC substrate
- 600V-50A 2-phase IGBT PWM semi-converter including a drive IC for IGBT gate driving and protection
- Typical switching frequency of 20kHz
- Isolation rating of 2500Vrms/min.

#### Applications

- AC 180V ~ 264V single-phase front-end rectifier

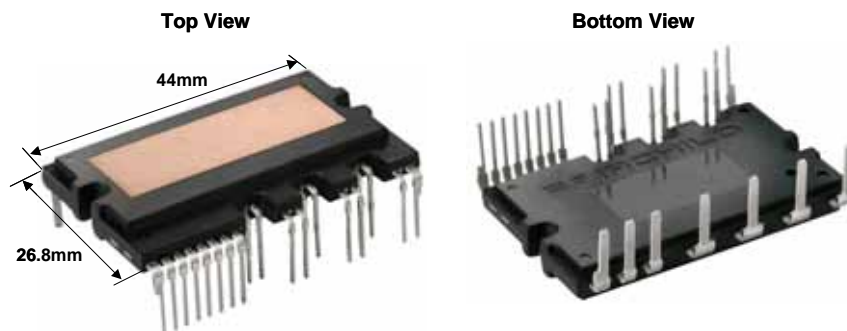


Fig. 1.

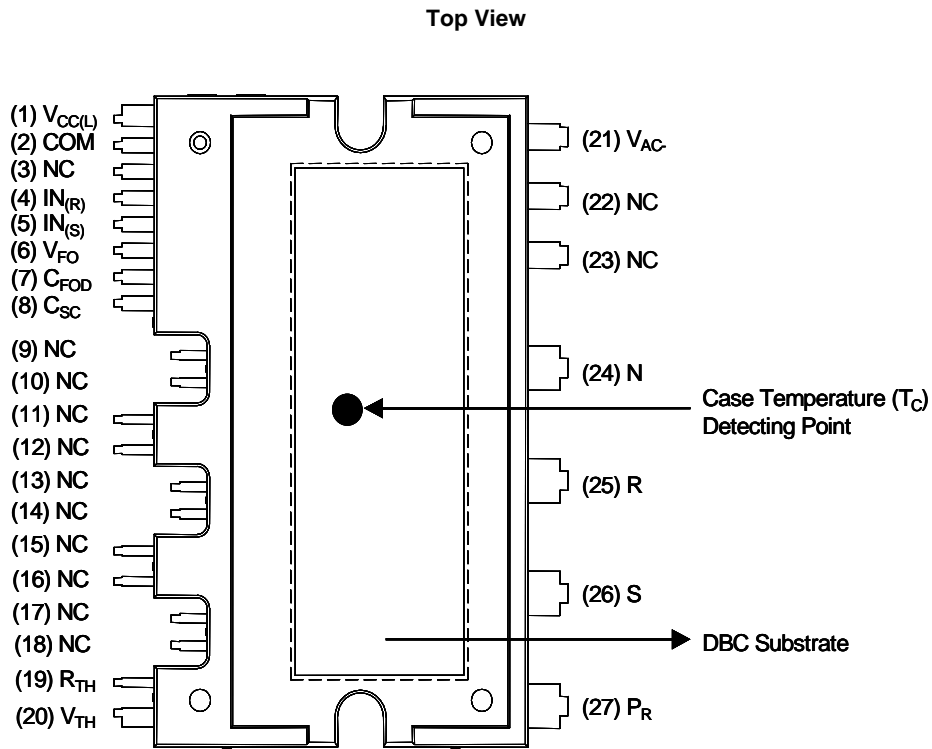
**Integrated Power Functions**

- PFC converter for single-phase AC/DC power conversion (Please refer to Fig. 3)

**Integrated Drive, Protection and System Control Functions**

- For IGBTs: Gate drive circuit, Overcurrent circuit protection (OC), Control supply circuit under-voltage (UV) protection
- Fault signaling: Corresponding to a UV fault
- Input interface: 5V CMOS/LSTTL compatible, Schmitt trigger input

**Pin Configuration**

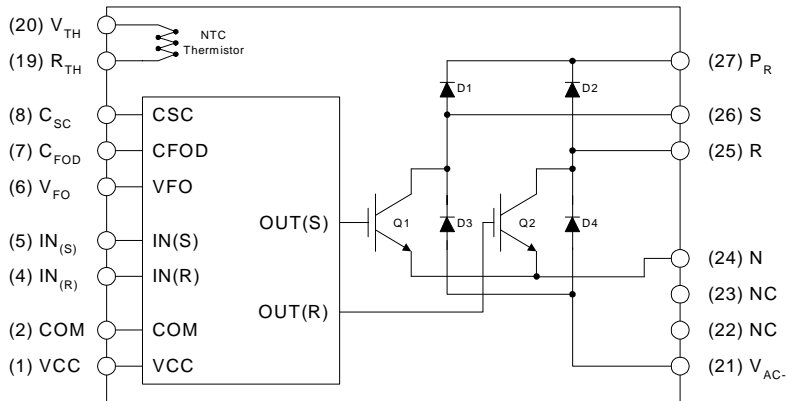


**Fig. 2.**

**Pin Descriptions**

| Pin Number     | Pin Name          | Pin Description  |
|----------------|-------------------|--|
| 1              | V <sub>CC</sub>   | Common Bias Voltage for IC and IGBTs Driving           |
| 2              | COM               | Common Supply Ground                                   |
| 4              | IN <sub>(R)</sub> | Signal Input for Low-side R-phase IGBT                 |
| 5              | IN <sub>(S)</sub> | Signal Input for Low-side S-phase IGBT                 |
| 6              | V <sub>FO</sub>   | Fault Output   |
| 7              | C <sub>FOD</sub>  | Capacitor for Fault Output Duration Time Selection     |
| 8              | C <sub>SC</sub>   | Capacitor (Low-pass Filter) for Over Current Detection |
| 19             | R <sub>(TH)</sub> | NTC Thermistor terminal                                |
| 20             | V <sub>(TH)</sub> | NTC Thermistor terminal                                |
| 21             | V <sub>AC-</sub>  | Negative Terminal of DC-Link (DIODE) for Sensing       |
| 24             | N                 | Negative Rail of DC-Link (IGBT)                        |
| 25             | R                 | Output for R Phase                                     |
| 26             | S                 | Output for S Phase                                     |
| 27             | P <sub>R</sub>    | Positive Rail of DC-Link                               |
| 3, 9~18, 22~23 | NC                | No Connection  |

**Internal Equivalent Circuit and Input/Output Pins**



**Note :**

1) Converter is composed of two IGBTs including four diodes and one IC which has gate driving and protection functions.

**Fig. 3.**

### Absolute Maximum Ratings ( $T_J = 25^\circ\text{C}$ , Unless Otherwise Specified)

#### Converter Part

| Item                           | Symbol          | Condition   | Rating    | Unit             |
|--------------------------------|-----------------|---|-----------|------------------|
| Supply Voltage                 | $V_i$           | Applied between R-S   | 264       | $V_{RMS}$        |
| Supply Voltage (Surge)         | $V_{i(Surge)}$  | Applied between R-S   | 500       | V                |
| Output Voltage                 | $V_{PN}$        | Applied between P- N  | 450       | V                |
| Output Voltage (Surge)         | $V_{PN(Surge)}$ | Applied between P- N  | 500       | V                |
| Collector-emitter Voltage      | $V_{CES}$       |   | 600       | V                |
| Input Current (100% Load)      | $I_i$           | $T_C < 95^\circ\text{C}$ , $V_i=220\text{V}$ , $V_{PN}= 390\text{V}$ , $V_{PWM}=20\text{kHz}$                       | 30        | A                |
| Input Current (125% Load)      | $I_{i(125\%)}$  | $T_C < 95^\circ\text{C}$ , $V_i=220\text{V}$ , $V_{PN}= 390\text{V}$ , $V_{PWM}=20\text{kHz}$ , 1min Non-repetitive | 37.5      | A                |
| Collector Dissipation          | $P_C$           | $T_C = 25^\circ\text{C}$ per One IGBT   | 143       | W                |
| Operating Junction Temperature | $T_J$           | (Note 1)  | -20 ~ 125 | $^\circ\text{C}$ |

**Note**

1. The maximum junction temperature rating of the power chips integrated within the SPM is  $150^\circ\text{C}$  ( $T_C \leq 100^\circ\text{C}$ ). However, to insure safe operation of the SPM, the average junction temperature should be limited to  $T_{J(ave)} \leq 125^\circ\text{C}$  ( $T_C \leq 100^\circ\text{C}$ )

#### Control Part

| Item                          | Symbol   | Condition                      | Rating             | Unit |
|-------------------------------|----------|--------------------------------|--------------------|------|
| Control Supply Voltage        | $V_{CC}$ | Applied between $V_{CC}$ - COM | 20                 | V    |
| Input Signal Voltage          | $V_{IN}$ | Applied between IN - COM       | -0.3~5.5           | V    |
| Fault Output Supply Voltage   | $V_{FO}$ | Applied between $V_{FO}$ - COM | -0.3- $V_{CC}+0.3$ | V    |
| Fault Output Current          | $I_{FO}$ | Sink Current at $V_{FO}$ Pin   | 5                  | mA   |
| Current Sensing Input Voltage | $V_{SC}$ | Applied between $C_{SC}$ - COM | -0.3- $V_{CC}+0.3$ | V    |

#### Total System

| Item                              | Symbol    | Condition   | Rating    | Unit             |
|-----------------------------------|-----------|---|-----------|------------------|
| Module Case Operation Temperature | $T_C$     |   | -20 ~ 100 | $^\circ\text{C}$ |
| Storage Temperature               | $T_{STG}$ |   | -40 ~ 125 | $^\circ\text{C}$ |
| Isolation Voltage                 | $V_{ISO}$ | 60Hz, Sinusoidal, AC 1 minute, Connection Pins to DBC | 2500      | $V_{rms}$        |

#### Thermal Resistance

| Item   | Symbol              | Condition       | Min. | Typ. | Max. | Unit               |
|--|---------------------|-----------------|------|------|------|--------------------|
| Junction to Case Thermal Resistance (Referenced to PKG center) | $R_{\theta(j-c)Q}$  | IGBT            | -    | -    | 0.7  | $^\circ\text{C/W}$ |
|  | $R_{\theta(j-c)HD}$ | High-side diode | -    | -    | 1.5  | $^\circ\text{C/W}$ |
|  | $R_{\theta(j-c)LD}$ | Low-side diode  | -    | -    | 0.85 | $^\circ\text{C/W}$ |

**Note :**

2. For the measurement point of case temperature( $T_C$ ), please refer to Fig. 2.

### Electrical Characteristics (T<sub>J</sub> = 25°C, Unless Otherwise Specified)

#### Converter Part

| Item                                | Symbol               | Condition  | Min. | Typ. | Max. | Unit |
|-------------------------------------|----------------------|--|------|------|------|------|
| IGBT saturation voltage             | V <sub>CE(sat)</sub> | V <sub>CC</sub> = 15V, V <sub>IN</sub> = 5V; I <sub>C</sub> = 50A  | -    | 2.8  | 3.2  | V    |
| High-side diode voltage             | V <sub>FH</sub>      | I <sub>C</sub> = 50A   | -    | 2.1  | 2.7  | V    |
| Low-side diode voltage              | V <sub>FL</sub>      | I <sub>C</sub> = 50A   | -    | 1.3  | 1.7  | V    |
| Switching Times                     | t <sub>ON</sub>      | V <sub>PN</sub> = 400V, V <sub>CC</sub> = 15V, I <sub>C</sub> = 30A<br>V <sub>IN</sub> = 0V ↔ 5V, Inductive Load<br>(Note 3) | -    | 550  | -    | ns   |
|                                     | t <sub>C(ON)</sub>   |  | -    | 200  | -    | ns   |
|                                     | t <sub>OFF</sub>     |  | -    | 430  | -    | ns   |
|                                     | t <sub>C(OFF)</sub>  |  | -    | 180  | -    | ns   |
|                                     | t <sub>rr</sub>      |  | -    | 60   | -    | ns   |
|                                     | I <sub>rr</sub>      |  | -    | 6    | -    | A    |
| Collector - emitter Leakage Current | I <sub>CES</sub>     | V <sub>CE</sub> = V <sub>CES</sub>   | -    | -    | 250  | μA   |

**Note**

3. t<sub>ON</sub> and t<sub>OFF</sub> include the propagation delay time of the internal drive IC. t<sub>C(ON)</sub> and t<sub>C(OFF)</sub> are the switching time of IGBT itself under the given gate driving condition internally. For the detailed information, please see Fig. 4

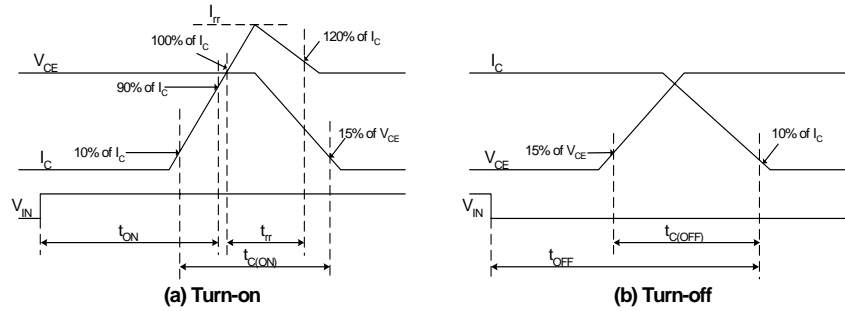
#### Control Part

| Item                                     | Symbol               | Condition  | Min. | Typ. | Max. | Unit |
|--|----------------------|--|------|------|------|------|
| Quiescent V <sub>CC</sub> Supply Current | I <sub>QCCL</sub>    | V <sub>CC</sub> = 15V, I <sub>N</sub> = 0V   V <sub>CC</sub> - COM | -    | -    | 26   | mA   |
| Fault Output Voltage                     | V <sub>FOH</sub>     | V <sub>SC</sub> = 0V, V <sub>FO</sub> Circuit: 4.7kΩ to 5V Pull-up | 4.5  | -    | -    | V    |
|  | V <sub>FOL</sub>     | V <sub>SC</sub> = 1V, V <sub>FO</sub> Circuit: 4.7kΩ to 5V Pull-up | -    | -    | 0.8  | V    |
| Over Current Trip Level                  | V <sub>OC(ref)</sub> | V <sub>CC</sub> = 15V  | 0.45 | 0.5  | 0.55 | V    |
| Supply Circuit Under-Voltage Protection  | UV <sub>CCD</sub>    | Detection Level  | 10.7 | 11.9 | 13.0 | V    |
|  | UV <sub>CCR</sub>    | Reset Level  | 11.2 | 12.4 | 13.2 | V    |
| Fault-out Pulse Width                    | t <sub>FOD</sub>     | C <sub>FOD</sub> = 33nF (Note 4)                                   | 1.4  | 1.8  | 2.0  | ms   |
| ON Threshold Voltage                     | V <sub>IN(ON)</sub>  | Applied between IN - COM   | 3.0  | -    | -    | V    |
| OFF Threshold Voltage                    | V <sub>IN(OFF)</sub> |  | -    | -    | 0.8  | V    |
| Resistance of Thermistor                 | R <sub>TH</sub>      | @ T <sub>C</sub> = 25°C (Note Fig. 9)                              | -    | 50   | -    | kΩ   |
|  |                      | @ T <sub>C</sub> = 80°C (Note Fig. 9)                              | -    | 5.76 | -    | kΩ   |

**Note**

4. The fault-out pulse width t<sub>FOD</sub> depends on the capacitance value of C<sub>FOD</sub> according to the following approximate equation : C<sub>FOD</sub> = 18.3 × 10<sup>-6</sup> × t<sub>FOD</sub>[F]

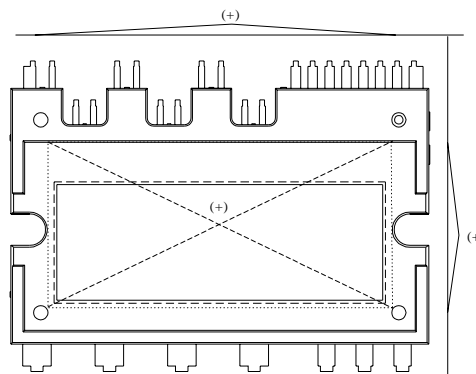
**Electrical Characteristics**



**Fig. 4. Switching Time Definition**

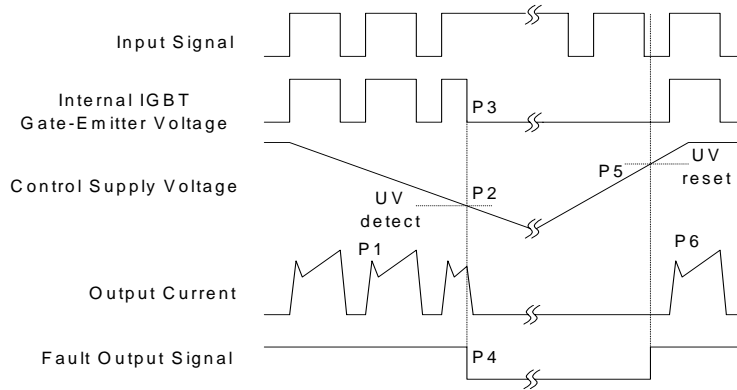
**Mechanical Characteristics and Ratings**

| Item            | Condition                                  | Limits |       |      | Units |
|-----------------|--|--------|-------|------|-------|
|                 |  | Min.   | Typ.  | Max. |       |
| Mounting Torque | Mounting Screw: - M3   Recommended 0.62N•m | 0.51   | 0.62  | 0.72 | N•m   |
| Device Flatness | Note Fig. 5                                | 0      | -     | +120 | μm    |
| Weight          |  | -      | 15.00 | -    | g     |



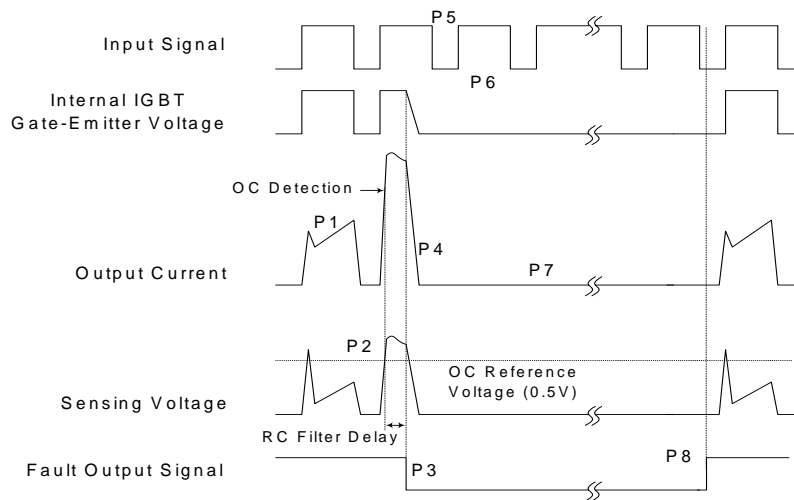
**Fig. 5. Flatness Measurement Position**

**Time Charts of SPMs Protective Function**



- P1 : Normal operation - IGBT ON and conducting current
- P2 : Under voltage detection
- P3 : IGBT gate interrupt
- P4 : Fault signal generation
- P5 : Under voltage reset
- P6 : Normal operation - IGBT ON and conducting current

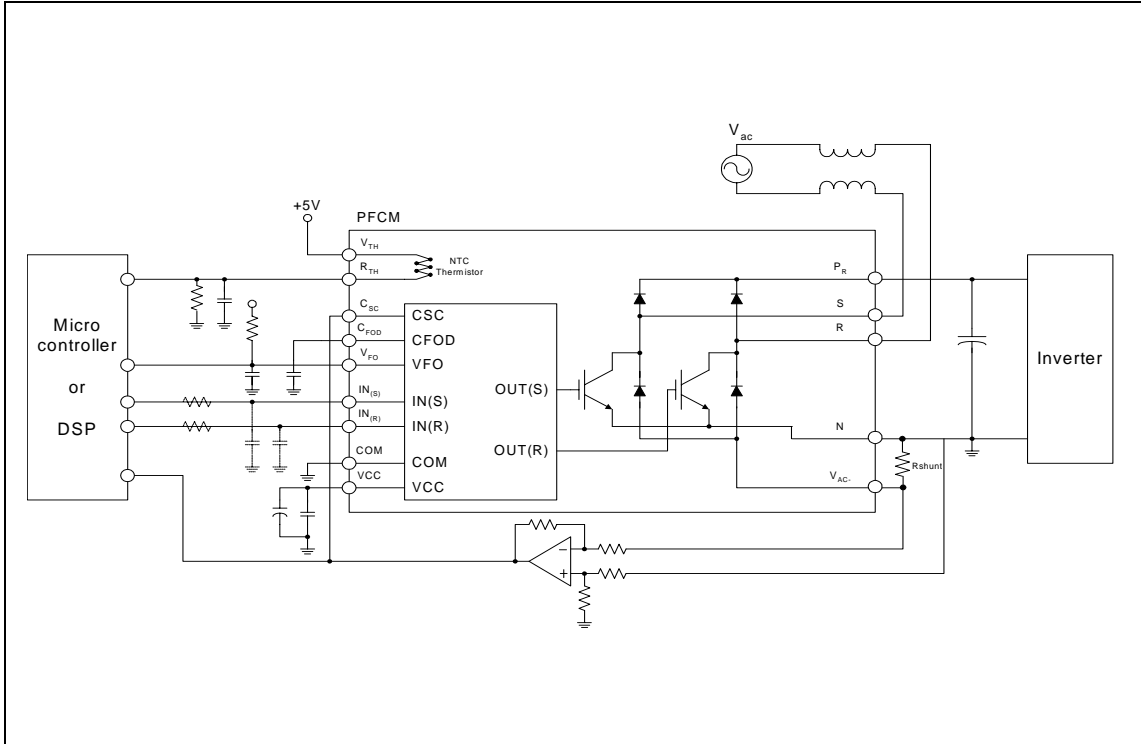
**Fig. 6. Under-Voltage Protection**



- P1 : Normal operation - IGBT ON and conducting current
- P2 : Over current detection
- P3 : IGBT gate interrupt / Fault signal generation
- P4 : IGBT is slowly turned off
- P5 : IGBT OFF signal
- P6 : IGBT ON signal - but IGBT cannot be turned on during the fault Output activation
- P7 : IGBT OFF state
- P8 : Fault Output reset and normal operation start

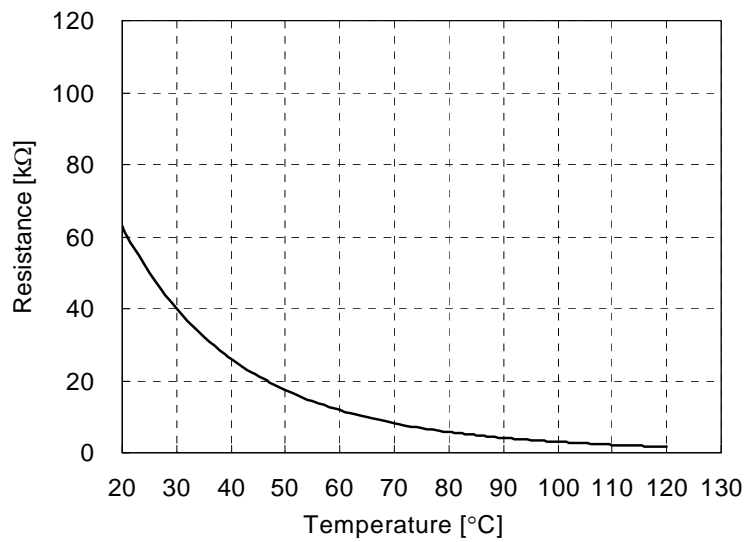
**Fig. 7. Over Current Protection**





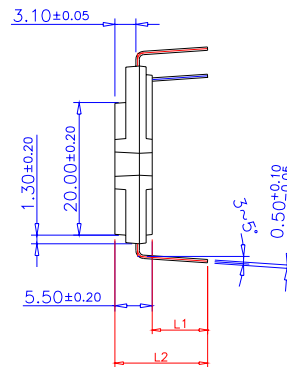
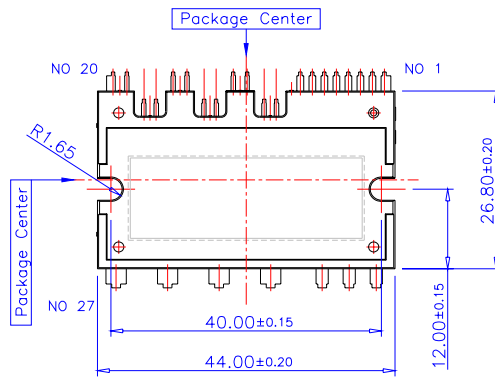
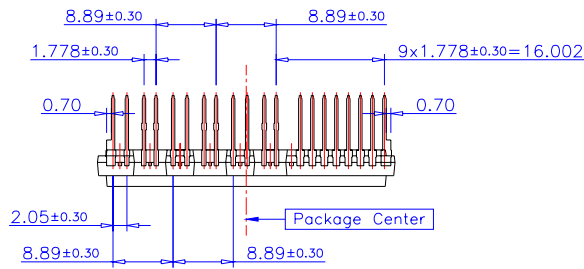
**Fig. 8. Application Example**

**R-T Graph**



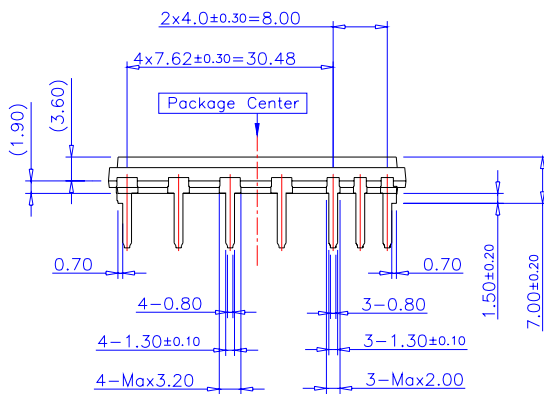
**Fig. 9. R-T Curve of the Built-in Thermistor**

**Detailed Package Outline Drawings**

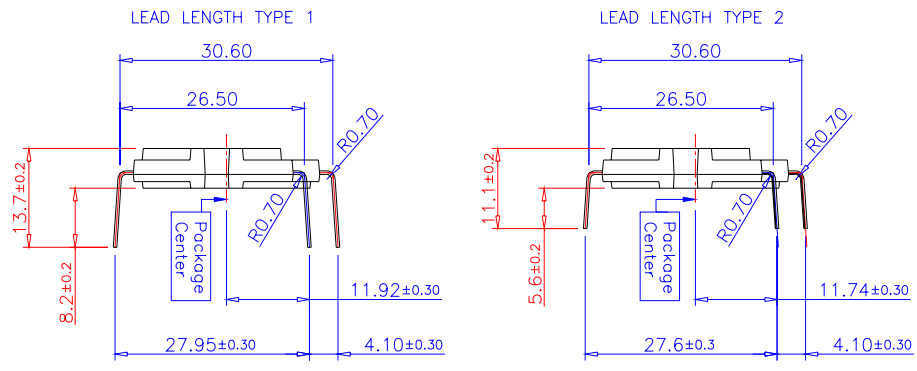


Lead Length Option

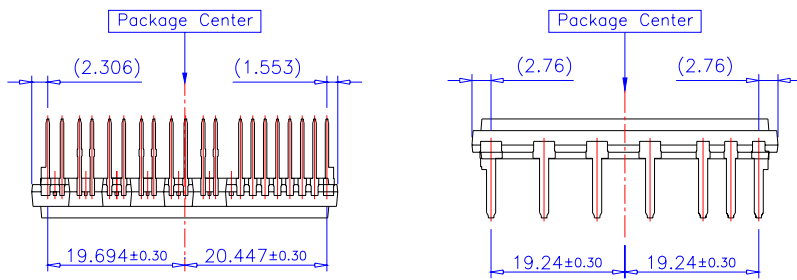
|        | L1          | L2         |
|--------|-------------|------------|
|        | Lead Length | PKG Height |
| Type 1 | 8.20±0.20   | 13.7±0.20  |
| Type 2 | 5.60±0.20   | 11.1±0.20  |



**Detailed Package Outline Drawings**

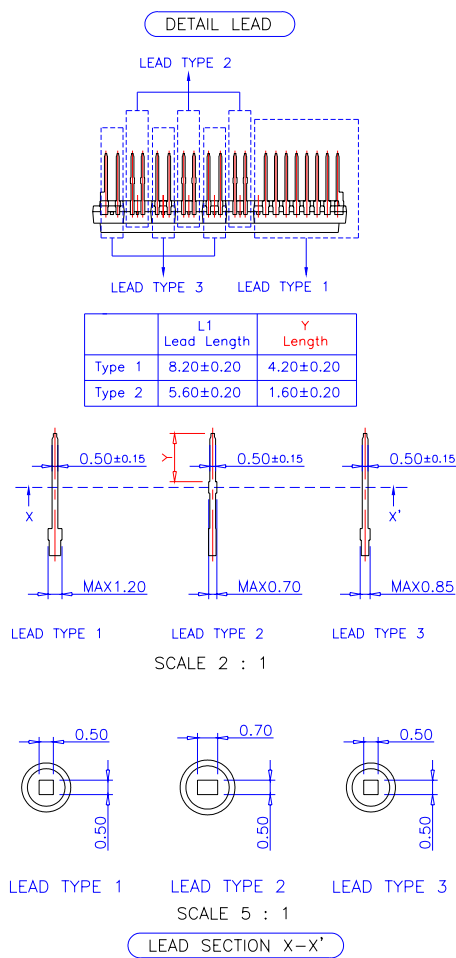


Lead Forming Dimension



PKG Center to Lead Distance

**Detailed Package Outline Drawings**



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| The Power Franchise®                 |                     | POP™          | Stealth™            |                 |
| Programmable Active Droop™           |                     | Power247™     | SuperFET™           |                 |
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