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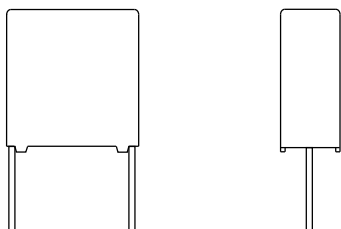


www.vishay.com

MKP338 6 Y2

Vishay BCcomponents

Interference Suppression Film Capacitor - Class Y2 Radial MKP 300 V_{AC} - Line to Ground Application



FEATURES

- 7.5 mm to 27.5 mm lead pitch
- AEC-Q200 qualified (rev. C)
- Robust design
- Material categorization:
for definitions of compliance please see www.vishay.com/doc?99912

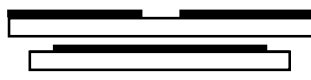

AUTOMOTIVE
GRADE



RoHS
COMPLIANT

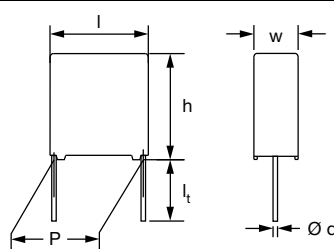
APPLICATIONS

- Standard line bypass (between line and ground) Y2 applications
 - Line bypass application for continuous operation
- See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.001 μF to 0.47 μF (preferred values acc. to E6)
Capacitance tolerance	± 20 %, ± 10 %, ± 5 %
Rated AC voltage	300 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	1000 V _{DC}
Climatic testing class acc. to IEC 60068-1	55/105/56/C for product volumes ≤ 1750 mm ³ 55/105/56/B for volumes > 1750 mm ³
Maximum application temperature	105 °C
Reference standards	IEC 60384-14 and EN 60384-14 IEC 60065 requires pass. flamm. class B for volumes > 1750 mm ³ UL 60384-14; ENEC; CSA E 384-14-95
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Series construction  Triple construction 
Encapsulation	Plastic case, epoxy resin sealed, flame retardant class UL 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals

Note

- For more detailed data and test requirements, contact rfi@vishay.com

DIMENSIONS


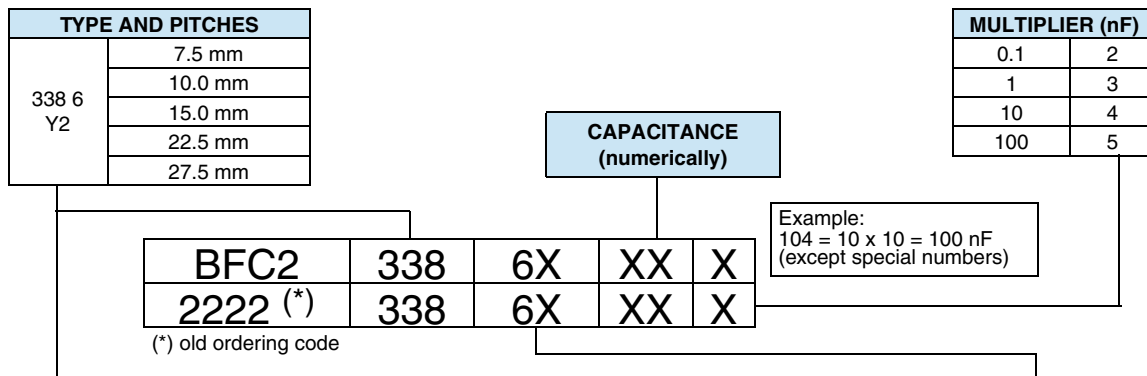


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COMPOSITION OF CATALOG NUMBER



TYPE	PACKAGING	STANDARD DIMENSIONS	C-TOL.	PREFERRED TYPES	
338 6 Y2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch 7.5 mm and 10 mm)	20 %	BFC2 338 60	
		Lead length 3.5 mm ± 0.3 mm (pitch > 10 mm)		BFC2 338 62	
		Lead length 5 mm ± 1 mm		BFC2 338 64	
		Lead length 25 mm ± 2 mm		BFC2 338 66	
	Taped ammo	Pitch 7.5 mm only; H = 18.5 mm; P ₀ = 12.7 mm		BFC2 338 68	
	Taped reel	Pitch 7.5 mm to 15 mm; H = 18.5 mm			
	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch 7.5 mm and 10 mm)		10 %	BFC2 338 61
		Lead length 3.5 mm ± 0.3 mm (pitch > 10 mm)			BFC2 338 63
		Lead length 5 mm ± 1 mm			BFC2 338 65
		Lead length 25 mm ± 2 mm			BFC2 338 67
Taped ammo	Pitch 7.5 mm only; H = 18.5 mm; P ₀ = 12.7 mm	BFC2 338 68			
Taped reel	Pitch 7.5 mm to 15 mm; H = 18.5 mm				
TYPE	PACKAGING	ALTERNATIVE PITCH SIZES AND TOLERANCES	C-TOL.	PREFERRED TYPES	
338 6 Y2		Packaging like 20 % and alternative pitch sizes	5 %	See tables for details	
		Alternative pitch size	10 %/20 %		

Note

(1) For detailed tape specification refer to "Packaging Information" www.vishay.com/doc?28139

SPECIFIC REFERENCE DATA	
DESCRIPTION	VALUE
Rated AC voltage (U _{RAC})	300 V
Permissible DC voltage (U _{RDC})	1000 V
Tangent of loss angle	at 1 kHz at 10 kHz
C ≤ 470 nF	≤ 10 x 10 ⁻⁴ ≤ 20 x 10 ⁻⁴
Rated voltage pulse slope (dU/dt) _R at 420 V _{DC}	100 V/μs
R between leads, for C ≤ 0.33 μF at 100 V; 1 min	> 15 000 MΩ
RC between leads, for C > 0.33 μF at 100 V; 1 min	> 5000 s
R between leads and case; 100 V; 1 min	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s	3400 V; 1 min
Withstanding (AC) voltage between leads and case	2100 V; 1 min
Maximum application temperature	105 °C

Note

(1) See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



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ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 7.5 mm													
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING									
				LOOSE IN BOX					AMMOPACK		REEL Ø = 500 mm ⁽¹⁾⁽²⁾		
				SHORT LEADS			LONG LEADS						
				l _t = 3.5 mm + 1 mm / - 0.5 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	
PITCH = 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm; C-tol. = ± 20 % (U _{RDC} = 1000 V)													
300	0.0010	4.0 x 9.0 x 10.0	0.4	60102	62102	1500	64102	1000	66102	1250	68129	2500	
	0.0012			60122	62122		64122		66122		68131		
	0.0015			60152	62152		64152		66152		68132		
	0.0018			60182	62182		64182		66182		68133		
	0.0022			60222	62222		64222		66222		68134		
	0.0027			60272	62272		64272		66272		68135		
	0.0033	5.0 x 10.5 x 10.0	0.4	60332	62332	1000	64332	1250	66332	1000	68136	2000	
	0.0039			60392	62392		64392		66392		68137		
	0.0047	6.0 x 11.5 x 10.0	0.8	60472	62472	750	64472	1000	66472	750	68138	1900	
	0.0056			60562	62562		64562		66562		68139		
	PITCH = 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm; C-tol. = ± 10 % (U _{RDC} = 1000 V)												
	300	0.0010	4.0 x 9.0 x 10.0	0.4	61102	63102	1500	65102	1000	67102	1250	68179	2500
		0.0012			61122	63122		65122		67122		68181	
		0.0015			61152	63152		65152		67152		68182	
		0.0018			61182	63182		65182		67182		68183	
		0.0022			61222	63222		65222		67222		68184	
		0.0027			61272	63272		65272		67272		68185	
		0.0033	5.0 x 10.5 x 10.0	0.4	61332	63332	1000	65332	1250	67332	1000	68186	2000
0.0039		61392			63392	65392		67392		68187			
0.0047		6.0 x 11.5 x 10.0	0.8	61472	63472	750	65472	1000	67472	750	68188	1900	
0.0056				61562	63562		65562		67562		68189		
PITCH = 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm; C-tol. = ± 5 % (U _{RDC} = 1000 V)													
300		0.0010	4.0 x 9.0 x 10.0	0.4	68215	68225	1500	68235	1000	68335	1250	68346	2500
		0.0012			68216	68226		68236		68336		68347	
		0.0015			68217	68227		68237		68337		68348	
		0.0018			68218	68228		68238		68338		68349	
		0.0022			68219	68229		68239		68339		68351	
		0.0027			5.0 x 10.5 x 10.0	0.4		68221		68231		1000	
		0.0033	68222	68232			68242	68342	68353				
	0.0039	6.0 x 11.5 x 10.0	0.8	68223	68233	750	68243	1000	68343	750	68354	1900	
	0.0047			68224	68234		68244		68344		68355		

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only



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ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 10 mm													
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING									
				LOOSE IN BOX				AMMOPACK		REEL Ø = 500 mm ⁽¹⁾⁽²⁾			
				SHORT LEADS		LONG LEADS							
				l _t = 3.5 mm + 1 mm / - 0.5 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	
PITCH = 10.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-tol. = ± 20 % (U _{RDC} = 1000 V)													
300	0.0010	4.0 x 10.0 x 12.5	0.6	68392	68401	1000	68409	1250			68418	1400	
	0.0012			68393	68402		68411				68419		
	0.0015			68394	68403		68412				68421		
	0.0018			68395	68404		68413				68422		
	0.0022			68396	68405		68414				68423		
	0.0027			68397	68406		68415				68424		
	0.0033			68398	68407		68416				68425		
	0.0039			68399	68408		68417				68426		
	0.0047			5.0 x 11.0 x 12.5	0.82		68101				68106		1000
	0.0056	68102	68107			68113	68142						
	0.0068	68103	68108			68114	68143						
	0.0082	6.0 x 12.0 x 12.5	1.1	68104	68109	750	68115	750			68144	900	
	0.010			68105	68111		68116				68145		
	PITCH = 10.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-tol. = ± 10 % (U _{RDC} = 1000 V)												
	300	0.0010	4.0 x 10.0 x 12.5	0.6	68436	68445	1000	68454	1250			68463	1400
		0.0012			68437	68446		68455				68464	
		0.0015			68438	68447		68456				68465	
		0.0018			68439	68448		68457				68466	
0.0022		68441			68449	68458		68467					
0.0027		68442			68451	68459		68468					
0.0033		68443			68452	68461		68469					
0.0039		68444			68453	68462		68471					
0.0047		5.0 x 11.0 x 12.5			0.82	68159		68164				1000	
0.0056			68161	68165		68169	68192						
0.0068		6.0 x 12.0 x 12.5	1.1	68162	68166	750	68171	750			68193	900	
0.0082				68163	68167		68172				68194		
PITCH = 10.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-tol. = ± 5 % (U _{RDC} = 1000 V)													
300		0.0010	4.0 x 10.0 x 12.5	0.6	68481	68489	1000	68498	1250			68507	1400
		0.0012			68482	68491		68499				68508	
		0.0015			68483	68492		68501				68509	
		0.0018			68484	68493		68502				68511	
		0.0022			68485	68494		68503				68512	
	0.0027	68486			68495	68504		68513					
	0.0033	68487			68496	68505		68514					
	0.0039	68488			68497	68506		68515					
	0.0047	5.0 x 11.0 x 12.5			0.82	68245		68249				1000	
	0.0056		68246	68251		68255	68358						
	0.0068	6.0 x 12.0 x 12.5	1.1	68247	68252	750	68256	750			68359	900	
	0.0082			68248	68253		68257				68361		

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only



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ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 15 mm												
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING								
				LOOSE IN BOX					AMMOPACK		REEL Ø = 500 mm ⁽¹⁾⁽²⁾	
				SHORT LEADS			LONG LEADS		H = 18.5 mm; P ₀ = 12.7 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ				
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-tol. = ± 20 % (U_{RDC} = 1000 V)												
0.0068		5.0 x 11.0 x 17.5	1.0	60682	62682	1000	64682	1000			68146	1100
0.0082				60822	62822		64822				68147	
0.010				60103	62103		64103				68148	
0.012				60123	62123		64123				68149	
0.015		6.0 x 12.0 x 17.5	1.4	60153	62153	1000	64153	1000			68151	900
0.018				60183	62183		64183				68152	
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 20 % (U_{RDC} = 1000 V)												
0.022		7.0 x 13.5 x 17.5	1.8	60223	62223	750	64223	500			68153	800
0.027				60273	62273		64273				68154	
0.033		8.5 x 15.0 x 17.5	2.4	60333	62333	750	64333	500			68155	650
0.039				60393	62393		64393				68156	
0.047		10.0 x 16.5 x 17.5	3.0	60473	62473	500	64473	450			68157	600
0.056				60563	62563		64563				68158	
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-tol. = ± 10 % (U_{RDC} = 1000 V)												
0.0068		5.0 x 11.0 x 17.5	1.0	61682	63682	1000	65682	1000			68202	1100
0.0082				61822	63822		65822				68203	
0.010				61103	63103		65103				68204	
0.012				61123	63123		65123				68205	
0.015		6.0 x 12.0 x 17.5	1.4	61153	63153	1000	65153	1000			68206	900
0.018				61183	63183		65183				68207	
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 10 % (U_{RDC} = 1000 V)												
0.022		7.0 x 13.5 x 17.5	1.8	61223	63223	750	65223	500			68208	800
0.027				61273	63273		65273				68209	
0.033		8.5 x 15.0 x 17.5	2.4	61333	63333	500	65333	450			68211	650
0.039				61393	63393		65393				68212	
0.047		10.0 x 16.5 x 17.5	3	61473	63473	500	65473	450			68213	600
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-tol. = ± 5 % (U_{RDC} = 1000 V)												
0.0068		5.0 x 11.0 x 17.5	1.0	68258	68284	1000	68309	1000			68381	1100
0.0082				68259	68285		68311				68382	
0.010				68261	68286		68312				68383	
0.012				68262	68287		68313				68384	
0.015		6.0 x 12.0 x 17.5	1.4	68263	68288	1000	68314	1000			68385	900
PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 5 % (U_{RDC} = 1000 V)												
0.018		7.0 x 13.5 x 17.5	1.8	68264	68289	750	68315	500			68386	800
0.022				68265	68291		68316				68387	
0.027		8.5 x 15.0 x 17.5	2.4	68266	68292	500	68317	450			68388	650
0.033				68267	68293		68318				68389	
0.039		10.0 x 16.5 x 17.5	3.0	68268	68294	500	68319	450			68391	600

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only



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ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 22.5 mm																	
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING													
				LOOSE IN BOX					AMMOPACK		REEL Ø = 500 mm ⁽¹⁾⁽²⁾						
				SHORT LEADS			LONG LEADS										
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ					
PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 20 % (U_{RDC} = 1000 V)																	
300	0.047	7.0 x 16.5 x 26.0	2.9	68123	68125	200	68127	250									
	0.056			68124	68126		68128										
	0.068	8.5 x 18.0 x 26.0	3.8	60683	62683	200	64683	250									
	0.082			60823	62823		64823										
	0.10	10.0 x 19.5 x 26.0	6.8	60104	62104	200	64104	200									
	0.12	12.0 x 22.0 x 26.0	7.8	60124	62124	150	64124	200									
	0.15			60154	62154		64154										
	PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 10 % (U_{RDC} = 1000 V)																
	0.047	7.0 x 16.5 x 26.0	2.9	68173	68175	200	68177	250									
	0.056			68174	68176		68178										
	0.068	8.5 x 18.0 x 26.0	3.8	61683	63683	200	65683	200									
	0.082			61823	63823		65823										
0.10	10.0 x 19.5 x 26.0	6.8	61104	63104	150	65104	200										
0.12	12.0 x 22.0 x 26.0	7.8	61124	63124	150	65124	200										
0.15			61154	63154		65154											
PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-tol. = ± 5 % (U_{RDC} = 1000 V)																	
0.047	7.0 x 16.5 x 26.0	2.9	68269	68295	200	68321	250										
0.056			68271	68296		68322											
0.068	8.5 x 18.0 x 26.0	3.8	68272	68297	200	68323	200										
0.082			68273	68298		68324											
0.10	12.0 x 22.0 x 26.0	7.8	68274	68299	150	68325	200										
0.12			68275	68301		68326											

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only



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ELECTRICAL DATA AND ORDERING INFORMATION - PITCH 27.5 mm																
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 338 6X XXX AND PACKAGING												
				LOOSE IN BOX					AMMOPACK		REEL Ø = 500 mm ⁽¹⁾⁽²⁾					
				SHORT LEADS			LONG LEADS									
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ				
PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-tol. = ± 20 % (U _{RDC} = 1000 V)																
300	0.18	13.0 x 23.0 x 31.0	9.2	60184	62184	100	64184	125	-	-	-	-				
	0.22			60224	62224		64224									
	0.27	15.0 x 25.0 x 31.0	12.3	60274	62274	100	64274	125								
	0.33	18.0 x 28.0 x 31.0	16.1	60334	62334	100	64334	100								
				60394	62394		64394									
	0.47	21.0 x 31.0 x 31.0	20.3	60474	62474	50	64474	75								
	PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-tol. = ± 10 % (U _{RDC} = 1000 V)															
	0.18	13.0 x 23.0 x 31.0	9.2	61184	63184	100	65184	125								
	0.22	15.0 x 25.0 x 31.0	12.3	61224	63224		65224									
	0.27	18.0 x 28.0 x 31.0	16.1	61274	63274	100	65274	100								
	0.33			61334	63334		65334									
	0.39	21.0 x 31.0 x 31.0	20.3	61394	63394	50	65394	75								
	0.47			61474	63474		65474									
	PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-tol. = ± 5 % (U _{RDC} = 1000 V)															
	0.15	13.0 x 23.0 x 31.0	9.2	68276	68302	100	68327	125								
0.18	68277			68303	68328											
0.22	15.0 x 25.0 x 31.5	12.3	68278	68304	100	68329	100									
0.27	18.0 x 28.0 x 31.5	16.1	68279	68305		68331										
0.33			68281	68306	68332											
0.39	21.0 x 31.0 x 31.0	20.3	68282	68307	50	68333	75									

Notes

- SPQ = Standard Packing Quantity
- (1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 365 mm is available on request
- (3) Weight for short lead product only

APPROVALS				
SAFETY APPROVALS Y2	VOLTAGE	VALUE	FILE NUMBERS	LINK
EN 60384-14 (ENEC) (= IEC 60384-14 ed-3)	300 V _{AC}	1 nF to 470 nF	FI 2013002	www.vishay.com/doc?28212
UL 60384-14	300 V _{AC}	1 nF to 470 nF	E354331	www.vishay.com/doc?28189
CSA-E384-14-95	300 V _{AC}	1 nF to 470 nF	E354331	
CB-test certificate	300 V _{AC}	1 nF to 470 nF	FI 7754	www.vishay.com/doc?28213
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.				
  				



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MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed circuit boards by means of automatic insertion machines.
 For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

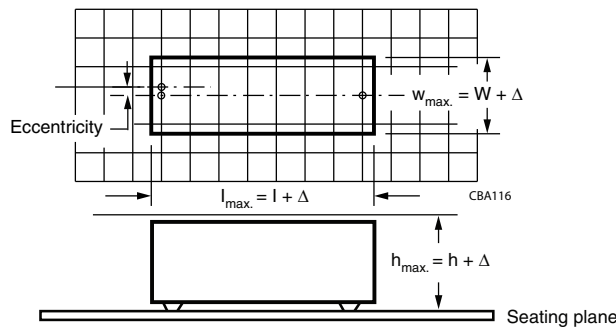
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed-Circuit Board

The maximum space for length (l_{max}), width (w_{max}), and height (h_{max}) of film capacitors to take in account on the printed-circuit board is shown in the drawings:

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch, ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: **“Soldering Guidelines for Film Capacitors”**: www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

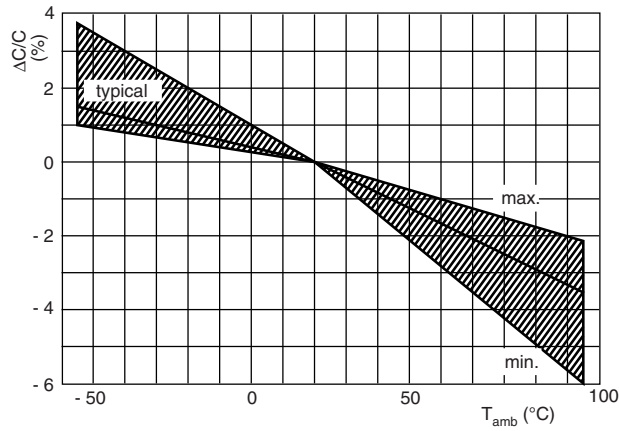


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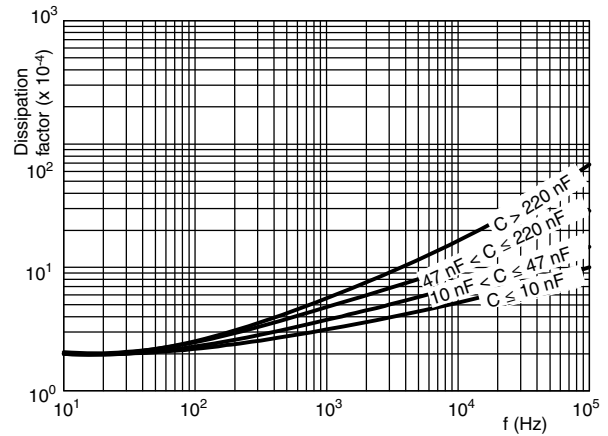
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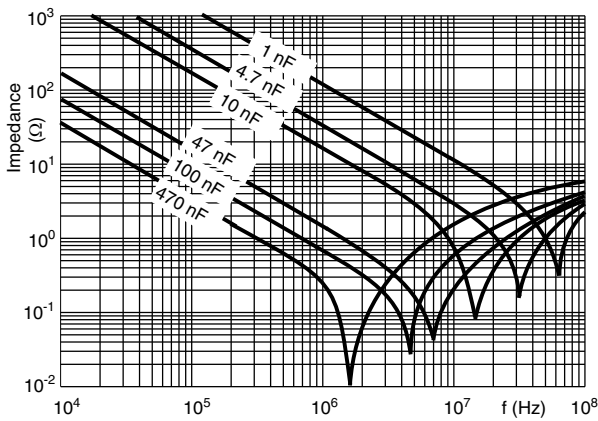
CHARACTERISTICS



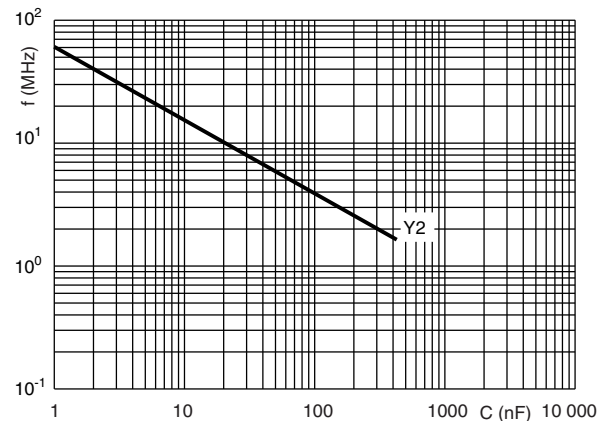
Capacitance as a function of ambient temperature (typical curve)



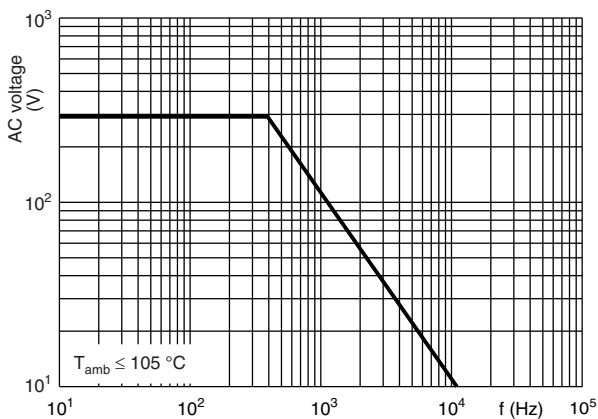
Tangent of loss angle as a function of frequency (typical curve)



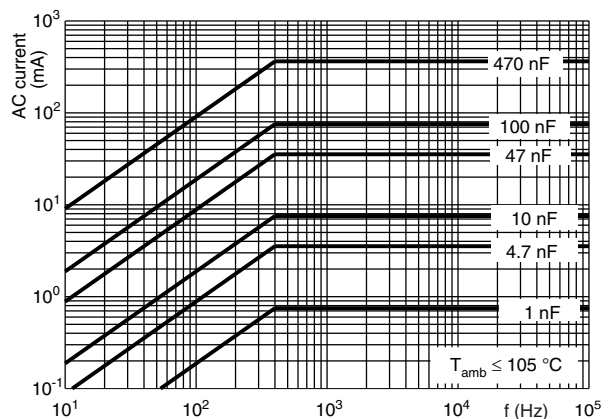
Impedance as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



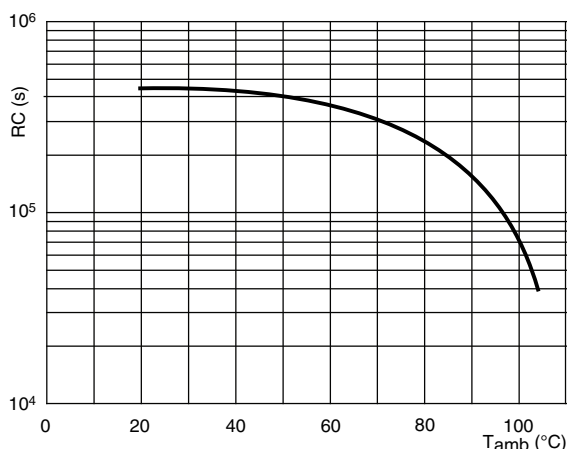
Max. RMS current as a function of frequency



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Insulation resistance as a function of ambient temperature

APPLICATION NOTES

- For Y2 electromagnetic interference suppression in **standard line bypass applications** (between line and ground) (50 Hz / 60 Hz) with a maximum mains voltage of 300 V_{AC}.
- For series impedance applications we refer to the application note: www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse program must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:
if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 420 V_{DC} and divided by the applied voltage.

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-14 and Specific Reference Data”.

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters “General Data” of this specification
Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	



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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta \leq 0.008$ Compared to values measured initially As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
4.20 Solvent resistance of the marking:	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature	$\theta A = -55\text{ }^\circ\text{C}$ $\theta B = +105\text{ }^\circ\text{C}$ 5 cycles Duration $t = 30\text{ min}$	
4.6.1 Inspection	Visual examination	No visible damage
4.7 Vibration	Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	
4.9.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta \leq 0.008$ Compared to values measured initially As specified in section "Insulation Resistance" of this specification



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: -55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db remaining cycles		
4.11.6 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta \leq 0.008$ Compared to values measured in 4.11.1 No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH, no load Capacitance	
4.12.1 Initial measurements	Tangent of loss angle at 1 kHz	
4.12.3 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.12.1. Increase of $\tan \delta \leq 0.007$ Compared to values measured in 4.12.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



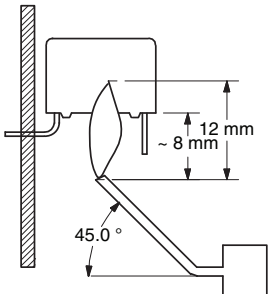
GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X1: 5 kV Max. 24 pulses	No selfhealing breakdowns or flash-over
4.14 Endurance	Duration: 1000 h 1.7 x U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	
4.14.7 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations 2100 V _{AC} ; 1 min between terminations and case Insulation resistance	No visible damage Legible marking ΔC/C ≤ 10 % compared to values measured in 4.13.1. Increase of tan δ ≤ 0.008 Compared to values measured in 4.13.1. No permanent breakdown or flash-over ≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles charged to 420 V _{DC} Discharge resistance: $R = \frac{420 V_{DC}}{1.5 \times C (dU/dt)}$	
4.15.1 Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
4.15.3 Final measurements	Capacitance Tangent of loss angle Insulation resistance	ΔC/C ≤ 10 % compared to values measured in 4.15.1. Increase of tan δ ≤ 0.008 Compared to values measured in 4.15.1. ≥ 50 % of values specified in section "Insulation Resistance" of this specification



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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times the value as specified in section "Resonant Frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: \varnothing 0.5 mm Fuel: Butane Test duration for actual volume V in mm ³ : V ≤ 250: 10 s 250 < V ≤ 500: 20 s 500 < V ≤ 1750: 30 s V > 1750: 60 s One flame application 	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 5 kV discharges on the test capacitor connected to U _{RAC} .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.



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