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Toshiba Semiconductor & Storage TLEGF1108(T11(O

For any questions, you can email us directly: sales@integrated-circuit.com

TOSHIBA

TL(BF,EGF)1108(T11)

Unit: mm

TOSHIBA LED Lamp

Contact us: sales@integrated-circuit.com Website: www.integrated-circuit.com

TLBF1108(T11), TLEGF1108(T11)

Panel Circuit Indicators

 $3.5 \text{ (L) mm} \times 2.9 \text{ (W) mm} \times 1.9 \text{ (H) mm}$ TL□F1108(T11) series

• Luminous intensity:

Blue: Iv = 560 mcd (typ.) @ IF = 40 mAGreen: Iv = 2000 mcd (typ.) @ IF = 40 mA

Topr / Tstg = -40 to 100°C

High current driving: IF = 50 mA (max)

Standard embossed tape packing:

4 mm pitch: T11 type (2000 pcs/reel)

8-mm tape/ reel

Applications: automotive use, backlighting, pilot lamp etc.

Color and Material

Part Number	Color	Material
TLBF1108	Blue	InGaN
TLEGF1108	Green	IIIOall

Tolerance : ± 0.2 **JEDEC** JEITA **TOSHIBA** 4-3W1

Weight: 0.035 g (typ.)

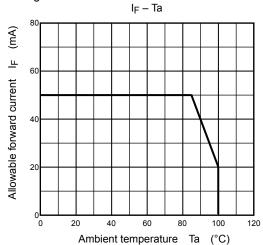
Absolute Maximum Ratings (Ta = 25°C)

Characteristics		Symbol	Rating	Unit
Forward Current ((Note 1)	l _F	50	mA
Reverse Voltage	·	V_{R}	5	V
Power Dissipation		P _D	200	mW
Operating Temperature		T _{opr}	-40 to 100	°C
Storage Temperature		T _{stg}	-40 to 100	°C

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum

Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook ("Handling Precautions"/"Derating Concept and Methods") and individual reliability data (i.e. reliability test report and estimated failure rate, etc).

Note 1: Forward current derating



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Electrical Characteristics (Ta = 25°C)

Characteristics	Symbol	Test condition	Min	Тур.	Max	Unit
Forward Voltage	V _F	I _F = 40 mA	3.0	3.5	4.0	V
Reverse Current	I _R	V _R = 5 V	_	_	10	μΑ

Optical Characteristics-1 (Ta = 25°C)

Part Number	Luminous Intensity I _V			Available Iv rank	
Fait Number	Min	Тур.	Max	lF	Please see Note 2
TLBF1108	400	560	1250	40	UA1 / UA2 / VA1/ VA2
TLEGF1108	1000	2000	3200	40	WA1 / WA2 / XA1 / XA2
Unit	mcd		mA	_	

Note 2: The specification as following table is used for Iv classification of LEDs in Toshiba facility. Each reel includes the same rank LEDs. Let the delivery ratio of each rank be unquestioned.

lv rank				
Rank symbol	Min	Max		
UA1	400	630		
UA2	500	800		
VA1	630	1000		
VA2	800	1250		
WA1	1000	1600		
WA2	1250	2000		
XA1	1600	2500		
XA2	2000	3200		
Unit	mcd	mcd		

Optical Characteristics-2 (Ta = 25°C)

	Emission Spectrum							
Part Number	Peak Emission Wavelength λ _p		Δλ	Dominant Wavelength λ_d		l _F		
	Min	Тур.	Max	Тур.	Min	Тур.	Max	Ļ
TLBF1108	_	468	_	25	463	470	477	40
TLEGF1108	_	518	_	35	518	528	538	40
Unit		nm		nm		nm		mA



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The cautions

ESD withstand voltage according to MIL STD 883D, Method 3015.7: ≥1000V

When handling this LED, take the following measures to prevent the LED from being damaged or otherwise adversely affected.

- 1) Use a conductive tablemat and conductive floor mat, and ground the workbench and floor.
- 2) Operators handling laser diodes must be grounded via a high resistance (about 1 $M\Omega$). A conductive strap is good for this purpose.
- 3) Ground all tools including soldering irons.

This product is designed as a general display light source usage, and it has applied the measurement standard that matched with the sensitivity of human's eyes. Therefore, it is not intended for usage of functional application (ex. Light source for sensor, optical communication and etc) except general display light source.

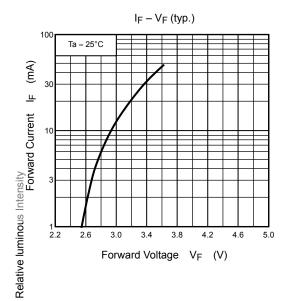
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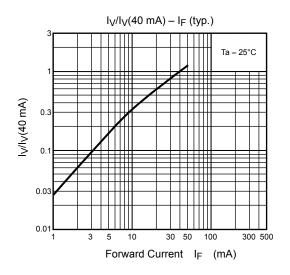


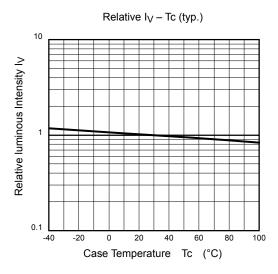
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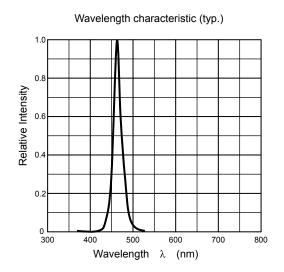
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TLBF1108



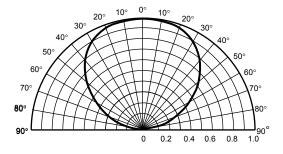






Radiation pattern (typ.)

 $Ta = 25^{\circ}C$

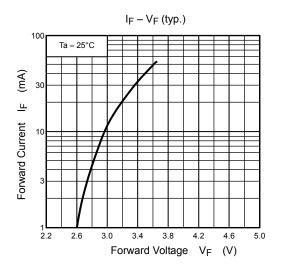


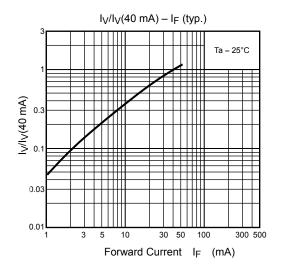


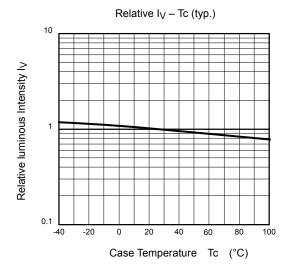
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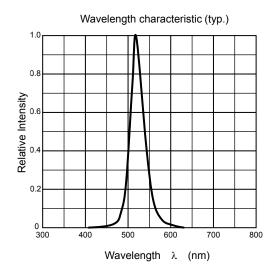
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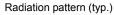
TLEGF1108



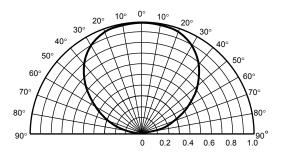








 $Ta=25^{\circ}C$



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Packaging

This LED device is packed in an aluminum envelope with a silica gel and a moisture indicator to avoid moisture absorption. The optical characteristics of the device may be affected by exposure to moisture in the air before soldering and the device should therefore be stored under the following conditions:

 $1. \ \, \text{This moisture proof bag may be stored unopened within } 12 \,\, \text{months at the following conditions}.$

Temperature: 5°C to 30°C Humidity: 90% (max)

- 2. After opening the moisture proof bag, the device should be assembled within 4weeks in an environment of 5° C to 30° C/60% RH or below.
- 3. If upon opening, the moisture indicator card shows humidity 30% or above (Color of indication changes to pink) or the expiration date has passed, the device should be baked in taping with reel.

After baking, use the baked device within 72 hours, but perform baking only once.

Baking conditions: 60±5°C, for 24 to 48 hours.

Expiration date: 12 months from sealing date, which is imprinted on the label affixed.

- 4. Repeated baking can cause the peeling strength of the taping to change, then leads to trouble in mounting.
- 5. If the packing material of laminate would be broken, the hermeticity would deteriorate. Therefore, do not throw or drop the packed devices.

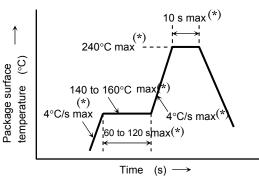
Mounting Method

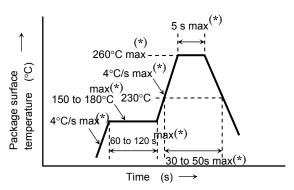
Soldering

• Reflow soldering (example)

Temperature profile for Pb soldering (example)

Temperature profile for Pb-free soldering (example)





- The product is evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than max(*) values) as a evaluation. Please perform reflow soldering under the above conditions.
- Please perform the first reflow soldering with reference to the above temperature profile and within 4weeks of opening the package.
- Second reflow soldering

In case of second reflow soldering should be performed within 168 h of the first reflow under the above conditions.

Storage conditions before the second reflow soldering: 30°C, 60% RH (max)

Make any necessary soldering corrections manually.

(only once at each soldering point)

Soldering iron: 25 W

Temperature : 300°C or less Time : within 3 s

Do not perform wave soldering.

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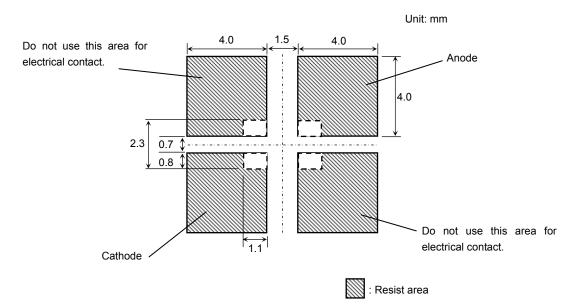
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Recommended soldering pattern

Cu area $> 16 \text{ mm}^2$



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Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents. It is confirmed that these solvents have no effect on semiconductor devices in our dipping test (under the recommended conditions). In selecting the one for your actual usage, please perform sufficient review on washing condition, using condition and etc.

ASAHI CLEAN AK-225AES : (made by ASAHI GLASS)

KAO CLEAN THROUGH 750HS : (made by KAO)

PINE ALPHA ST-100S : (made by ARAKAWA CHEMICAL)

Precautions when Mounting

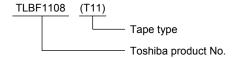
- (1) Do not apply force to the plastic part of the LED under high-temperature conditions.
- (2) To avoid damaging the LED plastic, do not apply friction using a hard material.
- (3) When installing the PCB in a product, ensure that the device does not come into contact with other components.
- (4) For this product, silicone is used as the encapsulated material. Therefore the top surface of this product is soft. Please do not stress on the encapsulated part of LEDs to avoid affecting the reliability of the product. When using the mounting devices, please use the picking up nozzle that does not affect the silicone resin.

Tape Specifications

1. Product number format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (this method, however does not apply to products whose electrical characteristics differ from standard Toshiba specifications)

- (1) Tape Type: T11 (4-mm pitch)
- (2) Example

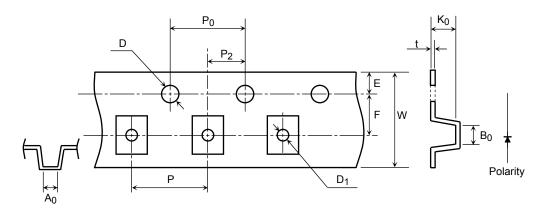


2. Tape dimensions

Unit: mm

Symbol	Dimension	Tolerance
D	1.5	+0.1/-0
Е	1.75	±0.1
P ₀	4.0	±0.1
t	0.3	±0.05
F	3.5	±0.05
D ₁	1.5	±0.1

Symbol	Dimension	Tolerance
P ₂	2.0	±0.05
W	8.0	±0.3
Р	4.0	±0.1
A ₀	2.9	±0.1
B ₀	3.7	±0.1
K ₀	2.3	±0.1



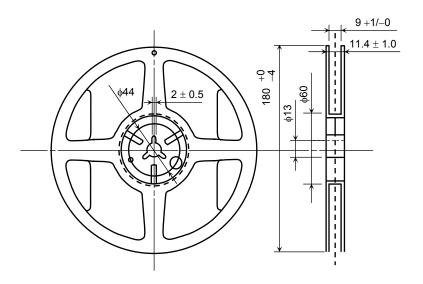
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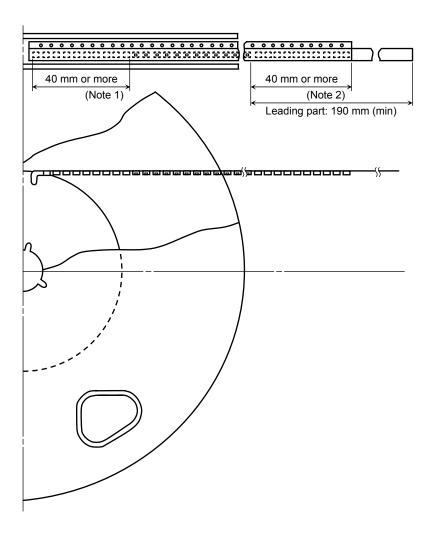
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3. Reel dimensions

Unit: mm



4. Leader and trailer sections of tape



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5. Packing form

(1) Packing quantity

Reel	2,000 pcs
Carton	10,000 pcs

(2) Packing form: Each reel is sealed in an aluminum pack with silica gel.

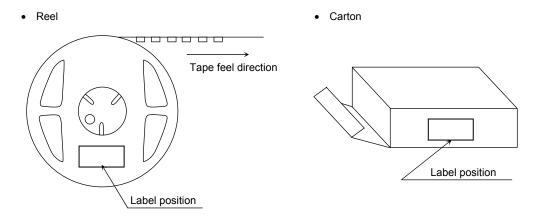
6. Label format

(1) Label contents

Shipped products are mentioned the following contents.

P/N:				TOSHIBA
TYPE	TLBF1108			
ADDC	(T11)	Q'TY	2,000 pcs	
Lot Num (RANK	ber Key code for TSB SYMBOL)	32C	2000	
Use ur	nder 5-30degC/60%RH wit	hin 4v	veeks	
	HS COMPATIBLE XXXXXXXXXXXXXXXX		SEALED: DIFFUSEI ASSEMBL	

(2) Label location



 The aluminum package in which the reel is supplied also has the label attached to center of one side.

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