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Molex Japan Co., Ltd.

INSTRUCTION MANUAL NO.	
IS-0022E	
ISSUED	1985-11-26
REVISED	2005-01-28
REV.	B

OPERATING MANUAL

INSERTION EXTRACTION TOOL: 5480, 51024 Housing Series

Tool Number: 57005-6000

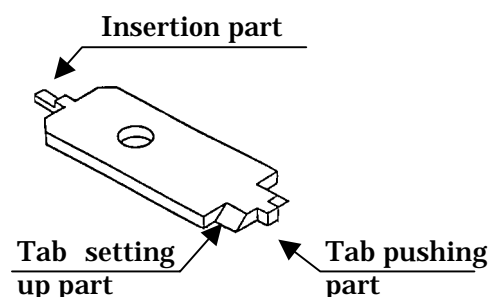
1. Introduction

This document is prepared so that the tool is properly used.

Please take the time to read this manual, making sure you understand the operating procedures described herein before attempting to operate the tool.

2. Specifications

Applicable housing number	5480, 51024
Applicable terminal number	5479



3. Operation steps

No	Operation steps	Explanation figure
1	<p>“Insertion”</p> <p>The contacting part of a terminal is pushed for the right figure with “the insertion part of a tool.”</p>	<p>The diagram shows a cross-section of the tool's insertion part pushing a terminal into a housing. An arrow indicates the direction of force.</p>
2	<p>“Pulling out”</p> <p>After “the tab pushing part of a tool” is inserted in the tab window of a housing, the wire is lightly pulled.</p>	<p>The diagram shows a cross-section of the tool's tab pushing part inserted into a housing. A wire is shown being pulled out. An arrow labeled 'Housing' points to the housing structure.</p>
3	<p>“Setting up the tab”</p> <p>“The tab setting up part of a tool” is pushed between contacting and the tab, and the tab is set up lightly.</p>	<p>The diagram shows a cross-section of the tool's tab setting up part being pushed between a terminal and a tab. An arrow labeled 'Tab' points to the tab being set up.</p>

“Note” Please insert the terminal pulled out once again after setting up the tab by this tool.