

## Excellent Integrated System Limited

Stocking Distributor

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[Vishay Semiconductor/Opto Division](#)  
[VL3012A2](#)

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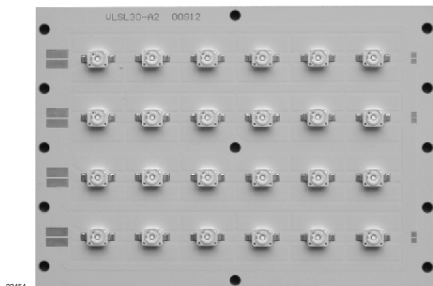


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## VL3012A2, VL3024A2

Vishay Semiconductors

### High Brightness LED Power Module



#### FEATURES

- Metal core PCB: Al > 0.75 thickness
- Single side/single layer PCB
- Shiny white surface
- 12 or 24 LEDs, max. current per LED 1 A
- Conductive top layer: Cu (min. 18 μm)
- Isolation layer prepreg > 63 μm
- Standard solder mask material
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- LM80 certified LEDs
- Compliant to RoHS Directive 2002/95/EC



**RoHS**  
COMPLIANT  
**GREEN**  
(5-2008)\*\*

#### Note

\*\* Please see document "Vishay Material Category Policy":  
[www.vishay.com/doc?99902](http://www.vishay.com/doc?99902)

#### APPLICATIONS

- Streetlight
- Internal lighting in buildings
- Tunnel lights
- General lighting application

#### DESCRIPTION

The VL3012A2, VL3024A2 are metal core based high brightness LED power modules, assembled with 12 or 24 HB white LEDs. The color temperature is cool white in the typical range of 5000 K to 7000 K. The modules are designed for flexible use due to the option for using special reflectors to adjust the emission characteristics.

#### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: LED module
- Product series: power
- Angle of half intensity: ± 80°

PARTS TABLE				
PART	COLOR	LUMINOUS FLUX (at I <sub>F</sub> = 700 mA typ.)	COLOR TEMPERATURE K	TECHNOLOGY
VL3012A2	Cool white	Φ <sub>V</sub> = 2100 lm	5000 to 7000	InGaN
VL3024A2	Cool white	Φ <sub>V</sub> = 4200 lm	5000 to 7000	InGaN

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VL3012A2, VL3024A2				
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Forward current	Per row	I <sub>F</sub>	750	mA
Power dissipation VL3012A2	Total (max.)	P <sub>tot</sub>	34.5	W
Power dissipation VL3024A2		P <sub>tot</sub>	69	W
Junction temperature		T <sub>j</sub>	120	°C
Operating temperature range		T <sub>amb</sub>	- 40 to + 85	°C
Storage temperature range		T <sub>stg</sub>	- 40 to + 85	°C



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<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified) <b>VL3012A2, COOL WHITE</b>						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux per row <sup>(1)</sup>	$I_F = 700\text{ mA}$	$\Phi_V$	860	1050	-	lm
Luminous flux total <sup>(1)</sup>	$I_{board} = 2 \times 700\text{ mA}$	$\Phi_V$	1720	2100	-	lm
Color temperature	$I_F = 700\text{ mA}$	TK	5000	-	7000	K
Forward voltage per row	$I_F = 700\text{ mA}$	$V_F$	19	21	23	V
Class A ( $V_{Fmax.} - V_{Fmin.}$ ) all rows <sup>(2)</sup>	$I_F = 700\text{ mA}$	$\Delta V_F$	-	-	0.9	V
Temperature coefficient of $V_F$ per row	$I_F = 350\text{ mA}$	$TC_{V_F}$	-	- 20	-	mV/K
Temperature coefficient of $\Phi_V$	$I_F = 350\text{ mA}$ (per row)	$TC_{\Phi_V}$	-	- 0.4	-	%/K

### Notes

- Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of  $\pm 0.1\text{ V}$ . Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .
- <sup>(1)</sup> Calculated based on single LED unit.
- <sup>(2)</sup>  $V_F$  classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.

<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified) <b>VL3024A2, COOL WHITE</b>						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux per row <sup>(2)</sup>	$I_F = 700\text{ mA}$	$\Phi_V$	860	1050	-	lm
Luminous flux total <sup>(2)</sup>	$I_{board} = 4 \times 700\text{ mA}$	$\Phi_V$	3440	4200	-	lm
Color temperature	$I_F = 700\text{ mA}$	TK	5000	-	7000	K
Forward voltage per row	$I_F = 700\text{ mA}$	$V_F$	19	21	23	V
Class A ( $V_{Fmax.} - V_{Fmin.}$ ) all rows <sup>(3)</sup>	$I_F = 700\text{ mA}$	$\Delta V_F$	-	-	0.9	V
Temperature coefficient of $V_F$ per row	$I_F = 350\text{ mA}$	$TC_{V_F}$	-	- 20	-	mV/K
Temperature coefficient of $\Phi_V$	$I_F = 350\text{ mA}$ (per row)	$TC_{\Phi_V}$	-	- 0.4	-	%/K

### Notes

- Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of  $\pm 0.1\text{ V}$ . Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .
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**COLOR RANGE AND COLOR BINNING**

VL3012A2, VL3024A2: 5000 K to 7000 K group 6P to 7R

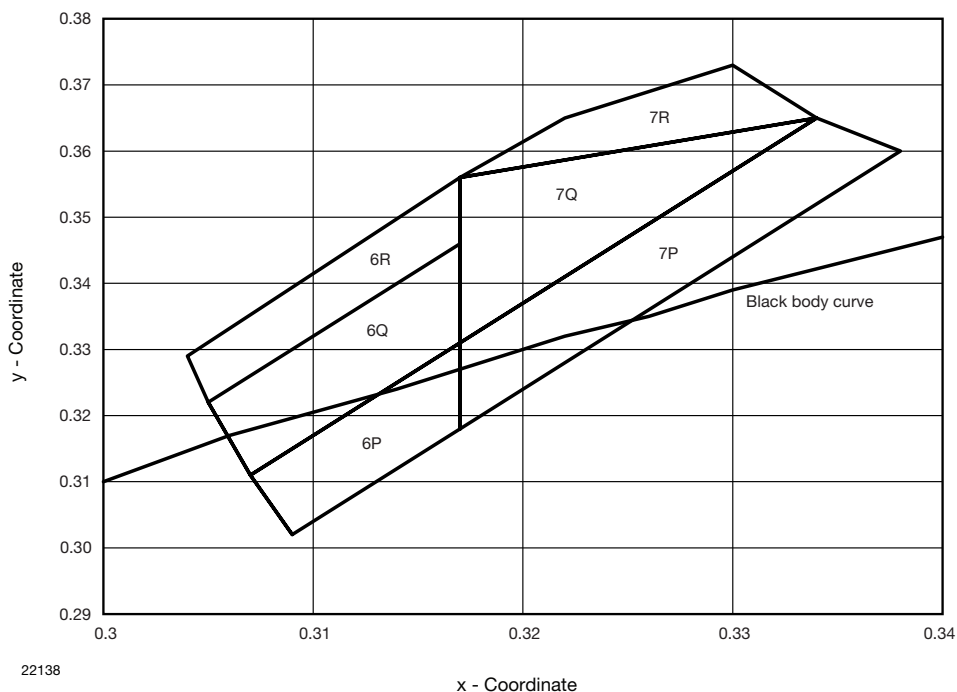


Fig. 1 - Chromaticity Coordinates of Colorgroups

CHROMATICITY COORDINATED GROUPS FOR COOL WHITE SMD LED											
GROUP	X	Y		GROUP	X	Y		GROUP	X	Y	
6P	0.309	0.302		6Q	0.307	0.311		6R	0.305	0.322	
	0.307	0.311			0.305	0.322			0.304	0.329	
	0.317	0.331			0.317	0.346			0.317	0.356	
	0.317	0.318			0.317	0.331			0.317	0.346	
7P	0.317	0.318		7Q	0.317	0.331		7R	0.317	0.356	
	0.317	0.331			0.317	0.356			0.322	0.365	
	0.334	0.365			0.334	0.365			0.330	0.373	
	0.338	0.360			0.317	0.331			0.334	0.365	

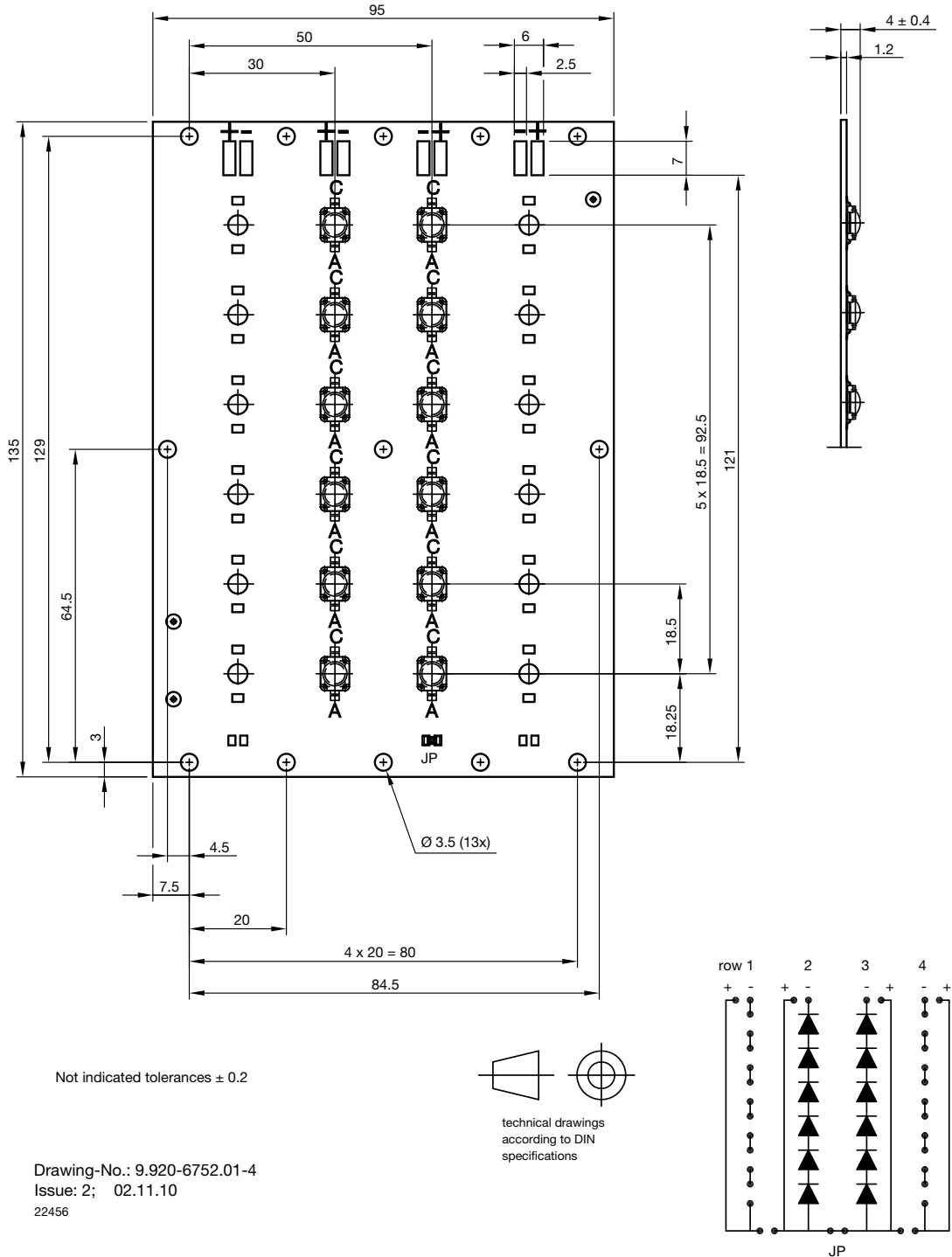


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**PCB BASIC DESIGN VL3012A2 DIMENSIONS** in millimeters



Assembled with all jumpers. Jumpers can be removed according driver design

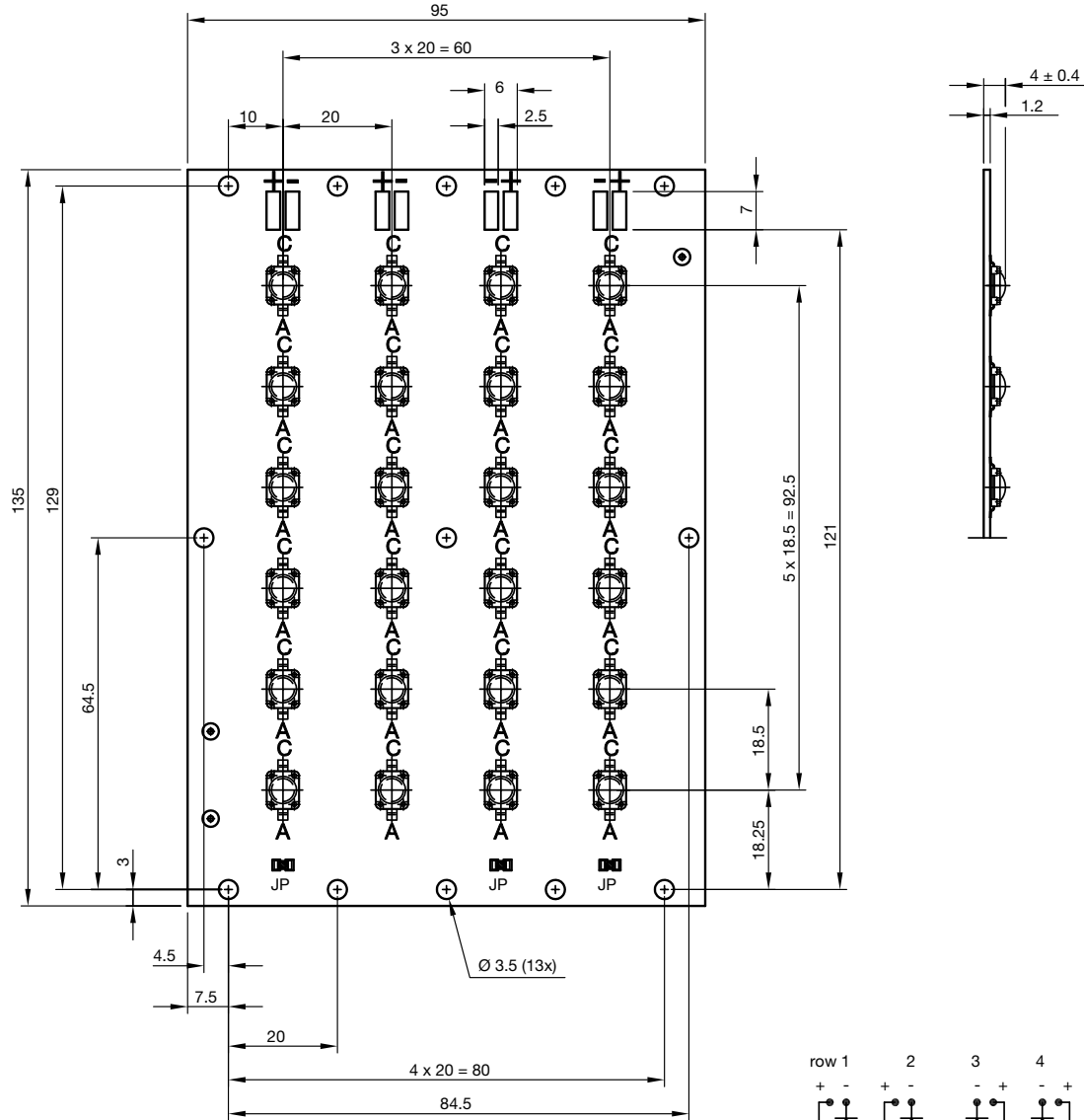


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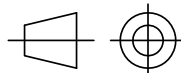
**VL3012A2, VL3024A2**

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**PCB BASIC DESIGN VL3024A2 DIMENSIONS** in millimeters

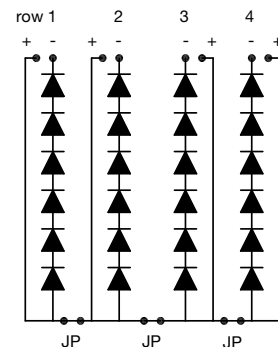


Not indicated tolerances ± 0.2



technical drawings  
according to DIN  
specifications

Drawing-No.: 9.920-6751.01-4  
 Issue: 2; 02.11.10  
 22455



Assembled with all jumpers. Jumpers can be removed according driver design



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# VL3012A2, VL3024A2

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## PCB CHARACTERISTICS

- Metal core PCB with typical Al thickness of 800  $\mu\text{m}$
- Prepreg thickness typical 127  $\mu\text{m}$
- Conductive pattern Cu typical 25  $\mu\text{m}$
- Total board thickness: 1 mm  $\pm$  15 %
- Warpage max. 0.75 % of board dimension
- Solder resist on top side
- Shiny white surface
- Galvanic of solder pads pure matte Sn ( $\geq$  0.8  $\mu\text{m}$ ), immersion plated
- Assembled with 12 or 24 high brightness power LEDs. LED position accuracy  $\pm$  0.125 mm from middle axis, horizontal tilt max. 2°

## EMISSION CHARACTERISTIC

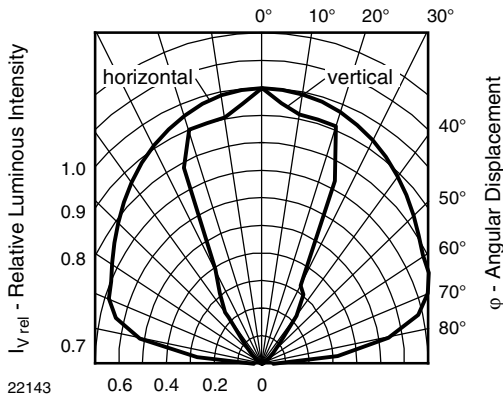
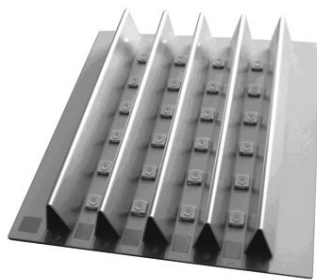


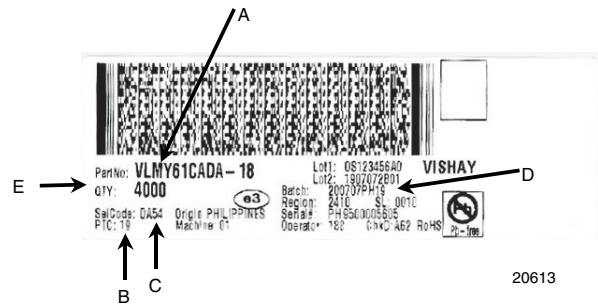
Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement



21853

Fig. 3 - Sample Board with Reflectors (for Info only)

## BAR CODE PRODUCT LABEL



20613

- A. Type of component
- B. Manufacturing plant
- C. SEL - selection code (bin):  
e.g.: code for  $V_F$  class (A, B, C)
- D. Batch:  
200707 = year 2007, week 07  
PH19 = plant code
- E. Total quantity



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