

Excellent Integrated System Limited

Stocking Distributor

Click to view price, real time Inventory, Delivery & Lifecycle Information:

[Molex Connector Corporation](#)
[0334721306](#)

For any questions, you can email us directly:

sales@integrated-circuit.com

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

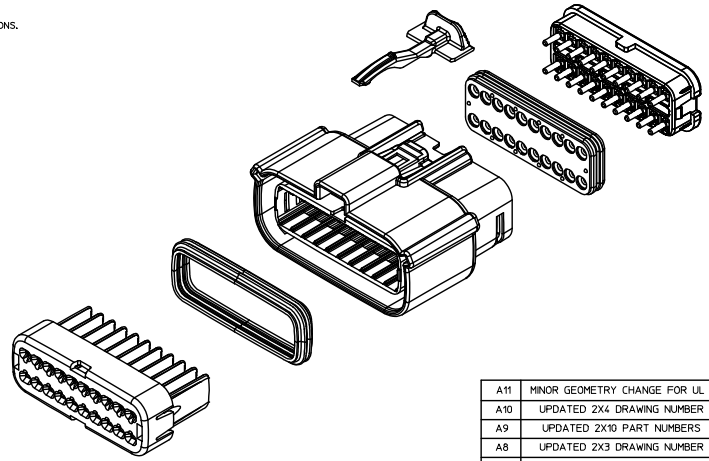
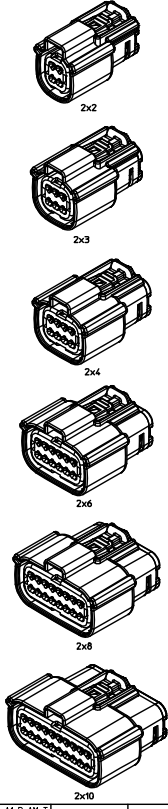
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NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-33472-100
 -CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.
 -DESIGNED TO MATE WITH DEVICE OR CONNECTOR AS SPECIFIED IN THE MATING INTERFACE/CONNECTOR DRAWINGS CHART.
 -DENOTES DRAWINGS THAT CAN BE ACCESSED AT <http://ewc.apacarta.com/>.
 -ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION (SEE PLR PRE-LOCK VIEW SHEET 5).
- b. PRODUCT SPECIFICATION SEE:
 -STANDARD CONFIGURATION (STD): PS-33472-000
 -TRANSMISSION CONFIGURATION (TRNS):
 CONTAINS SILICONE: TS-160038-0001
 SILICONE FREE: TBD
 -UL V0 CONFIGURATION (UL V0): TBD
 CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), TERMINALS, WIRE DIAMETER RANGE, PRODUCT VALIDATION, AND PRODUCT DEVIATIONS.
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING. SEE PACKAGING CHART
- d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION OHS-699000-301
- e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#9259)
2. DESIGN - MATERIALS:
- a. FOR BILL OF MATERIALS SEE:
 -STANDARD CONFIGURATION SD-33472-0002
 -TRANSMISSION CONFIGURATION
 CONTAINS SILICONE: SD-160038-0002
 SILICONE FREE: SD-160092-0002
 -UL V0 CONFIGURATION SD-160074-0002
- b. TRANSMISSION CONNECTOR COMPONENTS MUST MEET THE MATERIAL REQUIREMENTS SPECIFIED IN TS-160038-0001 & TBD
3. DESIGN - GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009
- c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- e. LETTERING SHALL BE 0.5 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
- f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (CLASS B).
9. LASER MARKING:
 1. PART NUMBER
 2. DAY OF THE YEAR
 3. SHIFT
 4. YEAR
 FOR ADDITIONAL INFORMATION SEE SECTION 5 UNDER PROCEDURES IN ES-34735-008.

PACKAGING	
DESCRIPTION	DRAWING NO.
2X2	PK-31300-635
2X3	PK-31300-903
2X4	PK-31300-903
2X6	PK-31300-903
2X8	PK-31300-903
2X10	PK-31300-903

MATING INTERFACE/CONNECTOR DRAWINGS		
DESCRIPTION	INTERFACE DEFINITION	MOLEX INLINE
STANDARD 2X2	*150-S-004-2-Z02	SD-33482-0001
UL V0 2X2	*150-S-004-2-Z02	SD-33482-0001
STANDARD 2X3	*150-S-004-2-Z02	SD-33482-0001
TRANSMISSION 2X3	*150-S-006-2-Z02	N/A
STANDARD 2X4	*150-S-008-2-Z02	SD-33482-0001
UL V0 2X4	*150-S-008-2-Z02	SD-33482-0001
STANDARD 2X6	*150-S-012-2-Z01	SD-33482-0001
STANDARD 2X8	*150-S-016-2-Z01	SD-33482-0001
STANDARD 2X10	SD-33472-0001	SD-33482-0001
UL V0 2X10	SD-33472-0001	SD-33482-0001



A11	MINOR GEOMETRY CHANGE FOR UL V0
A10	UPDATED 2X4 DRAWING NUMBER
A9	UPDATED 2X10 PART NUMBERS
A8	UPDATED 2X3 DRAWING NUMBER
A7	UPDATED 2X10 INTERFACE
A6	ADDED TRANSMISSION REFERENCES
A5	ADD 2X10 INTERFACE SHEETS
A4	ADD UL V0 CONFIGURATIONS
A3	ADDED 2X3 STD AND TRANSMISSION
A2	UPDATED 2X8 BLD DRAWINGS
A1	FIXED TYPO IN NOTE 1a, UPDATED 2X6 MOLEX INLINE BLADE DRAWING
A	INITIAL RELEASE

INSPECTION NUMBER LOG	
LAST NUMBER: 11	
ADDED: 11	
REMOVED:	
REV	REV DESCRIPTION

ENTER DESCRIPTION EUC NO. VALUOR-5539 DRAWING NO. 0334721306 CHKD: APPROVED/OKI DATE: 2014/05/14	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		DRAWN BY DATE APPROFIT 2014/05/14 CHECKED BY DATE	TITLE MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL molex	SHEET NO. 1 OF 9
		mm	INCH	MM ONLY	SCALE 1.5:1			
	▽=0	4 PLACES ±---	±---					
	▽=0	3 PLACES ±---	±---					
	▽=0	2 PLACES ±0.10	±---					
	▽=0	1 PLACE ±0.2	±---					
	▽=0	0 PLACE ±---	±---					
		ANGULAR ± 1 °						
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				MATERIAL NO. DATE: 2014/06/27		KOSHY		
				SEE NOTE 2a.		DOCUMENT NO. SD-33472-0001		
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SHEET DESCRIPTION
CONFIGURATIONS

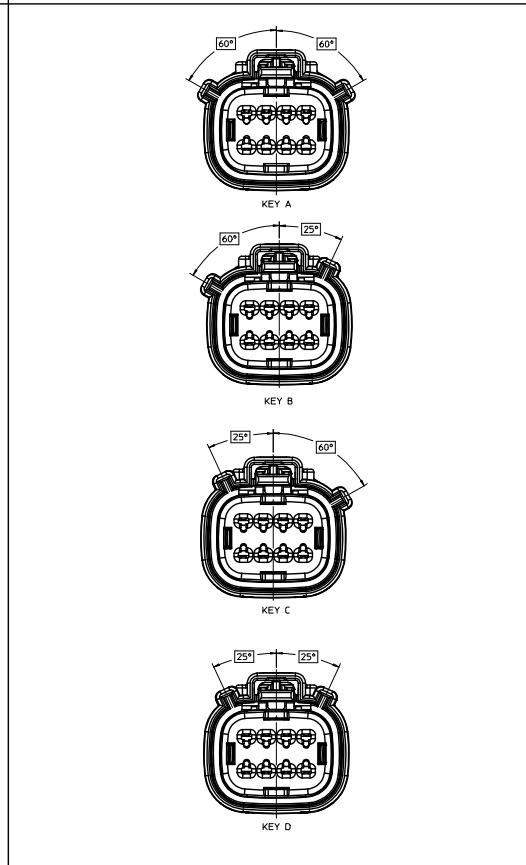
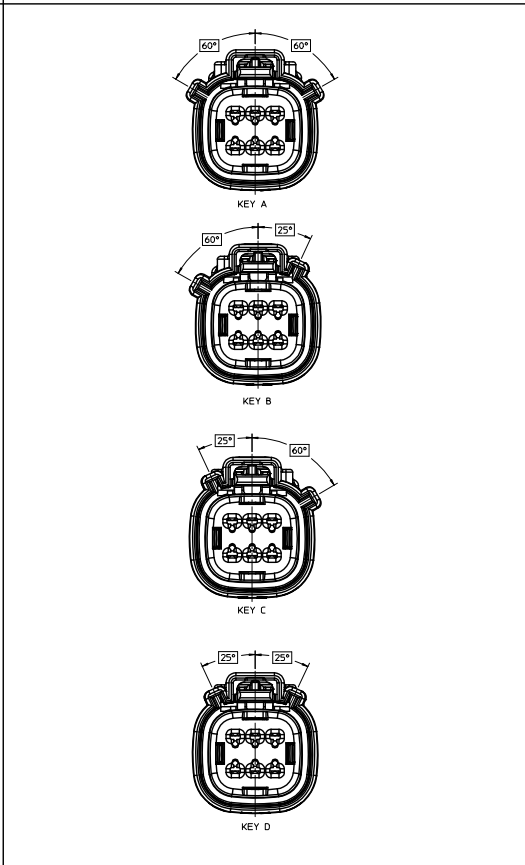
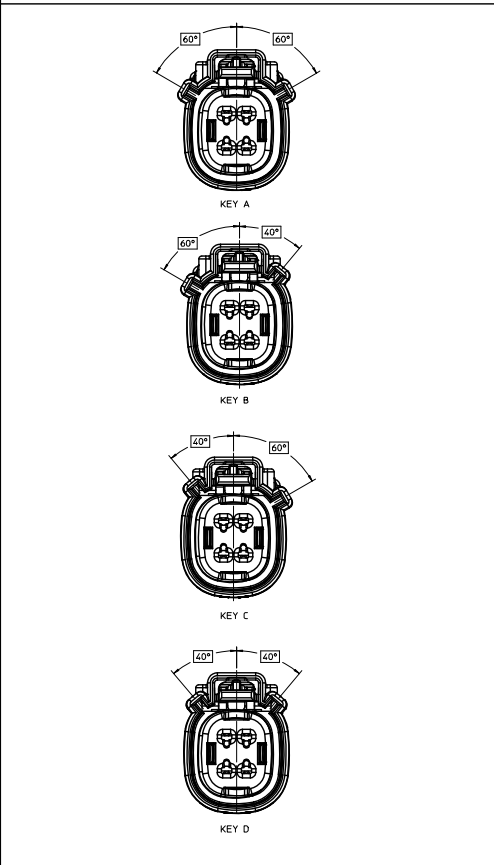
* WITH CLIPSLOT CONFIGURATION DOES NOT MEET THE USCAR PACKAGING FRAME REQUIREMENTS
† MINOR GEOMETRY DIFFERENCE THAN STANDARD CONFIGURATION. SEE NOTES 1a & 2a-b FOR MORE INFORMATION

ENTER DESCRIPTION ECN NO. 0334721306-1539 DRAWING DATE 2/16/10/08 CHKD. JAF/PROJEKOSKI APPR. A11 REV. 1	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY	1.5:1	METRIC	THIRD ANGLE PROJECTION
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE			
	▽=0	3 PLACES ± --- ± ---	APPROFIT 2014/05/14			
▽=0	2 PLACES ± 0.10 ± ---	CHECKED BY DATE				TITLE
▽=0	1 PLACE ± 0.2 ± ---	APPROVED BY DATE				MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL
▽=0	0 PLACE ± --- ± ---	W. KOSHY 2014/06/27				molex
	ANGULAR ± 1°	NATURAL NO.				DOCUMENT NO.
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE NOTE 2a.				SD-33472-0001
		SIZE 1				SHEET NO.
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				2 OF 9

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SHEET DESCRIPTION
KEY CONFIGURATIONS



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		4 PLACES ±.--- ±.--- 3 PLACES ±.--- ±.--- 2 PLACES ±0.10 ±.--- 1 PLACE ±0.2 ±.--- 0 PLACE ±.--- ±.---	mm INCH --- --- --- --- --- --- --- ---	DRAWN BY DATE APROFFITT 2014/05/14 CHECKED BY DATE	TITLE MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL		APPROVED BY DATE WKOSHY 2014/06/27	MATERIAL NO. DOCUMENT NO. SEE NOTE 2a. SD-33472-0001

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS
 SIZE 1 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

R:\frame_A1_P_AMLT Rev. 5 2010/01/11

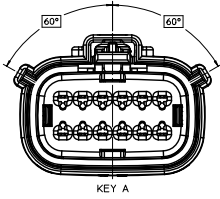
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KEY CONFIGURATIONS CONT.

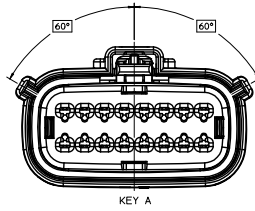
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2X6

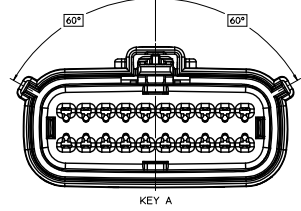
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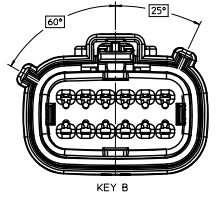
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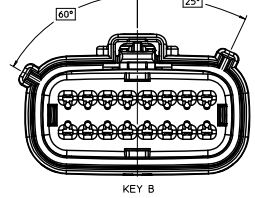
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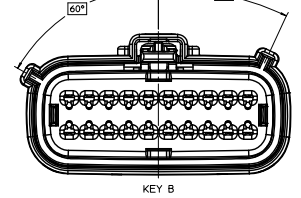
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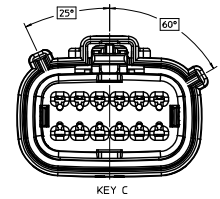
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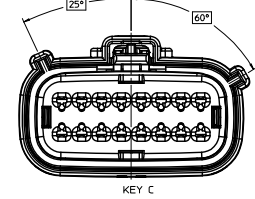
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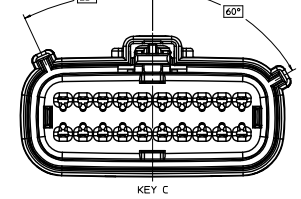
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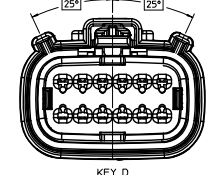
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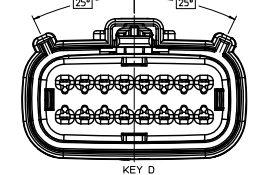
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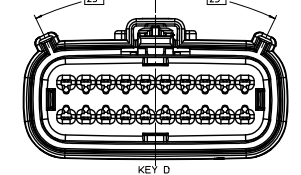
KEY C



KEY D



KEY D



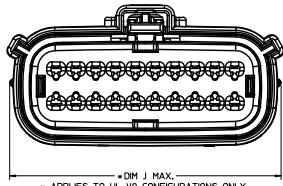
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			4 PLACES	± 0.10					± 0.004
			3 PLACES	± 0.15					± 0.005
			2 PLACES	± 0.20					± 0.006
ANGULAR ± 1° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE NOTE 2a.		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

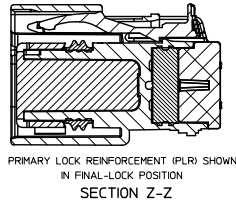
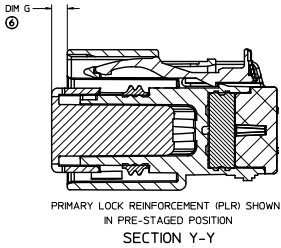
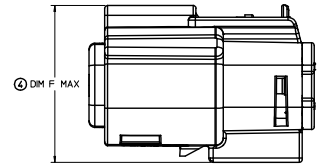
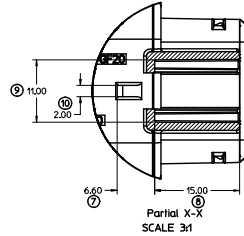
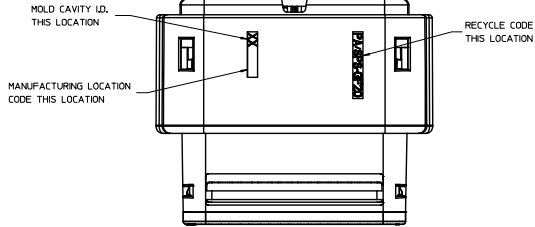
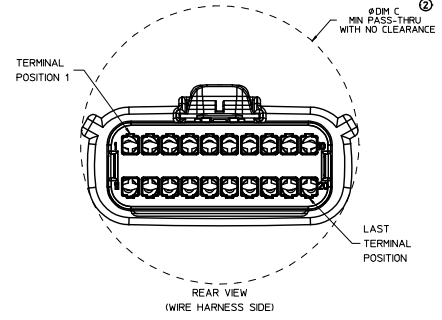
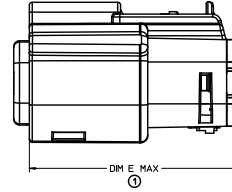
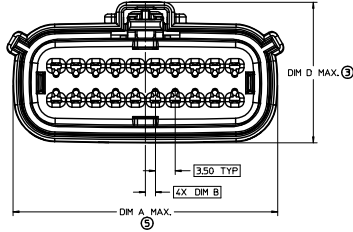
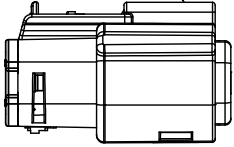
SHEET DESCRIPTION

RECEPTACLE CONNECTOR ASSEMBLY

DESCRIPTION	DIMENSIONS							
	A	B	C	D	E	F	G	J
2X2 STANDARD	18.58	1.75	25.45	24.81	37.65	N/A	2.75±0.50	20.04
2X2 LENGTHENED	18.58	1.75	25.45	24.81	42.25	N/A	2.75±0.50	
2X3 W/ CLIPSLOT	22.25	3.50	30.50	N/A	37.65	27.96	4.0±0.4	
2X3 W/O CLIPSLOT	22.25	3.50	24.24	24.90	37.65	N/A	4.0±0.4	
2X4 W/ CLIPSLOT	25.75	1.75	31.50	N/A	37.65	28.00	2.75±0.50	27.04
2X4 W/O CLIPSLOT	25.75	1.75	29.79	24.81	37.65	N/A	2.75±0.50	27.04
2X6 W/ CLIPSLOT	32.75	1.75	35.58	N/A	37.65	27.76	2.75±0.50	
2X6 W/O CLIPSLOT	32.75	1.75	35.58	24.90	37.65	N/A	2.75±0.40	
2X8 W/O CLIPSLOT	39.80	1.75	42.25	24.90	37.65	N/A	4.0±0.4	
2X10 W/O CLIPSLOT	46.75	1.75	49.05	24.90	37.65	N/A	2.75±0.50	48.04



LASER MARKING ON THIS SURFACE
SEE NOTE 3g.



ENTER DESCRIPTION ECN NO. 1417206-9539 DRAWS/DATE 01/16/05/04 CHKD. APPROVED/OKSI 2014/05/14 A11	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 3:1 DESIGN UNITS METRIC THIRD ANGLE PROJECTION	TITLE MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL molex	SHEET NO. 5 OF 9	
		4 PLACES ±---	mm	INCH	DRAWN BY				DATE
		3 PLACES ±---			CHECKED BY				DATE
		2 PLACES ±0.10			APPROVED BY				DATE
1 PLACE ±0.2			W/ KOSHY	2014/06/27					
0 PLACE ±---									
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		ANGULAR ± 1°		MATERIAL NO. SEE NOTE 2a.		DOCUMENT NO. SD-33472-0001			
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									

20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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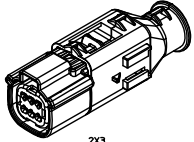
SHEET DESCRIPTION
BACKSHELL NOTES

BACKSHELL NOTES: VALID UNLESS OTHERWISE SPECIFIED

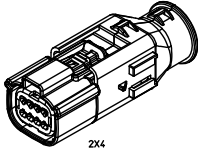
1. GENERAL:
 a. APPLICATION SPECIFICATION SEE: AS-34951-001
 -DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY
 -SPECIFIED IN MOLEX DRAWING SD-33472-0001
 -SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.
 -COMPONENTS ARE OPTIONAL AND MUST BE PURCHASED SEPERATELY.
 -BACKSHELL DESIGN IS OWNED BY SChLEMMER.
 -FOR ADDITIONAL INFORMATION SEE THE BACKSHELL COMPONENT DRAWING SD-34951-0001.

BACKSHELL CUSTOMER MODEL NUMBER LEGEND

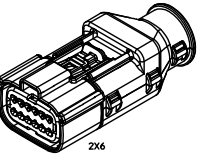
- 34951-XXXX
- CUSTOMER MODEL COMPONENTS
 - 0 - BACKSHELL ONLY
 - 1 - BACKSHELL & MX150 HOUSING KEY A ASSEMBLY
 - 2 - BACKSHELL & MX150 HOUSING KEY B ASSEMBLY
 - 3 - BACKSHELL & MX150 HOUSING KEY C ASSEMBLY
 - 4 - BACKSHELL & MX150 HOUSING KEY D ASSEMBLY
 - BACKSHELL FEATURES
 - 1 - WITH RBS
 - 2 - WITHOUT RBS
 - MX150 CIRCUIT SIZE 04, 06, 08, 12, 16, 20



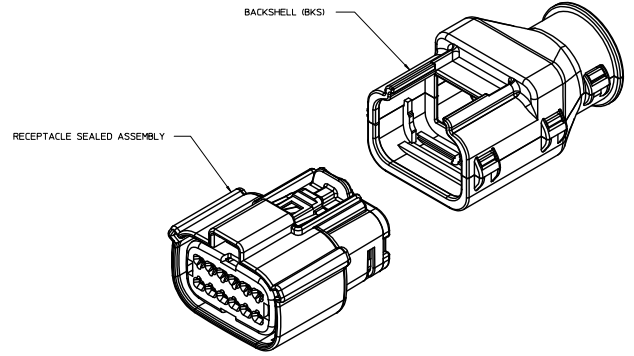
2X3



2X4



2X6

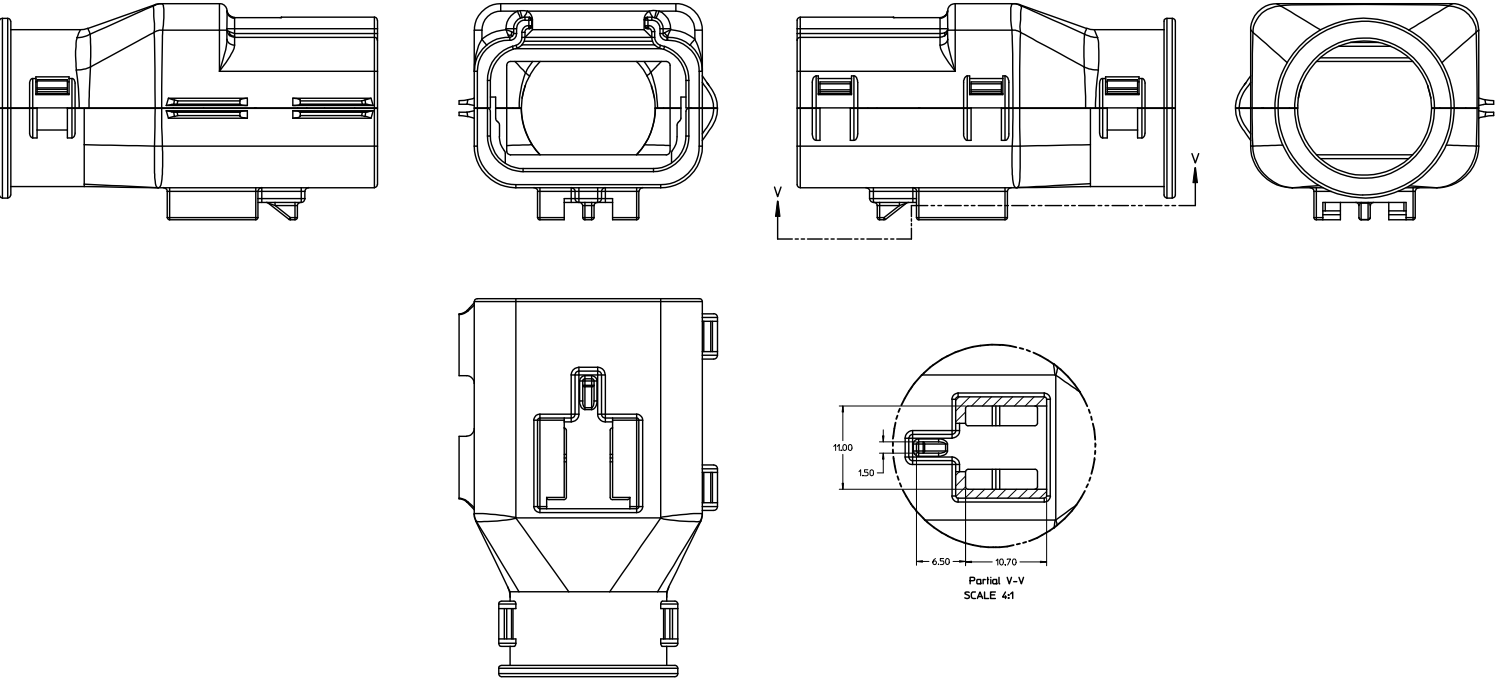


ENTER DESCRIPTION ELEC NO. LAJ006-1539 DRAWING NO. LAJ006-1539 CHNO: LAJ006-1539 APPROVED BY: [Signature] DATE: 2014/05/24 DESIGNED BY: [Signature]	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	4 PLACES ±0.15 3 PLACES ±0.10 2 PLACES ±0.2 1 PLACE ±0.25 0 PLACE ±0.25	mm INCH ±0.15 ±0.006 ±0.10 ±0.004 ±0.2 ±0.008 ±0.25 ±0.010	DRAWN BY: [Signature] DATE: 2014/05/14 APPROVED BY: [Signature] DATE: 2014/06/27 MATERIAL NO.	MM ONLY	4:1	METRIC	TITLE: MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL molex DOCUMENT NO. SD-33472-0001 SHEET NO. 6 OF 9
	ANGULAR ±1° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE NOTE 2a	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
	A11	A11					

19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SHEET DESCRIPTION
BACKSHELL



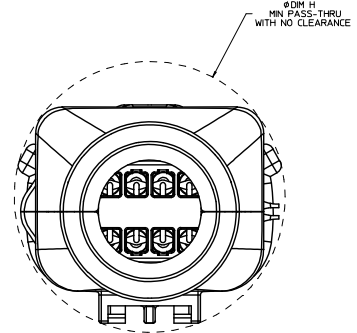
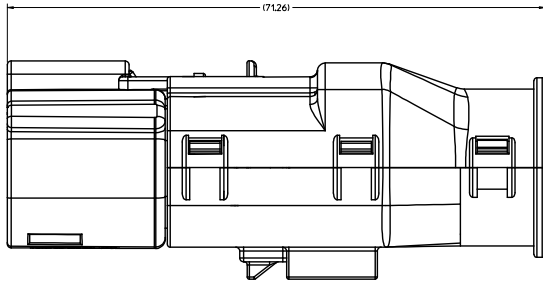
ENTER DESCRIPTION EC NO. UAI2046-1539 DRAWN BY TANG CHKD. JAPRIMORSKI APPROVED BY DATE 2014/05/24 SHEET NO. 7 OF 9	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY	4:1	METRIC	☉
	▽=0	4 PLACES ±--- ±---	DRAWN BY DATE			
	▽=0	3 PLACES ±--- ±---	APPROFIT 2014/05/14			
	2 PLACES ±0.10 ±---	CHECKED BY DATE				TITLE
	1 PLACE ±0.2 ±---	APPROVED BY DATE				MX150 RCPT
	0 PLACE ±--- ±---	APPROVED BY DATE				DUAL ROW SEALED ASSEMBLY
	ANGULAR ± 1°	PATENT NO.				MAT SEAL
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE NOTE 2a				molex
		INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				DOCUMENT NO. SD-33472-0001

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SHEET DESCRIPTION
BACKSHELL CONFIGURATIONS

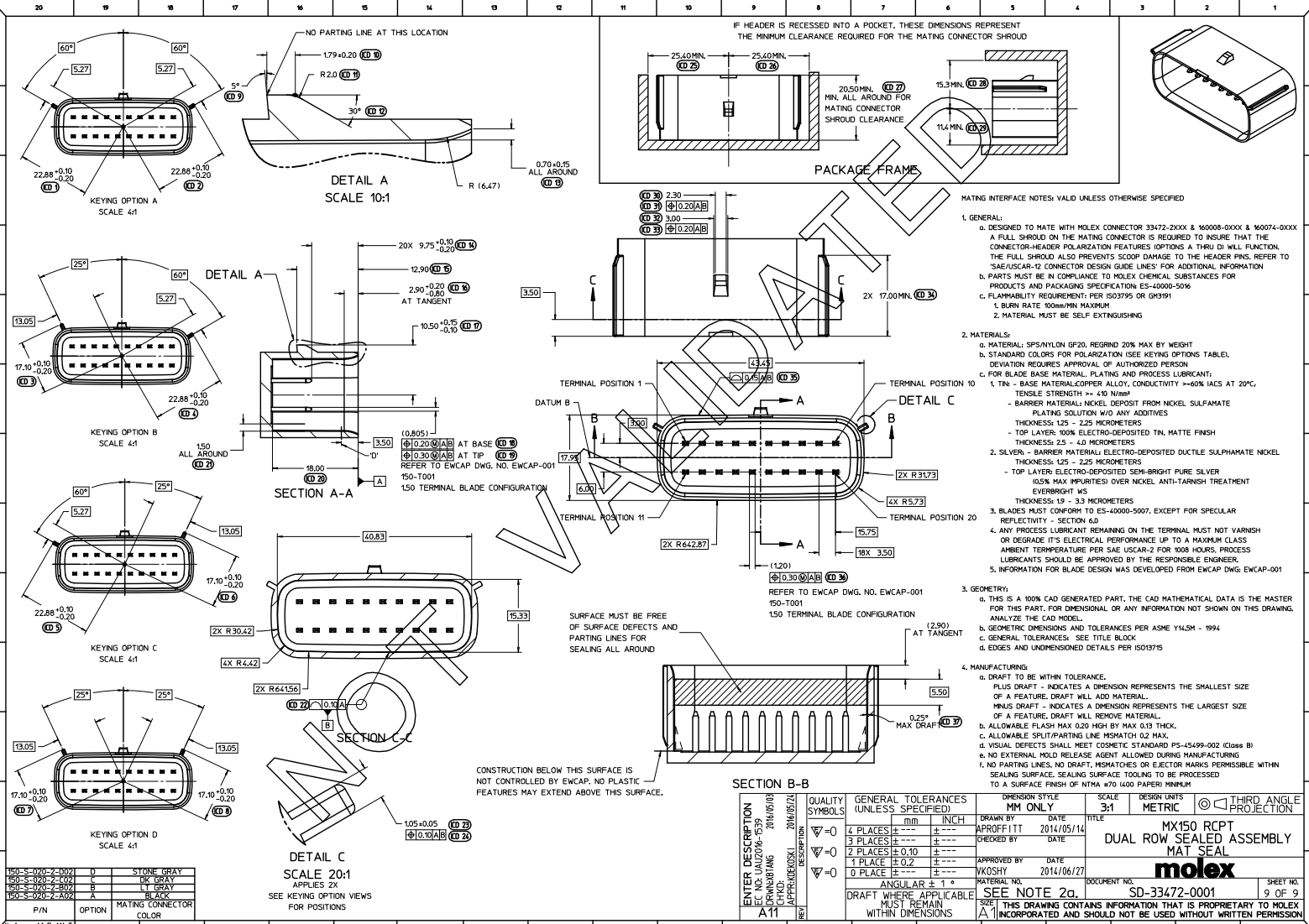
CHARTED DIMENSIONS	
DESCRIPTION	DIMENSIONS
2X2 STANDARD	TBD
2X2 LENGTHENED	TBD
2X3 W/ CLIPSLOT	TBD
2X3 W/O CLIPSLOT	28.50
2X4 W/ CLIPSLOT	TBD
2X4 W/O CLIPSLOT	30.75
2X6 W/ CLIPSLOT	TBD
2X6 W/O CLIPSLOT	35.83
2X8 W/O CLIPSLOT	TBD
2X10 W/O CLIPSLOT	TBD



RECEPTACLE SEALED ASSEMBLY WITH RECEPTACLE BACKSHELL

ENTER DESCRIPTION REC NO. 0334721306-1539 DRAWN BY: [blank] CHECKED: [blank] APPROVED BY: [blank] DATE: 2014/05/24 DESIGNED BY: [blank]	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	∇=0 ∇=0 ∇=0	mm INCH 4 PLACES ±.--- ±.--- 3 PLACES ±.--- ±.--- 2 PLACES ±0.10 ±.--- 1 PLACE ±0.2 ±.--- 0 PLACE ±.--- ±.---	MM ONLY	4:1	METRIC	TITLE: MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL molex DOCUMENT NO. SD-33472-0001 SHEET NO. 8 OF 9
	DRAWN BY: [blank] DATE: 2014/05/14 CHECKED BY: [blank] DATE: [blank] APPROVED BY: [blank] DATE: 2014/06/27 MATERIAL NO. [blank]	ANGULAR ± 1° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE NOTE 2a THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
	A11					

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



MATING INTERFACE NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

- DESIGNED TO MATE WITH MOLEX CONNECTOR 33472-2XXX & 160008-000X & 160074-000X
- FULL SHROUD ON THE MATING CONNECTOR IS REQUIRED TO INSURE THAT THE CONNECTOR/HEADER POLARIZATION FEATURES (OPTIONS A THRU D) WILL FUNCTION. THE FULL SHROUD ALSO PREVENTS SCOPING DAMAGE TO THE HEADER PINS. REFER TO SAE/USCAR-12 CONNECTOR DESIGN GUIDE LINES FOR ADDITIONAL INFORMATION
- PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION ES-4000-5006
- FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM391
- BURN RATE 100mm/MIN MAXIMUM
- MATERIAL MUST BE SELF EXTINGUISHING

2. MATERIALS:

- MATERIAL: SP5NYLON 6F20, REGROUND 20K MAX BY WEIGHT
- STANDARD COLORS FOR POLARIZATION (SEE KEYING OPTIONS TABLE). DEVIATION REQUIRES APPROVAL OF AUTHORIZED PERSON
- FOR BLADE BASE MATERIAL, PLATING AND PROCESS LUBRICANT:
 - 1. TIN - BASE MATERIAL/COPPER ALLOY, CONDUCTIVITY >=608 IACS AT 20°C, TENSILE STRENGTH >= 410 N/mm²
 - BARRIER MATERIAL: NICKEL DEPOSIT FROM NICKEL SULFAMATE PLATING SOLUTION W/0 ANY ADDITIVES
 - THICKNESS: 125 - 225 MICROMETERS
 - TOP LAYER: 100% ELECTRO-DEPOSITED TN, MATTE FINISH
 - THICKNESS: 25 - 40 MICROMETERS
- SILVER - BARRIER MATERIAL: ELECTRO-DEPOSITED DUCTILE SULPHAMATE NICKEL
- THICKNESS: 125 - 225 MICROMETERS
- TOP LAYER: ELECTRO-DEPOSITED SEMI-BRIGHT PURE SILVER
- 100% MAX IMPURITIES OVER NICKEL ANTI-TARNISH TREATMENT EVERBRIGHT WS
- THICKNESS: 19 - 33 MICROMETERS

3. BLADES MUST CONFORM TO ES-4000-5007, EXCEPT FOR SPECULAR REFLECTIVITY - SECTION 6.0

- ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE ITS ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- INFORMATION FOR BLADE DESIGN WAS DEVELOPED FROM EWCAP DWG EWCAP-001

3. GEOMETRY:

- THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994
- GENERAL TOLERANCES: SEE TITLE BLOCK
- EDGES AND UNDIMENSIONED DETAILS PER ISO1975

4. MANUFACTURING:

- DRAFT TO BE WITHIN TOLERANCE. PLUS DRAFT - INDICATES A DIMENSION REPRESENTS THE SMALLEST SIZE OF A FEATURE. DRAFT WILL ADD MATERIAL.
- MINUS DRAFT - INDICATES A DIMENSION REPRESENTS THE LARGEST SIZE OF A FEATURE. DRAFT WILL REMOVE MATERIAL.
- ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.
- ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.
- VISUAL DEFECTS SHALL MEET COSMETIC STANDARD P5-4599-002 (CLASS B)
- NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING
- NO PARTING LINES, NO DRAFT, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN SEALING SURFACE. SEALING SURFACE TOOLING TO BE PROCESSED TO A SURFACE FINISH OF N7/A 470 400 PAPER MINIMUM

QUALITY SYMBOLS

QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
4 PLACES ± 0.10	mm	MM ONLY	3:1	METRIC	
3 PLACES ± 0.15	INCH				
2 PLACES ± 0.20					
1 PLACE ± 0.25					
0 PLACE ± 0.30					

ENTER DESCRIPTION
EC NO. VAL2006-1539
DRAWN BY TANG
CHECKED CHYD
APPROVED WSK
DATE 2016/05/09
2016/05/24

GENERAL TOLERANCES (UNLESS SPECIFIED)

PLACES	TOLERANCE
4 PLACES	± 0.10
3 PLACES	± 0.15
2 PLACES	± 0.20
1 PLACE	± 0.25
0 PLACE	± 0.30

DIMENSION STYLE
DRAWN BY DATE
CHECKED BY DATE

SCALE
3:1

DESIGN UNITS
METRIC

THIRD ANGLE PROJECTION

APPROVED BY DATE
WKSJY 2014/06/27

ANGULAR ± 1.0

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SEE NOTE 2a

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P/N	OPTION	MATING CONNECTOR COLOR
150-S-020-2-002	D	STONE GRAY
150-S-020-2-004	C	DK GRAY
150-S-020-2-001	B	L GRAY
150-S-020-2-003	A	BLACK