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SunLED XZMECBDDG45S

For any questions, you can email us directly: <u>sales@integrated-circuit.com</u>



Package Schematics

Part Number: XZMECBDDG45S

3.5x2.8mm PLCC4 SMD LED

Features

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- RoHS compliant.

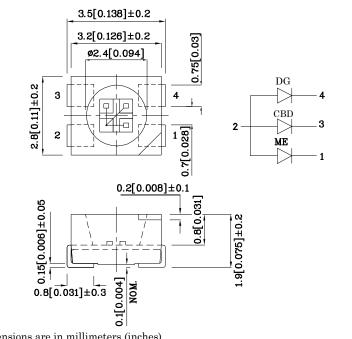




Part

Number

ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES



1. All dimensions are in millimeters (inches).

Notes:

2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.

3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T _A =25°C)		ME (AlGa InP)	CBD (InGa N)	DG (InGa N)	Unit
Reverse Voltage	V_{R}	5	5	5	V
Forward Current	$I_{\rm F}$	30	30	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	195	150	150	mA
Power Dissipation	\mathbf{P}_{D}	75	120	123	mW
Electrostatic Discharge Threshold (HBM)		-	250	450	v
Operating Temperature	$T_{\rm A}$	-40 ~ +85 °C			
Storage Temperature	Tstg				-0

Operating Characteristics (T _A =25°C)		ME (AlGaIn P)	CBD (InGa N)	DG (InGaN)	Unit
Forward Voltage (Typ.) (I _F =20mA)	$V_{\rm F}$	2	3.3	3.3	V
Forward Voltage (Max.) (I _F =20mA)	$V_{\rm F}$	2.5	4.0	4.1	V
Reverse Current (Max.) (V _R =5V)	I_{R}	10	50	50	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA)	λP	630*	465*	515*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA)	λD	621*	460*	525*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	$ riangle \lambda$	20	25	30	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	С	25	100	45	pF
Lens-color (I _F =20mA	2007*	CIE	avelength E127-2007 nm λP		le

				min.	typ.		
	Red	AlGaInP		120*	218*	630*	
XZMECBDDG45S Blue Green	Blue	InGaN	Water Clear	55*	98*	465*	120°
	InGaN		400*	497*	515*	-	

Emitting

Material

7-2007 standai May 20 2014

Emitting

Color

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Handling Precautions

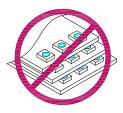
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

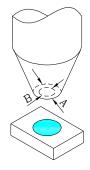


3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.

4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



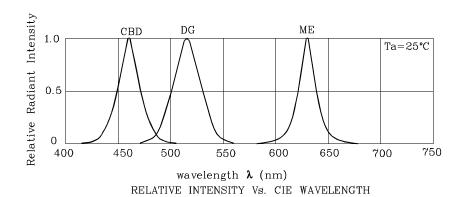
5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

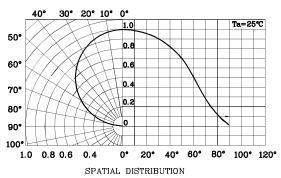


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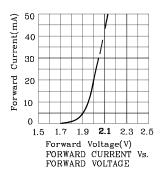
Part Number: XZMECBDDG45S

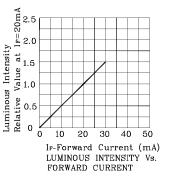
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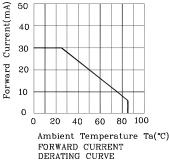


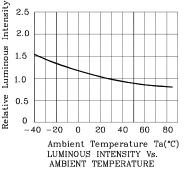




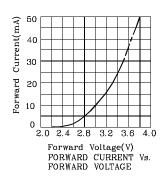


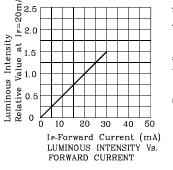


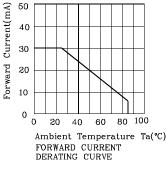


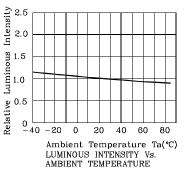






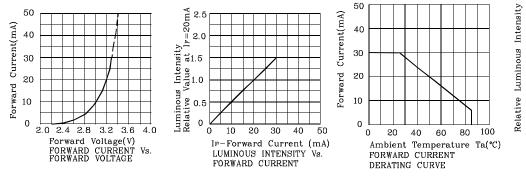


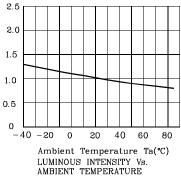






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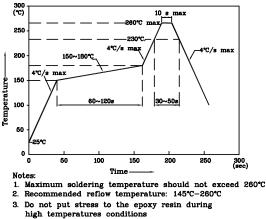
***** LED is recommended for reflow soldering and soldering profile is shown below.

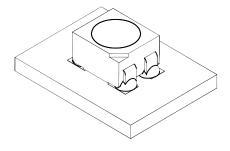
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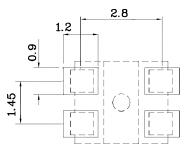
✤ The device has a single mounting surface. The device must be mounted according to the specifications.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

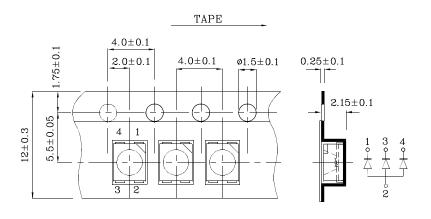




Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



Reel Dimension



16.55[0.652]±0.2 18:1]0 18:5[0.652]±0.2 19:0]0 10:55[0.652]±0.2 10:55[0.652]±0.2 10:55[0.652]±0.2 10:55[0.652]±0.2 10:55[0.652]±0.2

Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm

2. Luminous intensity / luminous flux: +/-15%

Tape Specification (Units : mm)

3. Forward Voltage: +/-0.1V

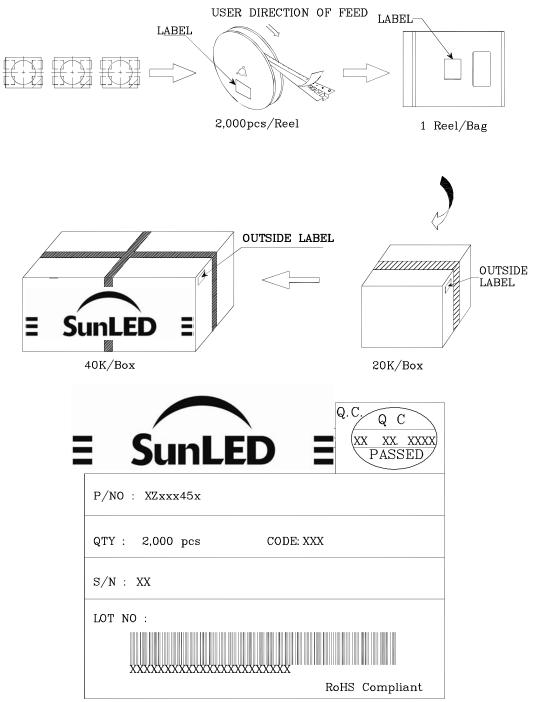
Note: Accuracy may depend on the sorting parameters.

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3.5x2.8mm PLCC4 SMD LED

PACKING & LABEL SPECIFICATIONS



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