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Unlocking Tool for CMX Receptacle Crimp Terminal

<b>Unlocking Tool</b>		
	<b>Application Tooling Specification Sheet</b>	
		<b>Order No. 63824-4000</b>

**FEATURES**

- This Tool is for locking and unlocking the TPA from a 120 Way CMX or Euro6 Connector.

**SCOPE**

**Products:** CMX Receptacle Connectors

Connector Series No.	Connector Order No.					
34854	34854-0111	34854-0112	34854-0113	34854-0114	34854-0115	34854-0116
	34854-0121	34854-0122	34854-0123	34854-0124	34854-0125	34854-0126

**Unlocking and Opening the (TPA) Secondary Lock**

For the CMX receptacle assembly, follow the steps below:

1. Insert the tool into the (2) side slots of the (TPA) secondary lock on each sides until it stops. See Figure 1. The (2) two catch pivots on the sides of the tool will engage the TPA.
2. Push on the tool until the TPA contacts with the inside edge of the tool and the locking latches click into place.
3. The tool is now secure on the in the TPA. See Figure 2.
4. Gently push the blade engagement slide "IN" until it is about even with the face of the tool.
5. Still holding the front of the tool, pull out until the TPA stops.
6. Remove the tool and check the position of the TPA.

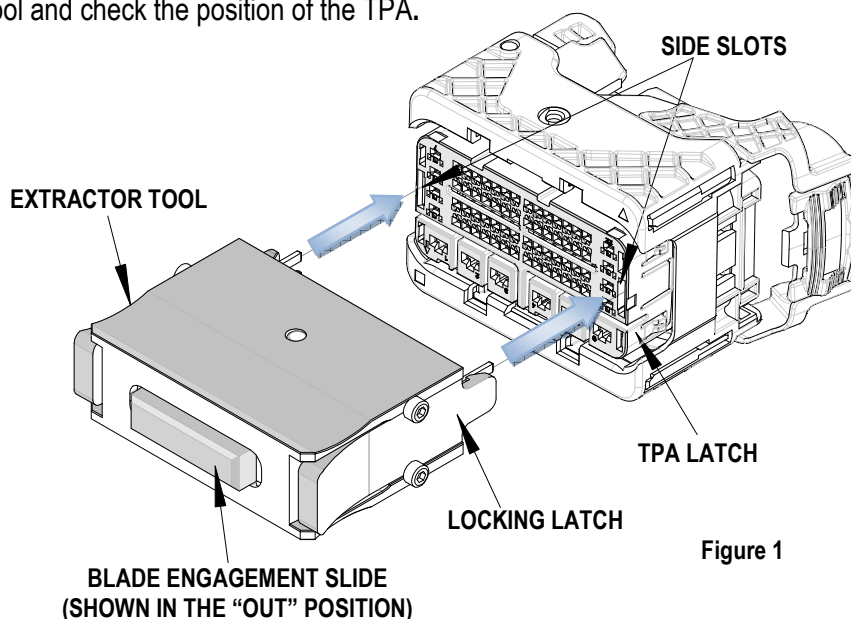


Figure 1

Unlocking Tool for CMX Receptacle Crimp Terminal

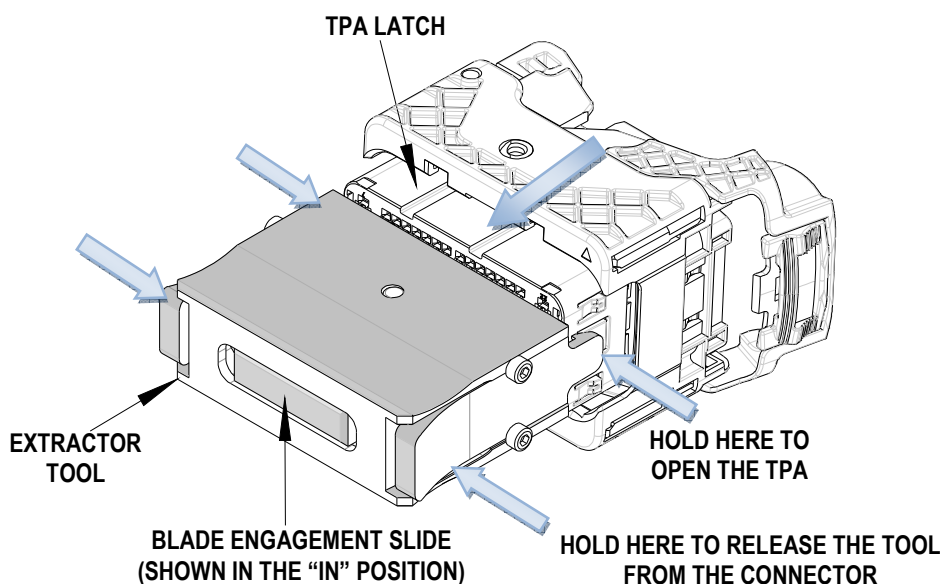


Figure 2

**Closing the (TPA) secondary lock**

On a CMX receptacle assembly, follow the steps below:

Secondary lock can be closed manually or during the final connector check.

This procedure is done after the insertion of all female terminals.

1. Insert the extractor tool into the (2) side slots of the (TPA) secondary lock on each sides.
2. Pull out with the tool. See Figure 2.
3. Remove the tool and check for placement.

**Note:**

One of the functions of the secondary lock (TPA) is to detect if any of the terminals are not fully seated in the cavities. If the secondary lock does not close, reopen the TPA.

Push on the terminals one at a time to make sure they are locked in place.

Close the secondary lock see step 2 and 3.

Check visually the locking latches are in the correct position.

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