# Excellent Integrated System Limited

Stocking Distributor

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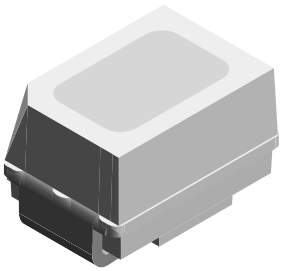
Vishay Semiconductor/Opto Division
VLMW2100-GS08

For any questions, you can email us directly:
sales@integrated-circuit.com

# Standard Mini SMD LED



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## FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- IR reflow soldering acc. to J-STD-020
- Available in 8 mm tape
- Low profile package
- Excellent for coupling to light pipes and backlighting
- Low power consumption
- Preconditioning: acc. to JEDEC level 2a
- ESD-withstand voltage: up to 1 kV according to JESD22-A114-B
- Compliant to RoHS directive 2002/95/EC and in accordance to WEEE 2002/96/EC
- AEC-Q101 qualified
- Find out more about Vishay's Automotive Grade Product requirements at: www.vishay.com/applications

AUTOMOTIVE GRADE

Pb-free

e3

RoHS COMPLIANT

GREEN (5-2008)**

## DESCRIPTION

The MiniLED has been designed to meet the increasing demand for white SMD LEDs. The feature of the device is the very small package 2.2 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application of course.

## APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches and symbols
- General use

## PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: standard
- Angle of half intensity: ± 60°

## PARTS TABLE

| PART | COLOR, LUMINOUS INTENSITY AT $I_F$ = 10 mA | TECHNOLOGY |
|---|---|---|
| VLMW2100-5K8L-08 | White, $I_V \geq 56$ mcd | InGaN/TAG on SiC |
| VLMW21N2R2-5K8L-08 | White, $I_V$ = (35.5 to 180) mcd | InGaN/TAG on SiC |
| VLMW21P1Q2-5K8L-08 | White, $I_V$ = (45 to 112) mcd | InGaN/TAG on SiC |
| VLMW21Q1R2-5K8L-08 | White, $I_V$ = (71 to 180) mcd | InGaN/TAG on SiC |

** Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

| ABSOLUTE MAXIMUM RATINGS ($T_{amb}$ = 25 °C, unless otherwise specified) VLMW21.. | | | | |
|---|---|---|---|---|
| PARAMETER | TEST CONDITION | SYMBOL | VALUE | UNIT |
| Reverse voltage [1] | | $V_R$ | 5 | V |
| DC Forward current | $T_{amb} \leq 60$ °C | $I_F$ | 20 | mA |
| Surge forward current | $t_p \leq 10$ µs | $I_{FSM}$ | 0.1 | A |
| Power dissipation | | $P_V$ | 80 | mW |
| Junction temperature | | $T_j$ | 100 | °C |
| Operating temperature range | | $T_{amb}$ | - 40 to + 100 | °C |
| Storage temperature range | | $T_{stg}$ | - 40 to + 100 | °C |
| Thermal resistance junction/ ambient | Mounted on PC board (pad size > 16 mm$^2$) | $R_{thJA}$ | 480 | K/W |

Note:

[1] Driving the LED in reverse direction is suitable for short term application

| OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb}$ = 25 °C, unless otherwise specified) VLMW21.., WHITE | | | | | | | |
|---|---|---|---|---|---|---|---|
| PARAMETER | TEST CONDITION | PART | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| Luminous intensity | $I_F$ = 10 mA | VLMW2100-5K8L-08 | $I_V$ | 56 | 80 | | mcd |
| | | VLMW21N2R2-5K8L-08 | $I_V$ | 35.5 | | 180 | mcd |
| | | VLMW21P1Q2-5K8L-08 | $I_V$ | 45 | | 112 | mcd |
| | | VLMW21Q1R2-5K8L-08 | $I_V$ | 71 | | 180 | mcd |
| Chromaticity coordinate x acc. to CIE 1931 | $I_F$ = 10 mA | | x | | 0.33 | | |
| Chromaticity coordinate y acc. to CIE 1931 | $I_F$ = 10 mA | | y | | 0.33 | | |
| Angle of half intensity | $I_F$ = 10 mA | | φ | | ± 60 | | deg |
| Forward voltage | $I_F$ = 10 mA | | $V_F$ | | 3 | 3.7 | V |
| Reverse voltage | $I_R$ = 10 µA | | $V_R$ | 5 | | | V |
| Temperature coefficient of $V_F$ | $I_F$ = 20 mA | | $TC_{VF}$ | | - 3.6 | | mV/K |
| Temperature coefficient of $I_V$ | $I_F$ = 20 mA | | $TC_{IV}$ | | - 0.3 | | %/K |

| LUMINOUS INTENSITY CLASSIFICATION | | | |
|---|---|---|---|
| GROUP | LIGHT INTENSITY (mcd) | | |
| STANDARD | OPTIONAL | MIN. | MAX. |
| N | 2 | 35.5 | 45 |
| P | 1 | 45 | 56 |
| | 2 | 56 | 71 |
| Q | 1 | 71 | 90 |
| | 2 | 90 | 112 |
| R | 1 | 112 | 140 |
| | 2 | 140 | 180 |
| S | 1 | 180 | 224 |
| | 2 | 224 | 280 |

Note:
Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
The above type Numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
In order to ensure availability, single wavelength groups will not be orderable.

| CROSSING TABLE | |
|---|---|
| VISHAY | OSRAM |
| VLMW2100-5K8L-08 | LWM673-5K8L |
| VLMW21N2R2-5K8L-08 | LWM673-N2R2-5K8L |
| VLMW21P1Q2-5K8L-08 | LWM673-P1Q2-5K8L |
| VLMW21Q1R2-5K8L-08 | LWM673-Q1R2-5K8L |

| CHROMATICITY COORDINATED GROUPS FOR WHITE SMD LED | | | | | |
|---|---|---|---|---|---|
| | X | Y | | X | Y |
| 5L | 0.291 | 0.268 | 7L | 0.330 | 0.330 |
| | 0.285 | 0.279 | | 0.330 | 0.347 |
| | 0.307 | 0.312 | | 0.347 | 0.371 |
| | 0.310 | 0.297 | | 0.345 | 0.352 |
| 5K | 0.296 | 0.259 | 7K | 0.330 | 0.310 |
| | 0.291 | 0.268 | | 0.330 | 0.330 |
| | 0.310 | 0.297 | | 0.338 | 0.342 |
| | 0.313 | 0.284 | | 0.352 | 0.344 |
| 6L | 0.310 | 0.297 | 8L | 0.345 | 0.352 |
| | 0.307 | 0.312 | | 0.347 | 0.371 |
| | 0.330 | 0.347 | | 0.367 | 0.401 |
| | 0.330 | 0.330 | | 0.364 | 0.380 |
| 6K | 0.313 | 0.284 | 8K | 0.352 | 0.344 |
| | 0.310 | 0.297 | | 0.338 | 0.342 |
| | 0.330 | 0.330 | | 0.364 | 0.380 |
| | 0.330 | 0.310 | | 0.360 | 0.357 |

Note:
Chromaticity coordinate groups are tested at a current pulse duration of 25 ms and a tolerance of ± 0.01

## TYPICAL CHARACTERISTICS ($T_{amb}$ = 25 °C, unless otherwise specified)

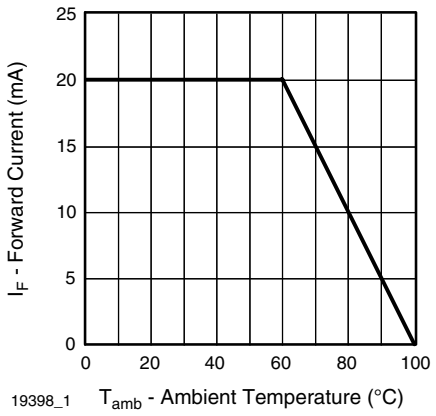


Figure 1. Forward Current vs. Ambient Temperature

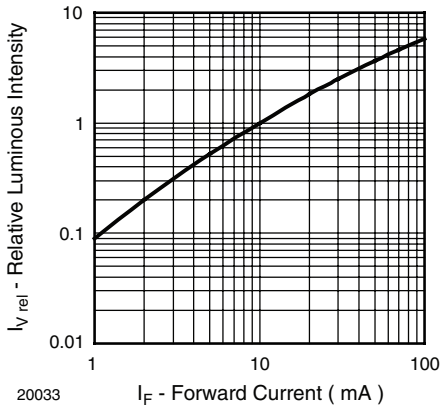


Figure 2. Relative Luminous Intensity vs. Forward Current

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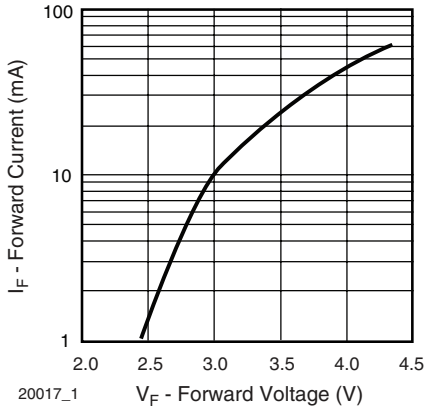



Figure 3. Forward Current vs. Forward Voltage

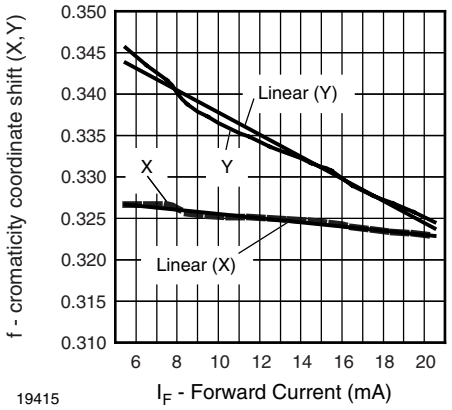



Figure 6. Chromaticity Coordinate Shift vs. Forward Current

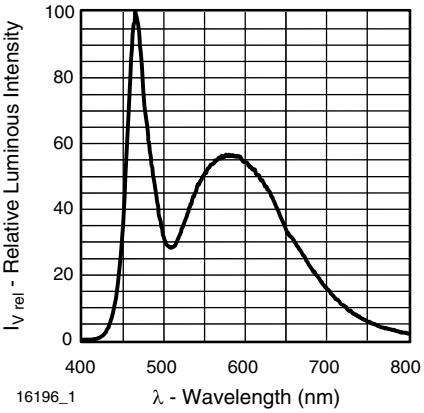



Figure 4. Relative Intensity vs. Wavelength

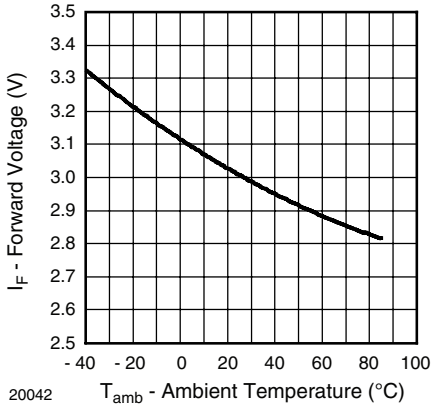



Figure 7. Forward Voltage vs. Ambient Temperature

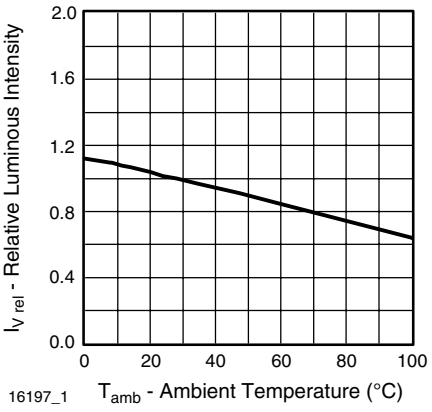



Figure 5. Rel. Luminous Intensity vs. Ambient Temperature

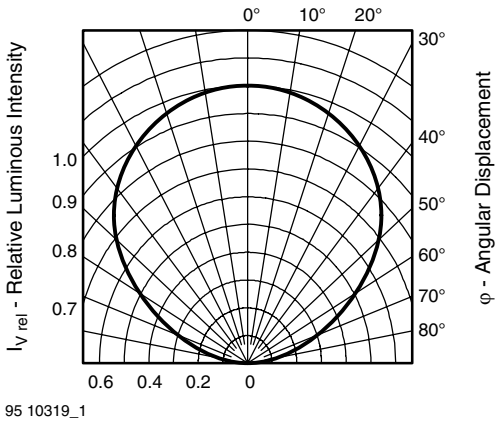



Figure 8. Rel. Luminous Intensity vs. Angular Displacement

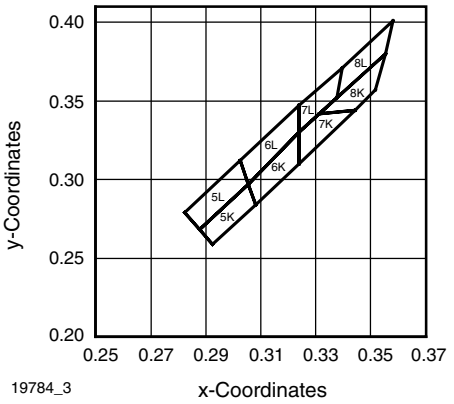
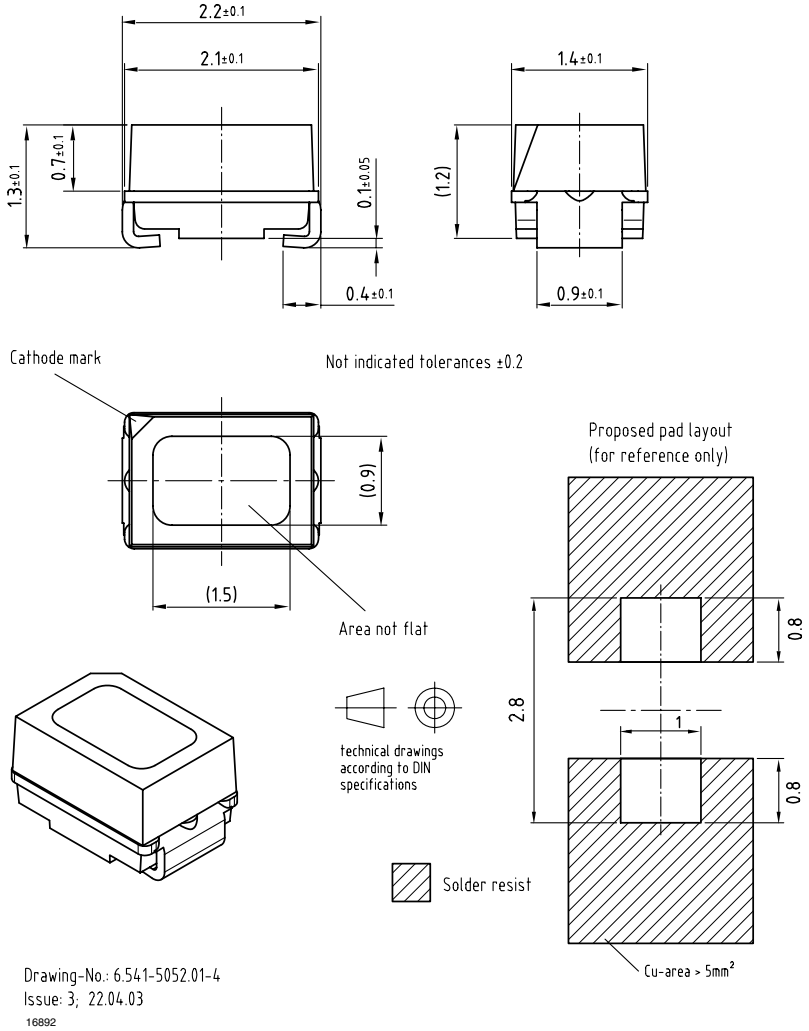



Figure 9. White Grouping SMD

## **PACKAGE DIMENSIONS** in millimeters



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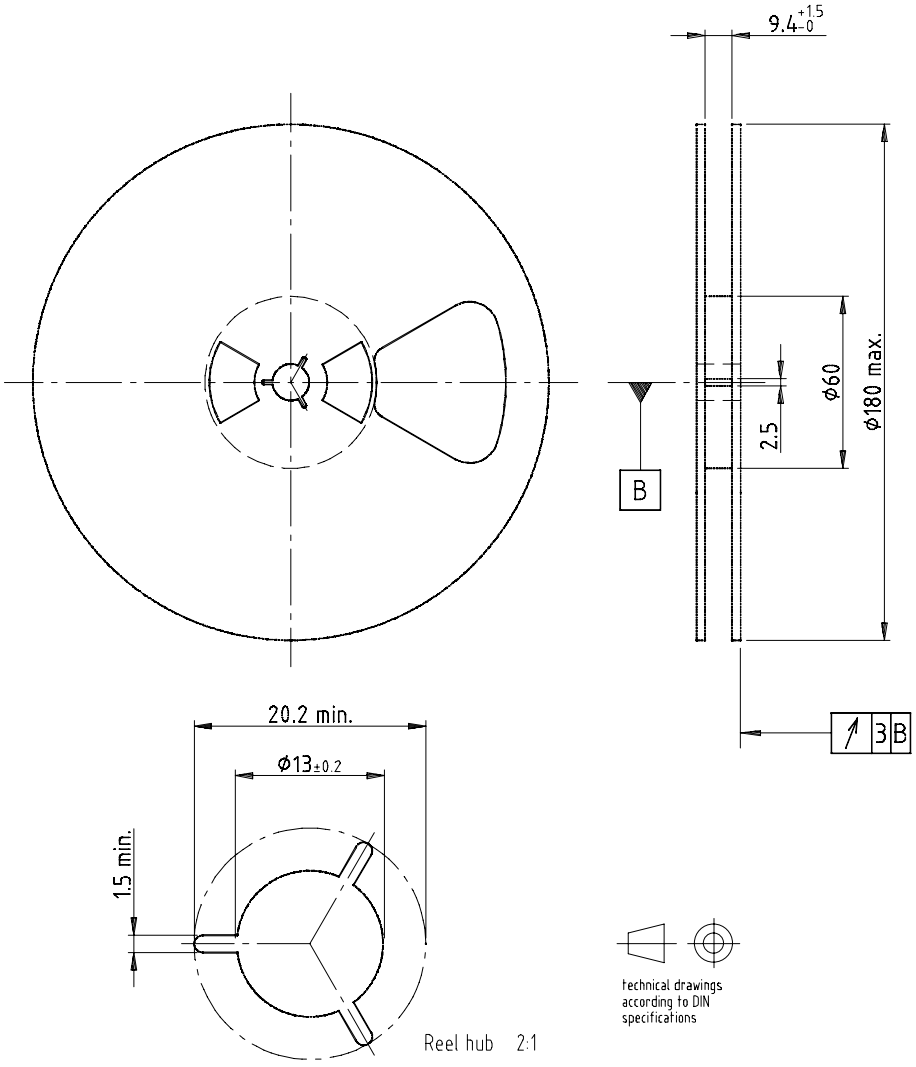
**REEL DIMENSIONS** in millimeters




Drawing-No.: 9.800-5051.V5-4
Issue: 1; 25.07.02

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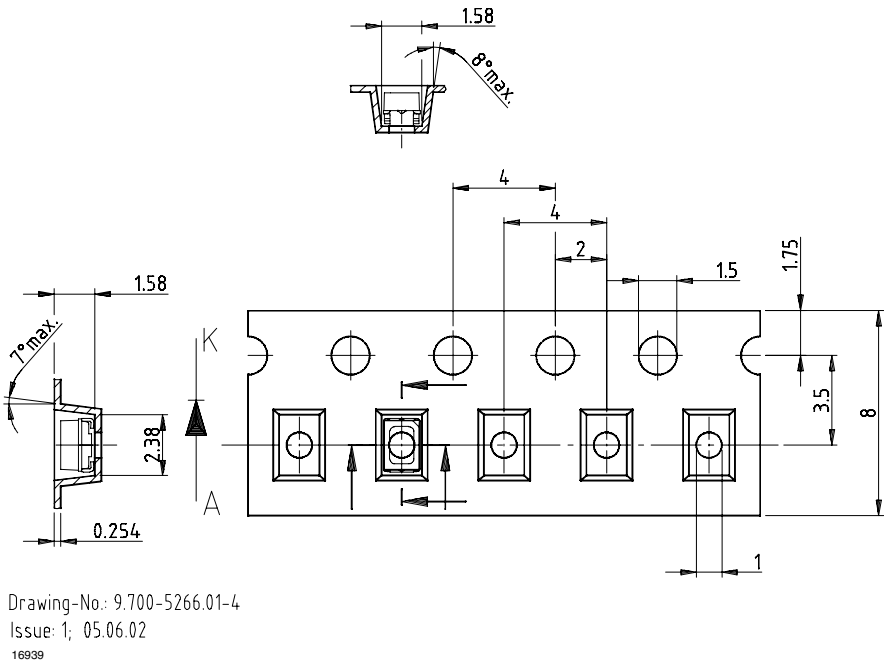
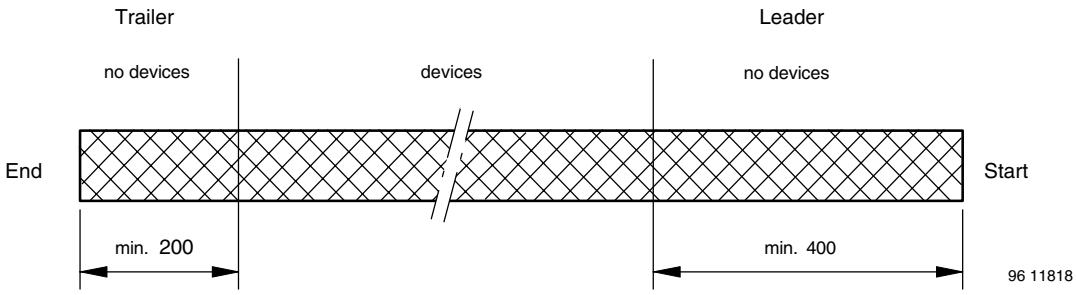
## TAPE DIMENSIONS in millimeters




## LEADER AND TRAILER in millimeters




GS08 = 3000 pcs

## COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3
0.1 N to 1.3 N
300 ± 10 mm/min
165° to 180° peel angle

## LABEL

**Standard bar code labels for finished goods**

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

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| VISHAY SEMICONDUCTOR GMBH STANDARD BAR CODE PRODUCT LABEL (finished goods) | | |
|---|---|---|
| **PLAIN WRITING** | **ABBREVIATION** | **LENGTH** |
| Item-description | - | 18 |
| Item-number | INO | 8 |
| Selection-code | SEL | 3 |
| LOT-/serial-number | BATCH | 10 |
| Data-code | COD | 3 (YWW) |
| Plant-code | PTC | 2 |
| Quantity | QTY | 8 |
| Accepted by: | ACC | - |
| Packed by: | PCK | - |
| Mixed code indicator | MIXED CODE | - |
| Origin | xxxxxxx+ | Company Logo |
| **LONG BAR CODE TOP** | **TYPE** | **LENGTH** |
| Item-number | N | 8 |
| Plant-code | N | 2 |
| Sequence-number | X | 3 |
| Quantity | N | 8 |
| Total length | - | 21 |
| **SHORT BAR CODE BOTTOM** | **TYPE** | **LENGTH** |
| Selection-code | X | 3 |
| Data-code | N | 3 |
| Batch-number | X | 10 |
| Filter | - | 1 |
| Total length | - | 17 |

## SOLDERING PROFILE

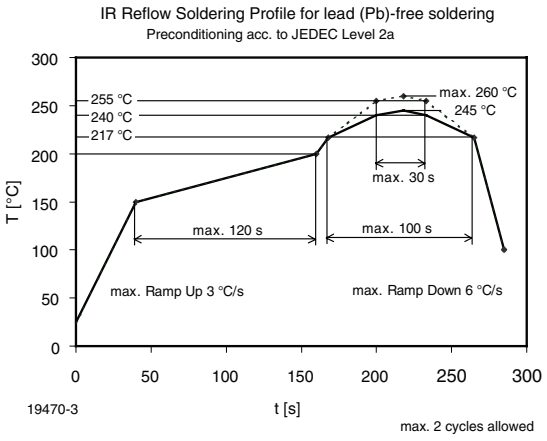
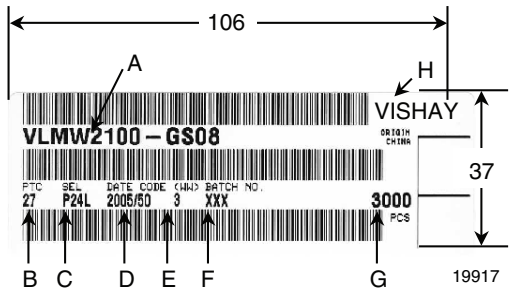



Figure 10. Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

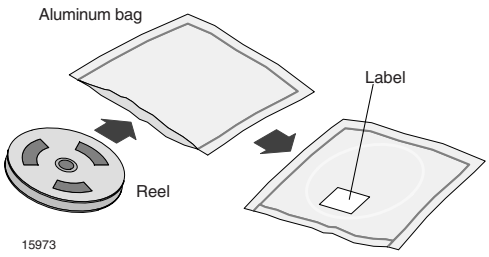
## BAR CODE PRODUCT LABEL EXAMPLE:




A) Type of component
B) Manufacturing plant
C) SEL - selection code (bin):
e.g.: P2 = code for luminous intensity group
4L = code for color group
D) Date code year/week
E) Day code (e.g. 1: Monday)
F) Batch no.
G) Total quantity
H) Company code

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.




## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

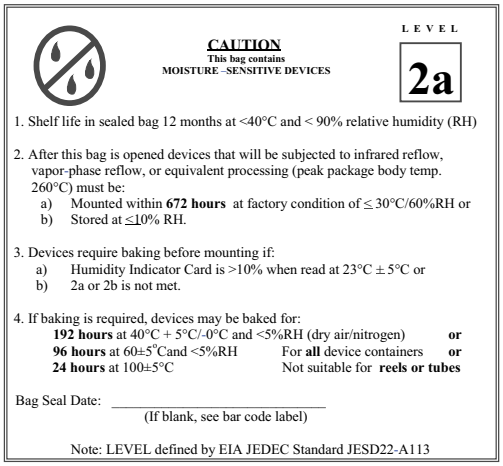
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.




Example of JESD22-A112 level 2a label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

# Legal Disclaimer Notice

Vishay

## Disclaimer

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