

## **Excellent Integrated System Limited**

Stocking Distributor

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[Amphenol RF](#)  
[CTL-6](#)

For any questions, you can email us directly:

[sales@integrated-circuit.com](mailto:sales@integrated-circuit.com)

NOTES:

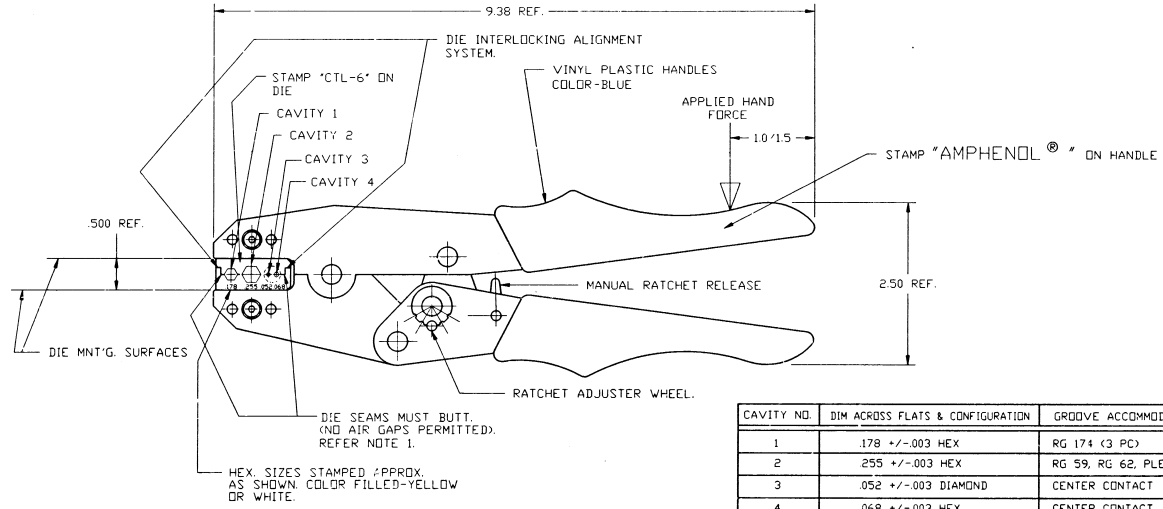
1. INITIAL TOOL SETTING REQUIREMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE "BUTTED" (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- 2. NOTE: LABEL 999-406 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-6

DRAWING NO. THIRD ANGLE PROJ

REV		REVISIONS			
REV	DESCRIPTION	DATE	ESD	APPR	
A	OFFICIAL ENG. RELEASE TO MFG.	2/4/93	39327	JM/RV	
B	REDRAWN WAS 'C'; CLARIFY CONFIGURATION ON TABLE, ADD NOTES 3, 4 & 5.	29 JULY 94	40132	CPM/	
C	ADDED CAVITY 4, .068 ±.003 HEX	24 Nov 94	40248	SD/	



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.178 +/- .003 HEX	RG 174 (3 PC)
2	.255 +/- .003 HEX	RG 59, RG 62, PLENUM 59 & 62
3	.052 +/- .003 DIAMOND	CENTER CONTACT
4	.068 +/- .003 HEX	CENTER CONTACT

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL ±.015 (0.381 mm)  
 3 PLACE DECIMAL ±.005 (0.127 mm)  
 ANGLES ± 1°

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MATERIAL AS PURCHASED

REFERENCE EAR 961458-4 AT&T/NYNEX

DRAWN J. MULVEY DATE 2/1/93  
 ENGINEER  
 APPROVED J. MULVEY DATE 2/1/93  
 CAD FILE F:\DEPT611\TOOLS\CTL-6

TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES

Amphenol Corporation  
 RF/Microwave Operations  
 Danbury, Conn. U.S.A. 06810

SCALE: 7.5:1 SHEET OF ISSUE C