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## EMIF06-1005M12

6-line IPAD™

low capacitance EMI filter and ESD protection in micro QFN package

### Features

- EMI symmetrical (I/O) low-pass filter
- High efficiency in EMI filtering: -34 dB at frequencies from 900 MHz to 1.8 GHz
- Very low PCB space consumption: 2.5 mm x 1.5 mm
- Very thin package: 0.6 mm max
- High efficiency in ESD suppression on inputs pins (IEC 61000-4-2 level 4)
- High reliability offered by monolithic integration
- High reduction of parasitic elements through integration and wafer level packaging
- Lead-free package

### Complies with following standards:

- IEC 61000-4-2 level 4 input and output pins
  - 15 kV (air discharge)
  - 8 kV (contact discharge)
- MIL STD 883G - Method 3015-7 Class 3B (all pins)

### Applications

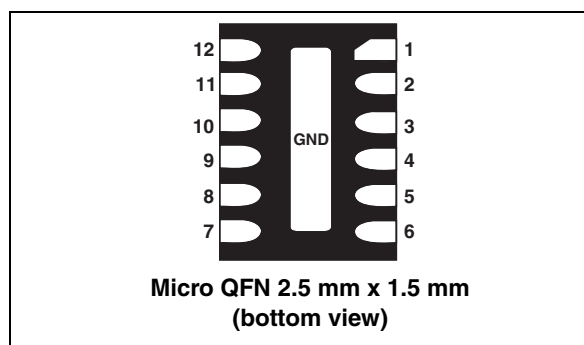
Where EMI filtering in ESD sensitive equipment is required:

- LCD and camera for mobile phones
- Computers and printers
- Communication systems
- MCU boards

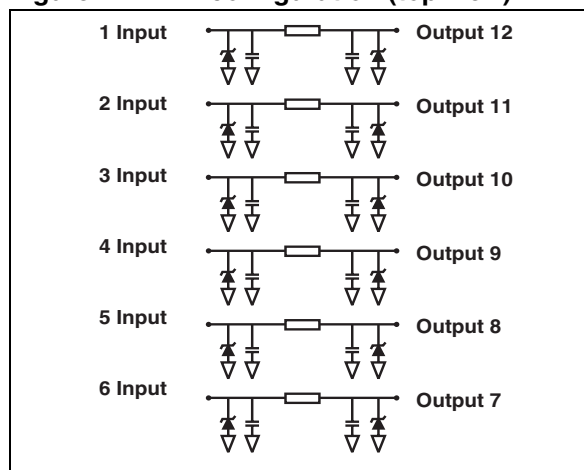
### Description

EMIF06-1005M12 is a 6-line, highly integrated device designed to suppress EMI/RFI noise in all systems exposed to electromagnetic interference.

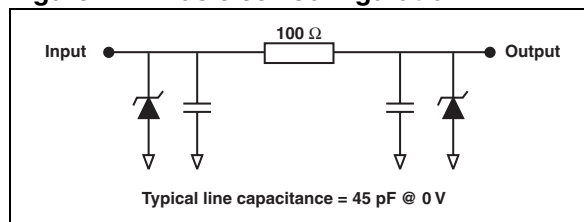
This filter includes ESD protection circuitry, which prevents damage to the application when subjected to ESD surges up to 15 kV on the input pins.



**Figure 1. Pin configuration (top view)**



**Figure 2. Basic cell configuration**



TM: IPAD is a trademark of STMicroelectronics

## Characteristics

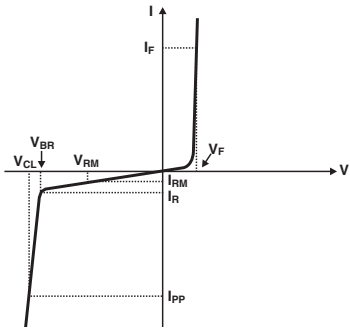
EMIF06-1005M12

# 1 Characteristics

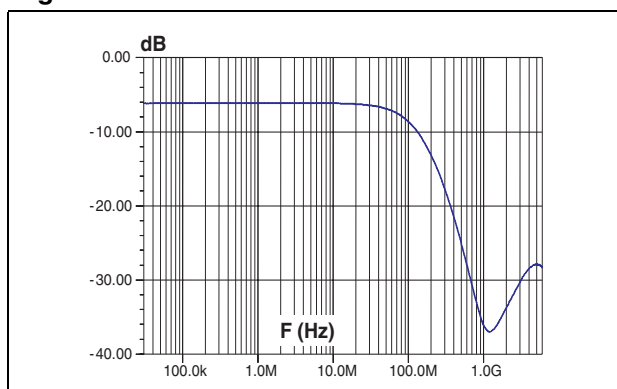
**Table 1. Absolute ratings (limiting values at  $T_{amb} = 25\text{ }^{\circ}\text{C}$  unless otherwise specified)**

Symbol	Parameter	Value	Unit
$V_{PP}$	ESD IEC 61000-4-2, air discharge ESD IEC 61000-4-2, contact discharge	15 15	kV
$T_j$	Junction temperature	125	$^{\circ}\text{C}$
$T_{op}$	Operating temperature range	-40 to + 85	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range	-55 to +150	$^{\circ}\text{C}$

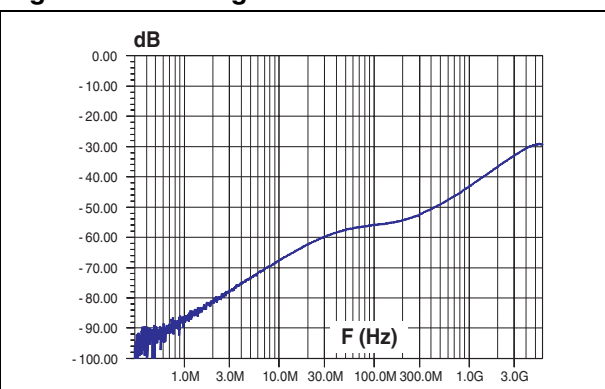
**Table 2. Electrical characteristics ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ )**

Symbol	Parameter					
$V_{BR}$	Breakdown voltage					
$I_{RM}$	Leakage current @ $V_{RM}$					
$V_{RM}$	Stand-off voltage					
$V_{CL}$	Clamping voltage					
$R_d$	Dynamic resistance					
$I_{PP}$	Peak pulse current					
$R_{I/O}$	Series resistance between Input & Output					
$C_{line}$	Input capacitance per line					
Symbol	Test conditions	Min.	Typ.	Max.	Unit	
$V_{BR}$	$I_R = 1\text{ mA}$	6	8	10	V	
$V_F$	$I_F = 10\text{ mA}$	0.5	1.0	1.5		
$I_{RM}$	$V_{RM} = 3\text{ V per line}$			200	nA	
$R_{I/O}$	Tolerance $\pm 10\%$	90	100	110	$\Omega$	
$C_{line}$	$V_{LINE} = 0\text{ V dc}$ , $V_{OSC} = 30\text{ mV}$ , $F = 1\text{ MHz}$	38	45	52	pF	

**Figure 3. S21 attenuation measurement**



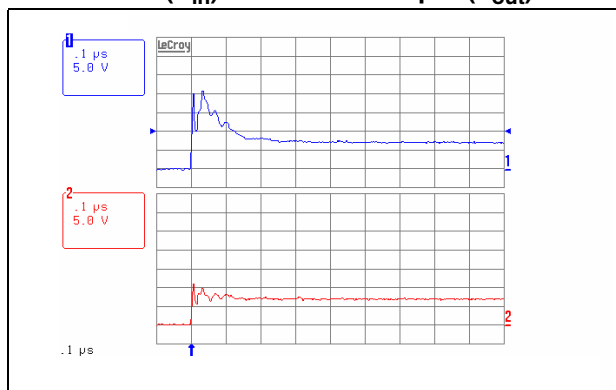
**Figure 4. Analog cross talk measurements**



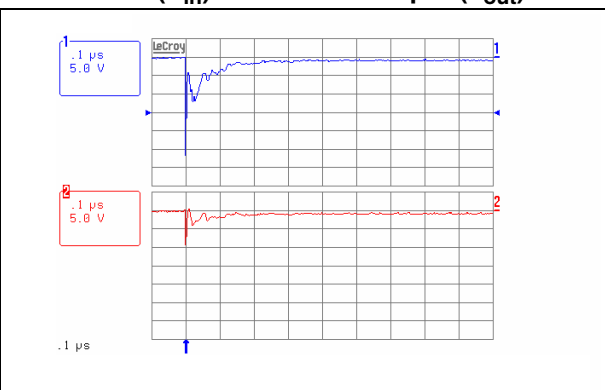
## EMIF06-1005M12

## Ordering information scheme

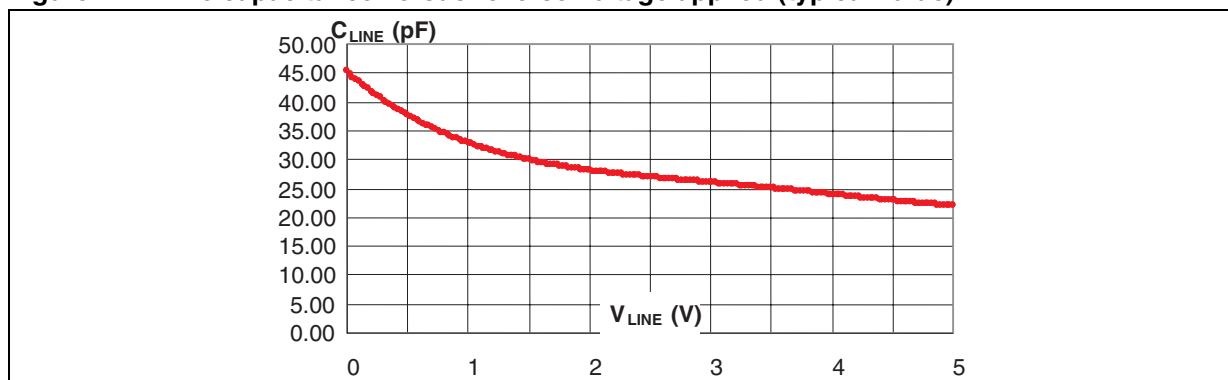
**Figure 5. ESD response to IEC 61000-4-2 (+15 kV air discharge) on one input ( $V_{in}$ ) and on one output ( $V_{out}$ )**



**Figure 6. ESD response to IEC 61000-4-2 (-15 kV air discharge) on one input ( $V_{in}$ ) and on one output ( $V_{out}$ )**

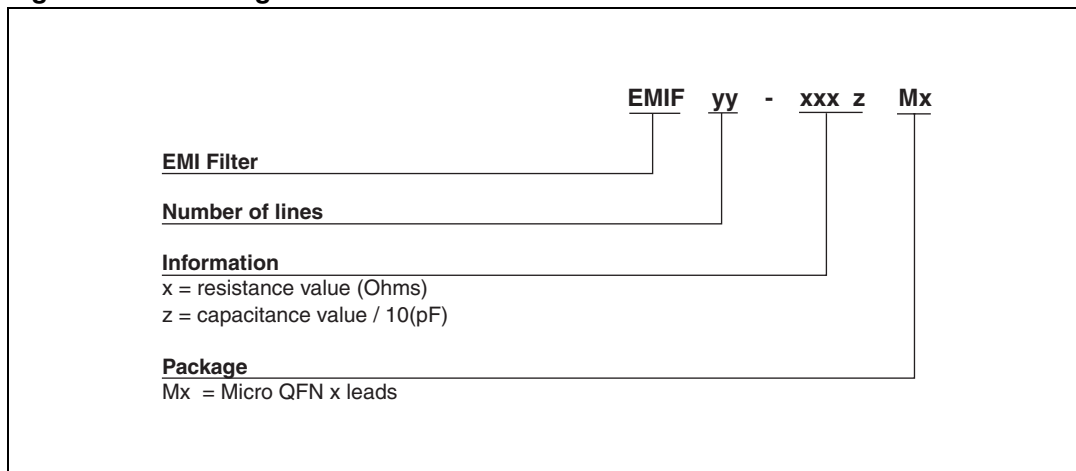


**Figure 7. Line capacitance versus reverse voltage applied (typical value)**



## 2 Ordering information scheme

**Figure 8. Ordering information scheme**



## Package information

## EMIF06-1005M12

### 3 Package information

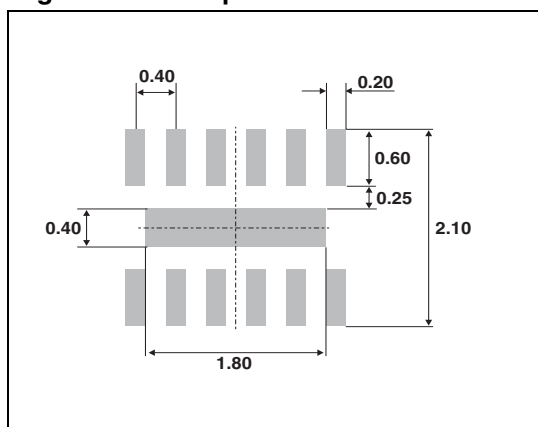
- Epoxy meets UL94, V0

In order to meet environmental requirements, ST offers these devices in ECOPACK<sup>®</sup> packages. These packages have a lead-free second level interconnect. The category of second level interconnect is marked on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an ST trademark. ECOPACK specifications are available at [www.st.com](http://www.st.com).

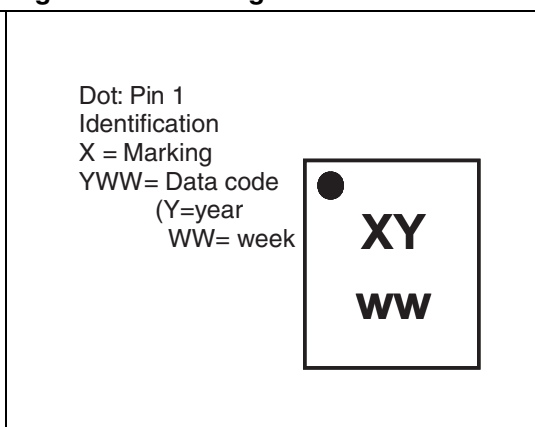
**Table 3. QFN 2.5 x 1.5 package dimensions**

Ref	Dimensions					
	Millimeters			inches		
	MIN	TYP	MAX	MIN	TYP	MAX
A	0.50	0.55	0.60	0.20	0.22	0.24
A1	0.00	0.02	0.05	0.00	0.01	0.02
b	0.15	0.18	0.25	0.06	0.07	0.10
D		2.50			0.98	
D2	1.70	1.80	1.90	0.67	0.71	0.75
E		1.50			0.59	
E2	0.30	0.40	0.50	0.12	0.16	0.24
e		0.40			0.16	
k	0.20			0.08		
L	0.25	0.30	0.35	0.10	0.12	0.14

**Figure 9. Footprint**



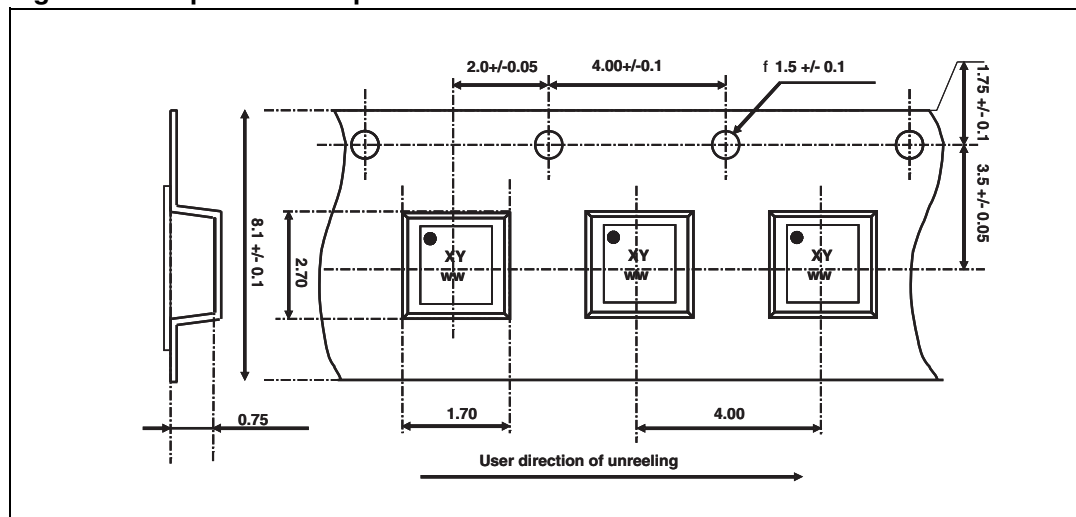
**Figure 10. Marking**



**EMIF06-1005M12**

**Package information**

**Figure 11. Tape and reel specification**



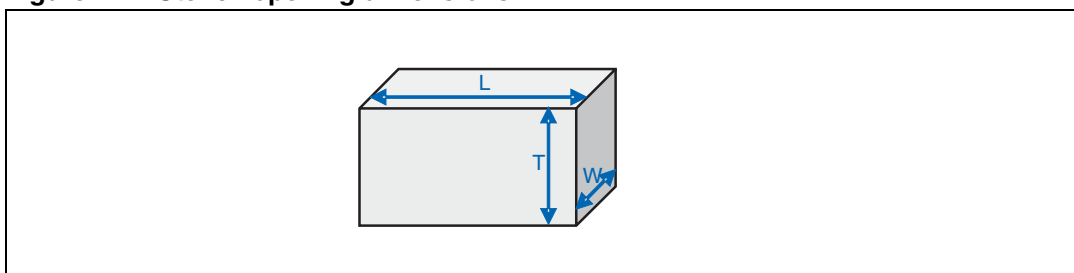
**Note:** Product marking may be rotated by 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

## 4 Recommendation on PCB assembly

### 4.1 Stencil opening design

1. General recommendation on stencil opening design
  - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

**Figure 12. Stencil opening dimensions**



- b) General design rule
 

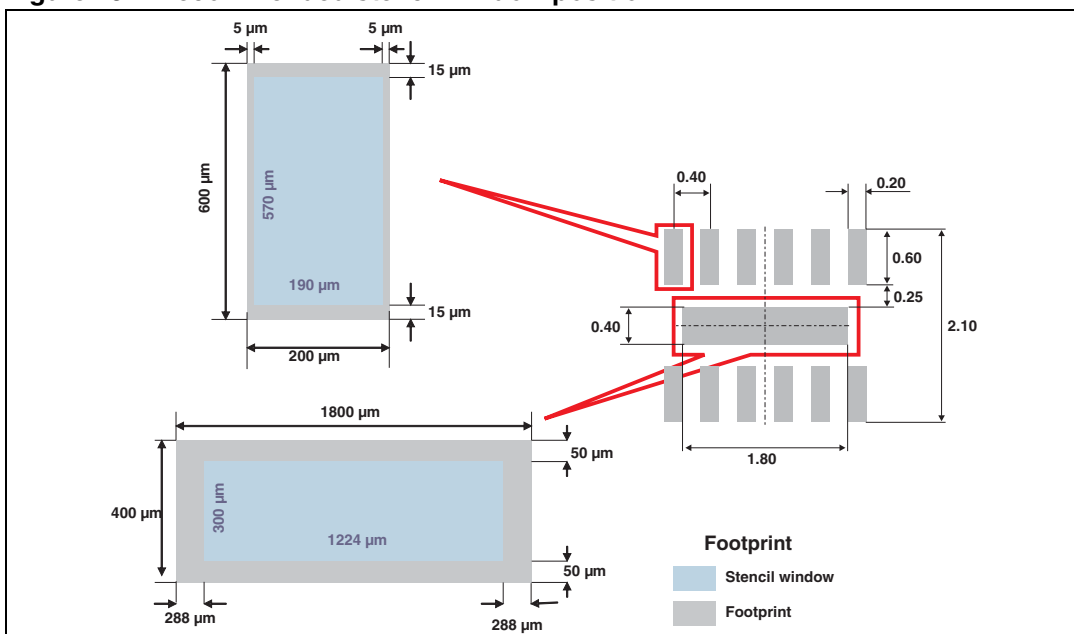
Stencil thickness (T) = 75 ~ 125  $\mu\text{m}$

$$\text{Aspect Ratio} = \frac{W}{T} \geq 1.5$$

$$\text{Aspect Area} = \frac{L \times W}{2T(L + W)} \geq 0.66$$

2. Reference design
  - a) Stencil opening thickness: 100  $\mu\text{m}$
  - b) Stencil opening for central exposed pad: Opening to footprint ratio is 50%.
  - c) Stencil opening for leads: Opening to footprint ratio is 90%.

**Figure 13. Recommended stencil window position**



**EMIF06-1005M12****Recommendation on PCB assembly**

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**4.2 Solder paste**

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. "No clean" solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed
4. Solder paste with fine particles: powder particle size is 20-45  $\mu\text{m}$ .

**4.3 Placement**

1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
3. Standard tolerance of  $\pm 0.05 \text{ mm}$  is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

**4.4 PCB design preference**

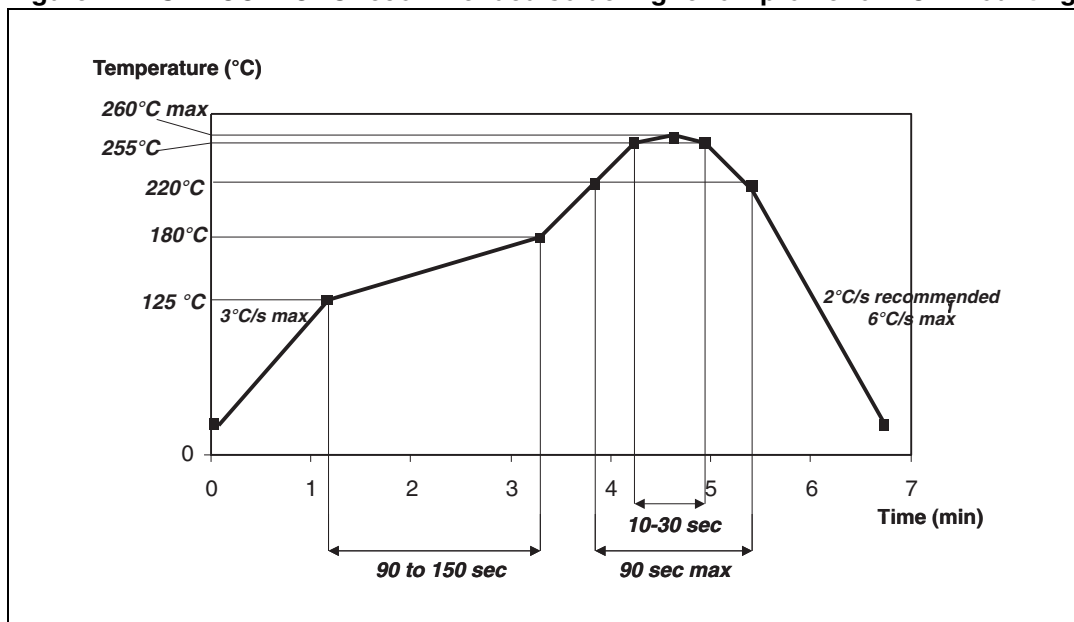
1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

## Recommendation on PCB assembly

EMIF06-1005M12

### 4.5 Reflow profile

**Figure 14. ST ECOPACK® recommended soldering reflow profile for PCB mounting**



**Note:** Minimize air convection currents in the reflow oven to avoid component movement.

## 5 Ordering information

**Table 4. Ordering information**

Order code	Marking	Package	Weight	Base qty	Delivery mode
EMIF06-1005M12	F <sup>(1)</sup>	Micro QFN	6 mg	3000	Tape and reel (7")

1. The marking can be rotated by 90° to differentiate assembly location

## 6 Revision history

**Table 5. Document revision history**

Date	Revision	Changes
3-Jul-2006	1	Initial release.
1-Feb-2007	2	Added note on marking rotation in section 3. Package information.
04-Feb-2008	3	Reformatted to current standards. Updated ECOPACK statement. Updated <a href="#">Section 4: Recommendation on PCB assembly</a> .

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**EMIF06-1005M12**

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