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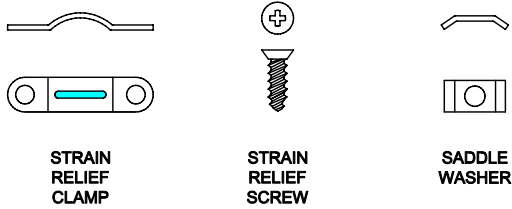
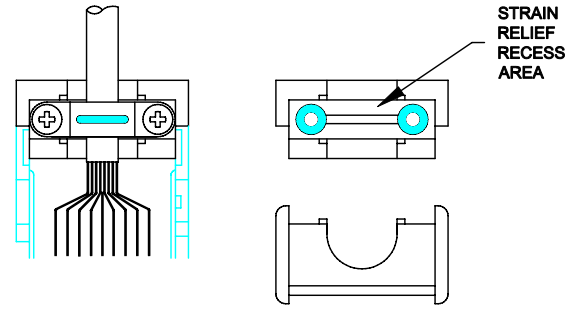
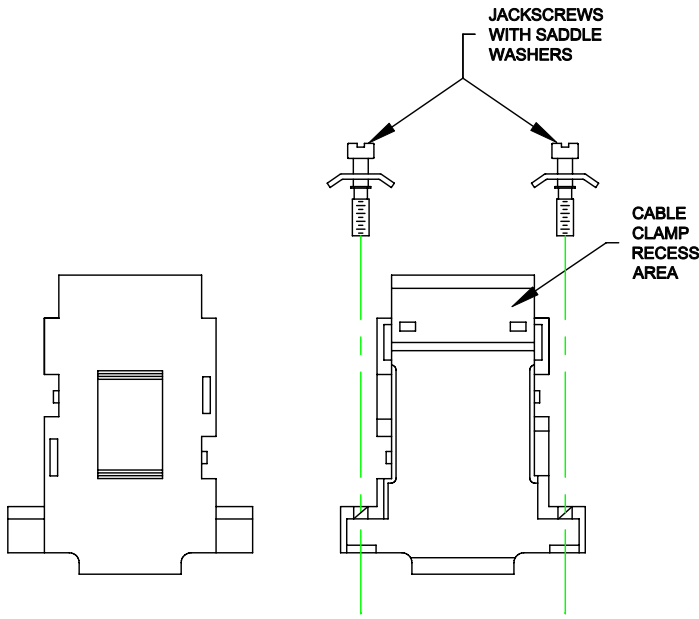
[NorComp](#)  
[983-009-010R011](#)

For any questions, you can email us directly:  
[sales@integrated-circuit.com](mailto:sales@integrated-circuit.com)

DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - PLASTIC


**ASSEMBLY INSTRUCTIONS:**

1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. SNAP CABLE CLAMP INTO ONE HALF OF THE HOOD
3. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
4. INSERT THE STRAIN RELIEF INTO THE STRAIN RELIEF RECESS AREA OF THE CABLE CLAMP
5. INSERT THE JACKSCREWS INTO THE SADDLE WASHERS. PLACE THE JACKSCREWS INTO THE HOOD WITH THE CABLE
6. PLACE THE OTHER HALVE OF THE HOOD ON TOP OF THE FIRST HALF, MAKING SURE NO WIRES ARE PINCHED AND SNAP THE TWO HALVES TOGETHER MAKING SURE THEY ARE FULLY SEATED



**RoHS COMPLIANT**

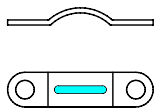
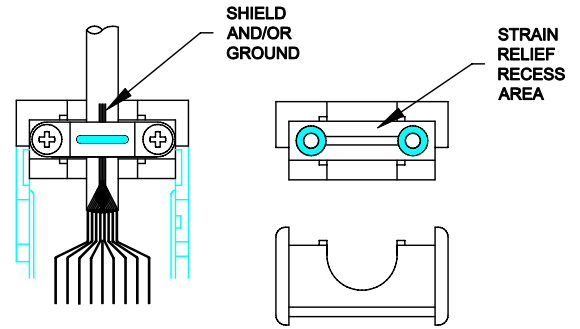
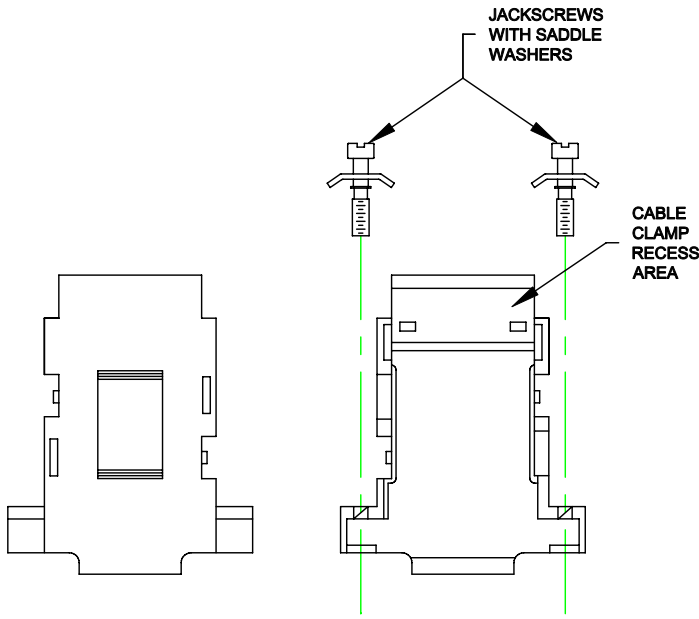
**PLASTIC**

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	CHECKED: <b>X</b>		DATE: <b>X</b>		
<h1>NorComp</h1>		SCALE: <b>N.T.S.</b>	SHEET <b>1</b>	OF <b>3</b>	REV <b>0</b>
		DWG NO. <b>BACKSHELL - 983 SERIES</b>			

DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - METALIZED PLASTIC

**ASSEMBLY INSTRUCTIONS:**

1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. SNAP CABLE CLAMP INTO ONE HALF OF THE HOOD
3. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
4. IF CABLE IS SHIELDED, FOLD SHIELD AND/OR GROUND WIRE BACK UNDER STRAIN RELIEF. CUT OFF ANY EXCESS WIRE SO IT DOES NOT STICK OUT OF THE HOOD
5. INSERT THE STRAIN RELIEF INTO THE STRAIN RELIEF RECESS AREA OF THE CABLE CLAMP
6. INSERT THE JACKSCREWS INTO THE SADDLE WASHERS. PLACE THE JACKSCREWS INTO THE HOOD WITH THE CABLE
7. PLACE THE OTHER HALVE OF THE HOOD ON TOP OF THE FIRST HALF, MAKING SURE NO WIRES ARE PINCHED AND SNAP THE TWO HALVES TOGETHER MAKING SURE THEY ARE FULLY SEATED



STRAIN RELIEF CLAMP



STRAIN RELIEF SCREW



SADDLE WASHER

**RoHS COMPLIANT**

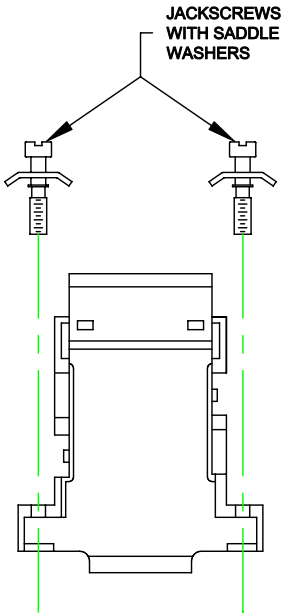
**METALIZED PLASTIC**

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<h1>NorComp</h1>		SCALE: <b>N.T.S.</b>	SHEET <b>2</b>	OF <b>3</b>
		DWG NO. <b>BACKSHELL - 983 SERIES</b>		

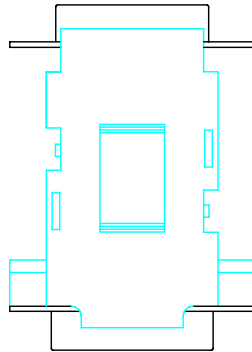
DESCRIPTION: **BACKSHELL ASSEMBLY INSTRUCTIONS - GENDER CHANGER**

**ASSEMBLY INSTRUCTIONS:**

1. PREPARE THE CONNECTORS, PLACE INTO ONE HALF OF THE HOOD
2. DISCARD ALL HARDWARE EXCEPT THE JACKSCREWS AND THE SADDLE WASHERS
3. INSERT THE JACKSCREWS INTO THE SADDLE WASHERS. PLACE THE JACKSCREWS INTO THE HOOD WITH THE CONNECTORS
4. PLACE THE OTHER HALVE OF THE HOOD ON TOP OF THE FIRST HALF, MAKING SURE NO WIRES ARE PINCHED AND SNAP THE TWO HALVES TOGETHER MAKING SURE THEY ARE FULLY SEATED
5. MALE AND FEMALE CONNECTORS CAN BE INSERTED INTO EITHER END OF THE HOOD



OPEN HOOD WITHOUT CONNECTORS



FRONT VIEW WITH CONNECTORS



SIDE VIEW WITH CONNECTORS



SADDLE WASHER

**GENDER CHANGER  
 PLASTIC  
 &  
 METALIZED PLASTIC**

**RoHS COMPLIANT**

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<b>NorComp</b>		SCALE: <b>N.T.S.</b>	SHEET <b>3</b>	OF <b>3</b>
		REV <b>0</b>		
		DWG NO. <b>BACKSHELL - 983 SERIES</b>		