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microBUCK™ SiC417

10-A, 28-V Integrated Buck Regulator with Programmable LDO

DESCRIPTION

The Vishay Siliconix SiC417 is an advanced stand-alone synchronous buck regulator featuring integrated power MOSFETs, bootstrap diode, and a programmable LDO in a space-saving MLPQ 5 x 5 - 32 pin package.

The SiC417 is capable of operating with all ceramic solutions and switching frequencies up to 1 MHz. The programmable frequency, synchronous operation and selectable power-save allow operation at high efficiency across the full range of load current. The internal programmable LDO may be used to supply 5 V for the gate drive circuits or it may be bypassed with an external 5 V for optimum efficiency and used to drive external N-channel MOSFETs or other loads. Additional features include cycle-by-cycle current limit, voltage soft-start, under-voltage protection, programmable over-current protection, soft shutdown and selectable power-save. The Vishay Siliconix SiC417 also provides an enable input and a power good output.

FEATURES

- High efficiency > 92 %
- Internal power MOSFETs:
 High-side $R_{DS(ON)} = 27 \text{ m}\Omega$
 Low-side $R_{DS(ON)} = 9 \text{ m}\Omega$
- Integrated bootstrap diode
- Integrated configurable 150 mA LDO with bypass logic
- Temperature compensated current limit
- Pseudo fixed-frequency adaptive on-time control
- All ceramic solution enabled
- Programmable input UVLO threshold
- Independent enable pin for switcher and LDO
- Selectable ultra-sonic power-save mode
- Internal soft-start and soft-shutdown
- 1 % internal reference voltage
- Power good output and over voltage protection
- Halogen-free according to IEC 61249-2-21 definition
- Compliant to RoHS directive 2002/95/EC



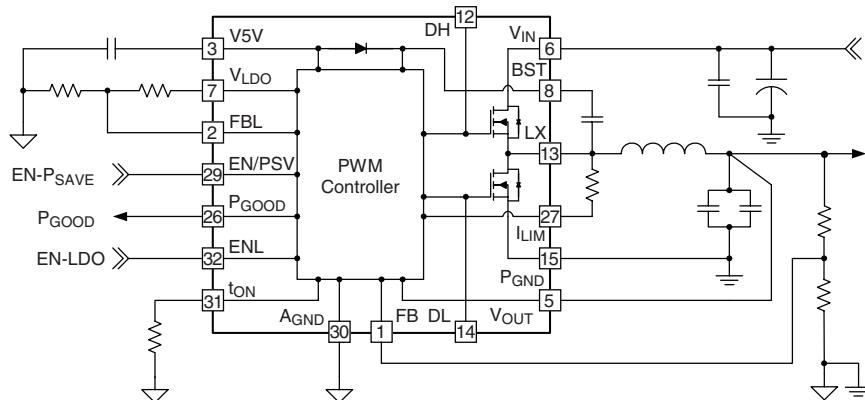
RoHS
 COMPLIANT
HALOGEN
FREE

PRODUCT SUMMARY	
Input Voltage Range	3 V to 28 V
Output Voltage Range	0.5 V to 5.5 V
Operating Frequency	200 kHz to 1 MHz
Continuous Output Current	10 A
Peak Efficiency	95 % at 300 kHz
Package	MLPQ 5 mm x 5 mm

APPLICATIONS

- Notebook, desktop and server computers
- Digital HDTV and digital consumer applications
- Networking and telecommunication equipment
- Printers, DSL and STB applications
- Embedded applications
- Point of load power supplies

TYPICAL APPLICATION CIRCUIT

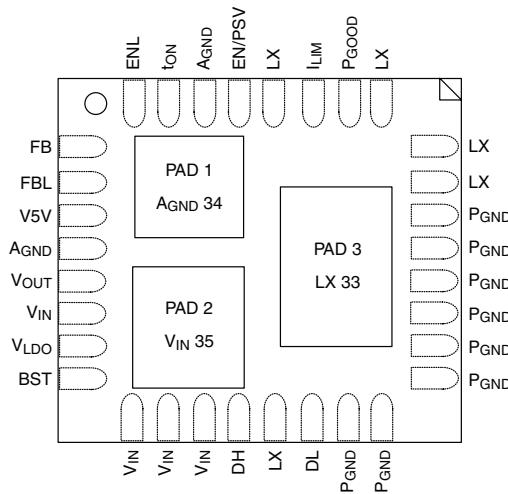


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PIN CONFIGURATION



PIN DESCRIPTION

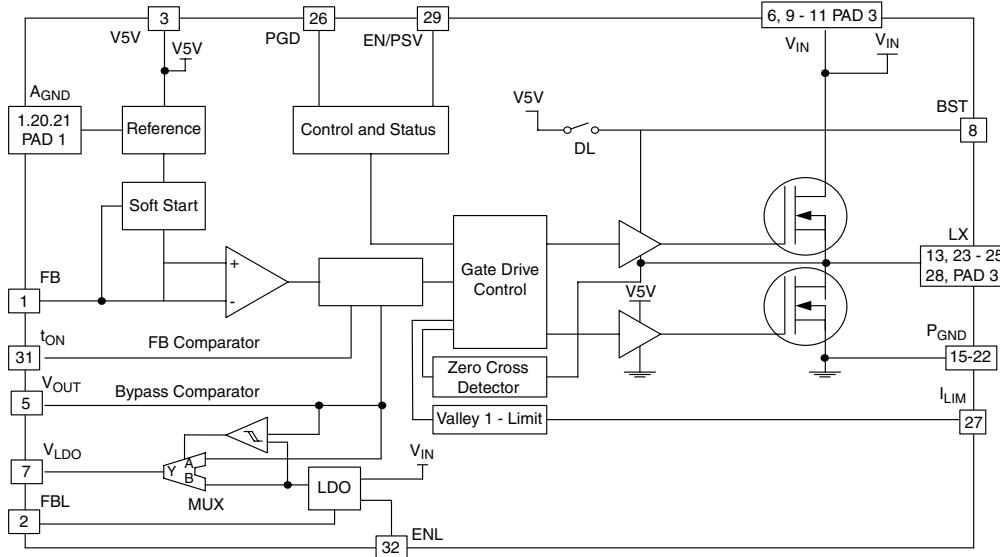
Pin Number	Symbol	Description
1	FB	Feedback input for switching regulator. Connect to an external resistor divider from output to program the output voltage.
2	FBL	Feedback input for the LDO. Connect to an external resistor divider from V_{LDO} to program the V_{LDO} output.
3	V5V	5 V power input for internal analog circuits and gate drives. Connect to external 5 V supply or configure the LDO for 5 V and connect to V_{LDO} .
4, 30, PAD 1	A_{GND}	Analog ground.
5	V_{OUT}	Output voltage input to the SiC417. Additionally, may be used to bypass LDO to supply V_{LDO} directly.
6, 9 - 11, PAD 2	V_{IN}	Input supply voltage.
7	V_{LDO}	LDO output.
8	BST	Bootstrap pin. A capacitor is connected between BST to LX to develop the floating voltage for the high-side gate drive.
12	DH	High-side gate drive - do not connect this pin.
14	DL	Low-side gate drive - do not connect this pin.
13, 23 - 25, 28, PAD 3	LX	Switching (Phase) node.
15-22	P_{GND}	Power ground.
26	P_{GOOD}	Open-drain power good indicator. High impedance indicates power is good. An external pull-up resistor is required.
27	I_{LIM}	Current limit sense point - to program the current limit connect a resistor from I_{LIM} to LX.
29	EN/PSV	Tri-state pin. Enable input for switching regulator. Connect EN to A_{GND} to disable the switching regulator. Float pin for forced continuous and pull high for power-save mode.
31	t_{ON}	On-time set input. Set the on-time by a series resistor to the input supply voltage.
32	ENL	Enable input for the LDO. Connect ENL to A_{GND} to disable the LDO.

ORDERING INFORMATION

Part Number	Package
SIC417CD-T1-E3	MLPQ55-32
SiC417DB	Evaluation board



FUNCTIONAL BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS $T_A = 25^\circ\text{C}$, unless otherwise noted

Parameter	Symbol	Min.	Max.	Unit
LX to P_{GND} Voltage	V_{LX}	- 0.3	+ 30	V
LX to P_{GND} Voltage (transient - 100 ns)	V_{LX}	- 2	+ 30	
V_{IN} to P_{GND} Voltage	V_{IN}	- 0.3	+ 30	
V_{EN} Maximum Voltage	V_{EN}	- 0.3	V_{IN}	
BST Bootstrap to LX; V5V to P_{GND}		- 0.3	+ 6.0	
A_{GND} to P_{GND}	V_{AG-PG}	- 0.3	+ 0.3	
EN/PSV, P_{GOOD} , I_{LIM} , V_{OUT} , V_{LDO} , FB, FBL to GND		- 0.3	+ (V5V + 0.3)	
t_{ON} to P_{GND}		- 0.3	+ (V5V - 1.5)	
BST to P_{GND}		- 0.3	+ 35	

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating/conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

Parameter	Symbol	Min.	Typ.	Max.	Unit
Input Voltage	V_{IN}	3.0		28	V
V_{5V} to P_{GND}	V_{5V}	4.5		5.5	
V_{OUT} to P_{GND}	V_{OUT}	0.5		5.5	

Note:

For proper operation, the device should be used within the recommended conditions.

THERMAL RESISTANCE RATINGS

Parameter	Symbol	Min.	Typ.	Max.	Unit
Storage Temperature	T_{STG}	- 40		+ 150	°C
Maximum Junction Temperature	T_J	-		150	
Operation Junction Temperature	T_J	- 25		+ 125	

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Thermal Resistance Ratings

Thermal Resistance, Junction-to-Ambient ^b High-Side MOSFET Low-Side MOSFET PWM Controller and LDO Thermal Resistance			25 20 50			°C/W
Peak IR Reflow Temperature	T _{Reflow}	-		260		°C

Notes:

a. This device is ESD sensitive. Use of standard ESD handling precautions is required.

b. Calculated from package in still air, mounted to 3 x 4.5 (in), 4 layer FR4 PCB with thermal vias under the exposed pad per JESD51 standards.

Exceeding the above specifications may result in permanent damage to the device or device malfunction. Operation outside of the parameters specified in the Electrical Characteristics section is not recommended.

Electrical Specifications

Parameter	Symbol	Test Conditions Unless Specified V _{IN} = 12 V, V _{5V} = 5 V, T _A = + 25 °C for typ., - 25 °C to + 85 °C for min. and max., T _J = < 125 °C	Min.	Typ.	Max.	Unit
Input Supplies						
V _{IN} Input Voltage	V _{IN}		3		28	
V _{5V} Voltage	V _{5V}		4.5		5.5	
V _{IN} UVLO Threshold Voltage ^a	V _{IN_UV+}	Sensed at ENL pin, rising edge	2.4	2.6	2.95	V
	V _{IN_UV-}	Sensed at ENL pin, falling edge	2.235	2.4	2.565	
V _{IN} UVLO Hysteresis	V _{IN_UV_HY}	EN/PSV = High		0.2		
V _{5V} UVLO Threshold Voltage	V _{5V_UV+}	Measured at V _{5V} pin, rising edge	3.7	3.9	4.1	
	V _{5V_UV-}	Measured at V _{5V} pin, falling edge	3.5	3.6	3.75	
V _{5V} UVLO Hysteresis	V _{5V_UV_HY}			0.3		
V _{IN} Supply Current	I _{IN}	EN/PSV, ENL = 0 V, V _{IN} = 28 V		8.5	20	μA
		Standby mode: ENL = V _{5V} , EN/PSV = 0 V		130		
V _{5V} Supply Current	I _{5V}	EN/PSV, ENL = 0 V		3	7	mA
		EN/PSV = V _{5V} , no load (f _{SW} = 25 kHz), V _{FB} > 500 mV ^b		2		
		f _{SW} = 250 kHz, EN/PSV = floating, no load ^b		10		
Controller						
F _B On-Time Threshold	V _{FB-TH}	Static V _{IN} and load, - 40 °C to + 85 °C	0.495	0.5	0.505	V
Frequency Range	F _{PWM}	continuous mode	200		1000	kHz
Bootstrap Switch Resistance				10		Ω
Timing						
On-Time	t _{ON}	Continuous mode operation V _{IN} = 15 V, V _{OUT} = 5 V, f _{SW} = 300 kHz, R _{ton} = 133 kΩ	999	1110	1220	ns
Minimum On-Time ^b	t _{ON}			50		
Minimum Off-Time ^b	t _{OFF}			250		
Soft Start						
Soft Start Time ^b	t _{SS}	I _{OUT} = I _{LIM} /2		0.85		ms
Analog Inputs/Outputs						
V _{OUT} Input Resistance	R _{O-IN}			500		kΩ
Current Sense						
Zero-Crossing Detector Threshold Voltage	V _{Sense-th}	LX-P _{GND}	- 3	0	+ 3	mV
Power Good						
Power Good Threshold Voltage	PG_V _{TH}	Internal reference 500 mV	- 10 %		+ 20 %	V
Start-Up Delay Time	PG_T _d	V _{EN} = 0 V		2		ms
Fault (noise-immunity) Delay Time ^b	PG_I _{CC}	V _{EN} = 0 V		5		μs
Power Good Leakage Current	PG_I _{LK}	V _{EN} = 0 V			1	μA
Power Good On-Resistance	PG_R _{DS-ON}	V _{EN} = 0 V		10		Ω



ELECTRICAL SPECIFICATIONS						
Parameter	Symbol	Test Conditions Unless Specified $V_{IN} = 12\text{ V}$, $V_{5V} = 5\text{ V}$, $T_A = +25^\circ\text{C}$ for typ., -25 °C to +85 °C for min. and max., $T_J < 125^\circ\text{C}$	Min.	Typ.	Max.	Unit
Fault Protection						
I_{LIM} Source Current	I_{LIM}			10		μA
Valley Current Limit		$R_{ILIM} = 5.9\text{ k}\Omega$	6	8	10	A
I_{LIM} Comparator Offset Voltage	V_{ILM-LK}	With respect to A_{GND}	-10	0	+10	mV
Output Under-Voltage Fault	V_{OUV_Fault}	V_{FB} with respect to Internal 500 mV reference, 8 consecutive clocks		-25		%
Smart Power-Save Protection Threshold Voltage ^b	P_{SAVE_VTH}	V_{FB} with respect to internal 500 mV reference		+10		%
Over-Voltage Protection Threshold		V_{FB} with respect to internal 500 mV reference		+20		
Over-Voltage Fault Delay ^b	$t_{OV-Delay}$			5		μs
Over Temperature Shutdown ^b	T_{Shut}	10 °C hysteresis		150		°C
Logic Inputs/Outputs						
Logic Input High Voltage	V_{IN+}	EN, ENL, PSV	2			V
Logic Input Low Voltage	V_{IN-}				0.4	
EN/PSV Input Bias Current	I_{EN-}	EN/PSV = 5V or A_{GND}	-10		+10	μA
ENL Input Bias Current		$V_{IN} = 28\text{ V}$		11	18	
FBL, FB Input Bias Current	FBL_I_{LK}	FBL, FB = 5V or A_{GND}	-1		+1	
Linear Dropout Regulator						
FBL Accuracy	FBL_{ACC}	V_{LDO} load = 10 mA	0.735	0.75	0.765	V
LDO Current Limit	LDO_I_{LIM}	Start-up and foldback, $V_{IN} = 12\text{ V}$		85		mA
		Operating current limit, $V_{IN} = 12\text{ V}$	135	200		
V_{LDO} to V_{OUT} Switch-Over Threshold ^c	$V_{LDO-BPS}$		-140		+140	mV
V_{LDO} to V_{OUT} Non-Switch-Over Threshold ^c	$V_{LDO-NBPS}$		-450		+450	
V_{LDO} to V_{OUT} Switch-Over Resistance	R_{LDO}	$V_{OUT} = 5\text{ V}$		2		Ω
LDO Drop Out Voltage ^d		From V_{IN} to V_{VLDO} , $V_{VLDO} = +5\text{ V}$, $I_{VLDO} = 100\text{ mA}$		1.2		V

Notes:

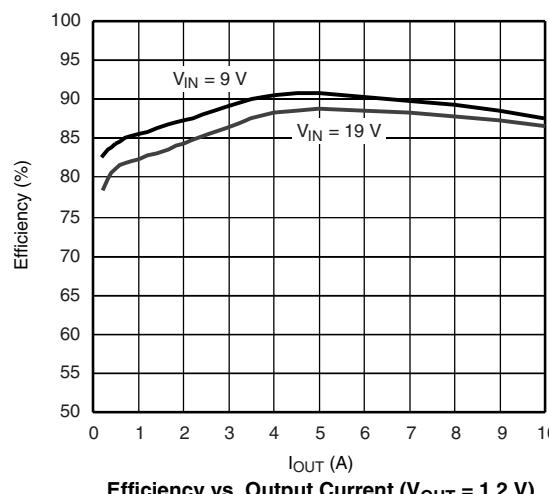
a. $V_{IN UVLO}$ is programmable using a resistor divider from V_{IN} to ENL to A_{GND} . The ENL voltage is compared to an internal reference.

b. Guaranteed by design.

c. The switch-over threshold is the maximum voltage differential between the V_{LDO} and V_{OUT} pins which ensures that V_{LDO} will internally switch-over to V_{OUT} . The non-switch-over threshold is the minimum voltage differential between the V_{LDO} and V_{OUT} pins which ensures that V_{LDO} will not switch-over to V_{OUT} .

d. The LDO drop out voltage is the voltage at which the LDO output drops 2 % below the nominal regulation point.

ELECTRICAL CHARACTERISTICS

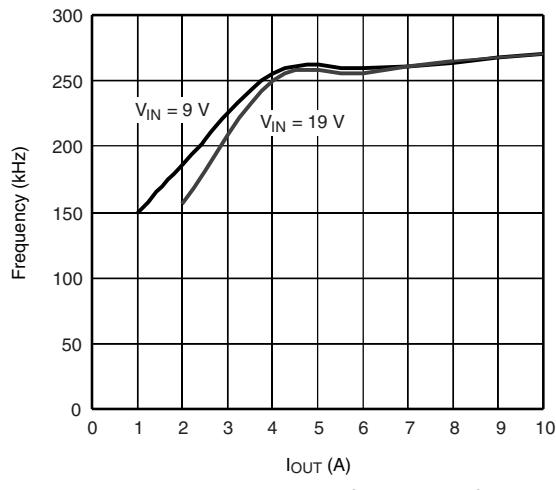


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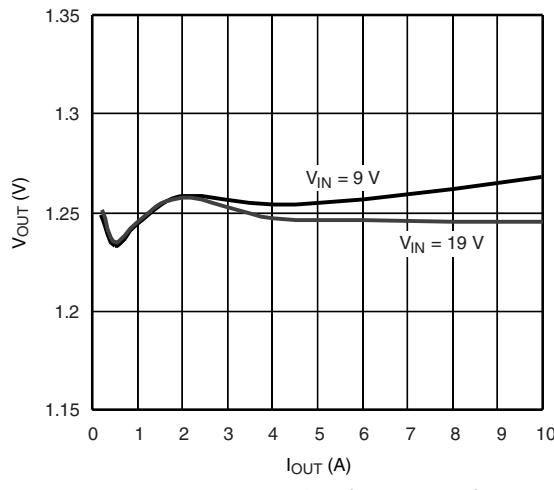
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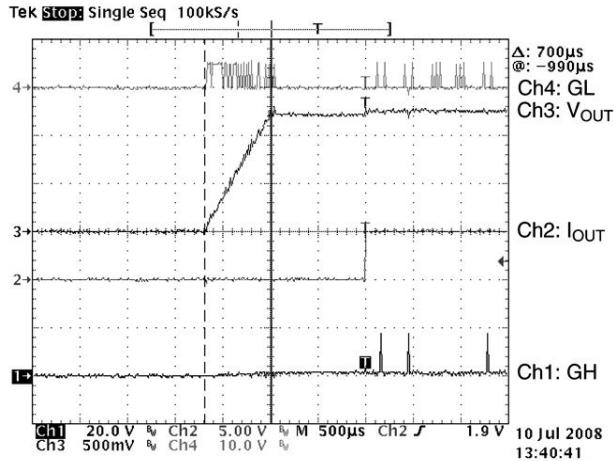
ELECTRICAL CHARACTERISTICS



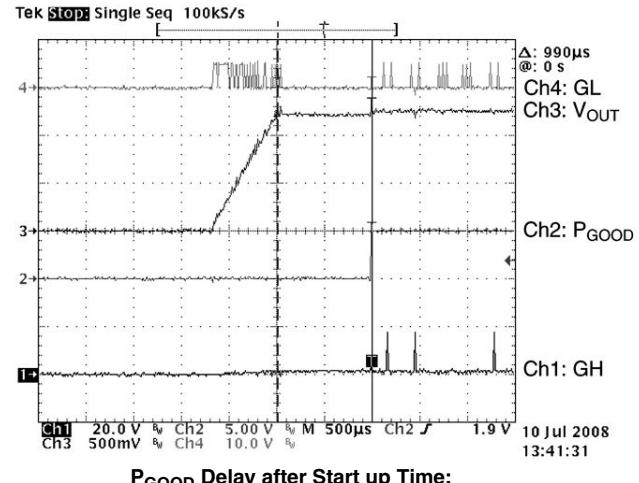
Frequency vs. I_{OUT}, (V_{OUT} = 1.2 V)



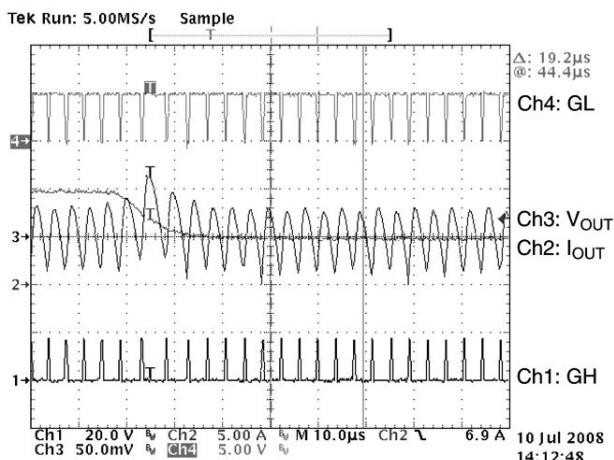
Load Regulation, (V_{OUT} = 1.2 V)



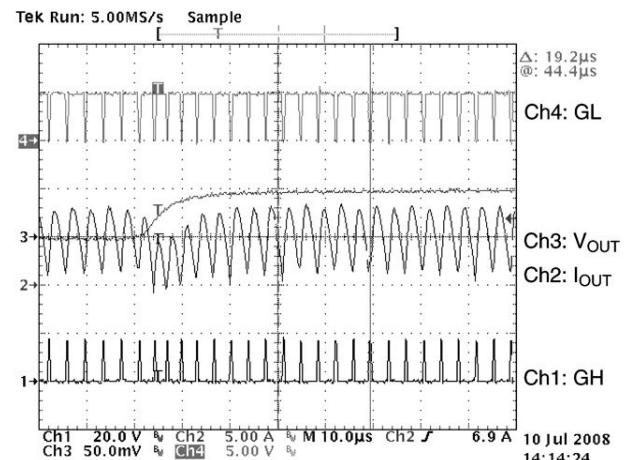
Start up Time: V_{IN} = 12 V, V_{OUT} = 1.2 V, I_{OUT} = 0 A



P_{GOOD} Delay after Start up Time:
V_{IN} = 12 V, V_{OUT} = 1.2 V, I_{OUT} = 0 A



Transient Response: V_{IN} = 12 V, V_{OUT} = 1.2 V,
I_{OUT} = 10 A to 5 A, dI/dt = 0.5 A/μs

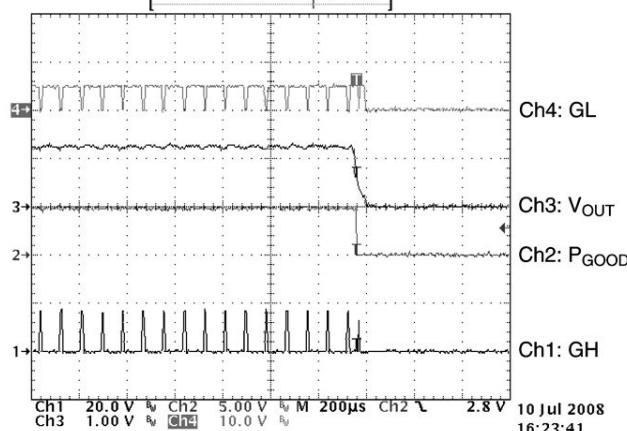


Transient Response: V_{IN} = 12 V, V_{OUT} = 1.2 V,
I_{OUT} = 5 A to 10 A, dI/dt = 0.5 A/μs



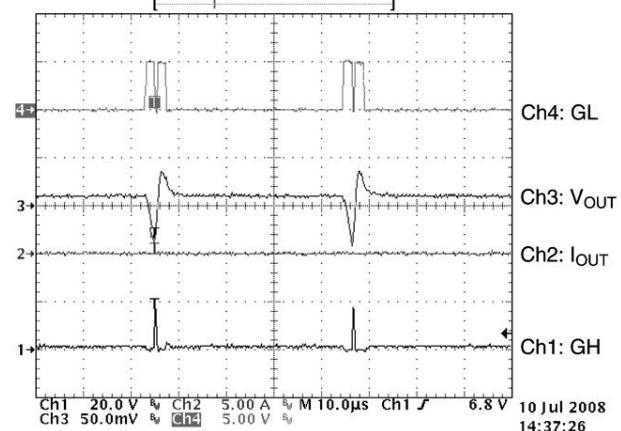
ELECTRICAL CHARACTERISTICS

Tek Stop Single Seq 250kS/s



Over Current Protection: $V_{IN} = 12\text{ V}$, $V_{OUT} = 1.2\text{ V}$

Tek Run: 5.00MS/s Sample



Ultra-Sonic Power-Save at $I_{OUT} = 0\text{ A}$

APPLICATIONS INFORMATION

SiC417 Synchronous Buck Converter

The SiC417 is a step down synchronous buck dc-to-dc converter with integrated power FETs and programmable LDO. The SiC417 is capable of 10 A operation at very high efficiency in a tiny 5 mm x 5 mm - 32 pin package. The programmable operating frequency range of 200 kHz to 1 MHz, enables the user to optimize the solution for minimum board space and optimum efficiency.

The buck controller employs pseudo-fixed frequency adaptive on-time control. This control scheme allows fast transient response thereby lowering the size of the power components used in the system.

Input Voltage Range

The SiC417 requires two input supplies for normal operation: V_{IN} and V_{5V} . V_{IN} operates over the wide range from 3 V to 28 V. V_{5V} requires a 5 V supply input that can be an external source or the internal LDO configured to supply 5 V. When V_{IN} is less than ~ 6 V then an external 5 V supply must be tied to V_{5V} .

Pseudo-Fixed Frequency Adaptive On-Time Control

The PWM control method used for the SiC417 is pseudo-fixed frequency, adaptive on-time, as shown in figure 1. The ripple voltage generated at the output capacitor ESR is used as a PWM ramp signal. This ripple is used to trigger the on-time of the controller.

The adaptive on-time is determined by an internal oneshot timer. When the one-shot is triggered by the output ripple, the device sends a single on-time pulse to the highside MOSFET. The pulse period is determined by V_{OUT} and V_{IN} ; the period is proportional to output voltage and inversely proportional to input voltage. With this adaptive on-time arrangement, the device automatically anticipates the on-time needed to regulate V_{OUT} for the present V_{IN} condition and at the selected frequency.

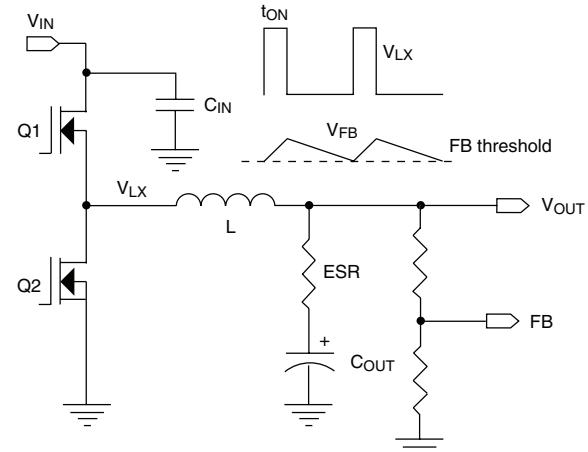


Figure 1 - Output Ripple and PWM Control Method

The adaptive on-time control has significant advantages over traditional control methods used in the controllers today.

- Reduced component count by eliminating DCR sense or current sense resistor as no need of a sensing inductor current.
- Reduced saves external components used for compensation by eliminating the no error amplifier and other components.
- Ultra fast transient response because of fast loop, absence of error amplifier speeds up the transient response.
- Predictable frequency spread because of constant on-time architecture.
- Fast transient response enables operation with minimum output capacitance

Overall, superior performance compared to fixed frequency architectures.

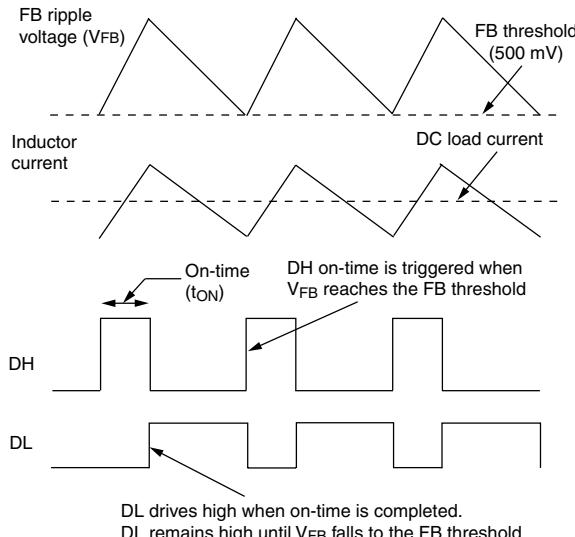


Figure 4 - Forced Continuous Mode Operation

Ultrasonic Power-Save Operation

The SiC417 provides ultra-sonic power-save operation at light loads, with the minimum operating frequency fixed at 25 kHz. This is accomplished using an internal timer that monitors the time between consecutive high-side gate pulses.

If the time exceeds 40 μ s, DL drives high to turn the low-side MOSFET on. This draws current from V_{OUT} through the inductor, forcing both V_{OUT} and V_{FB} to fall. When V_{FB} drops to the 500 mV threshold, the next DH on-time is triggered.

After the on-time is completed the high-side MOSFET is turned off and the low-side MOSFET turns on, the low-side MOSFET remains on until the inductor current ramps down to zero, at which point the low-side MOSFET is turned off.

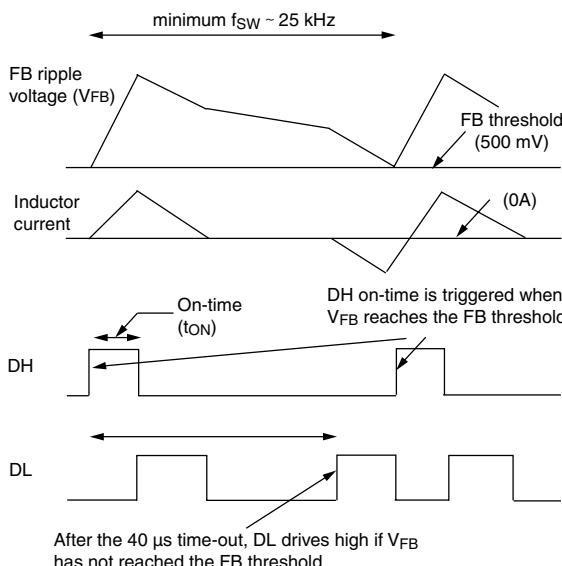


Figure 5 - Ultrasonic power-save Operation

Because the on-times are forced to occur at intervals no greater than 40 μ s, the frequency will not fall below ~ 25 kHz. Figure 5 shows ultra-sonic power-save operation.

Benefits of Ultrasonic Power-Save

Having a fixed minimum frequency in power-save has some significant advantages as below:

- The minimum frequency of 25 kHz is outside the audible range of human ear. This makes the operation of the SiC417 very quiet.
- The output voltage ripple seen in power-save mode is significant lower than conventional power-save, which improves efficiency at light loads.
- Lower ripple in power-save also makes the power component selection easier.

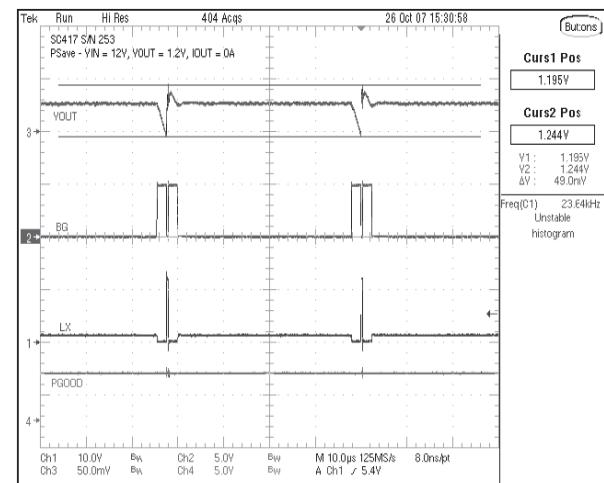


Figure 6 - Ultrasonic Power-Save Operation Mode

Figure 6 shows the behavior under power-save and continuous conduction mode at light loads.

Smart Power-Save Protection

Active loads may leak current from a higher voltage into the switcher output. Under light load conditions with power-save enabled, this can force V_{OUT} to slowly rise and reach the over-voltage threshold, resulting in a hard shutdown. Smart power-save prevents this condition.

When the FB voltage exceeds 10 % above nominal (exceeds 550 mV), the device immediately disables power-save, and DL drives high to turn on the low-side MOSFET. This draws current from V_{OUT} through the inductor and causes V_{OUT} to fall. When V_{FB} drops back to the 500 mV trip point, a normal t_{ON} switching cycle begins.

This method prevents a hard OVP shutdown and also cycles energy from V_{OUT} back to V_{IN} . It also minimizes operating power by avoiding forced conduction mode operation. Figure 7 shows typical waveforms for the smart power-save feature.

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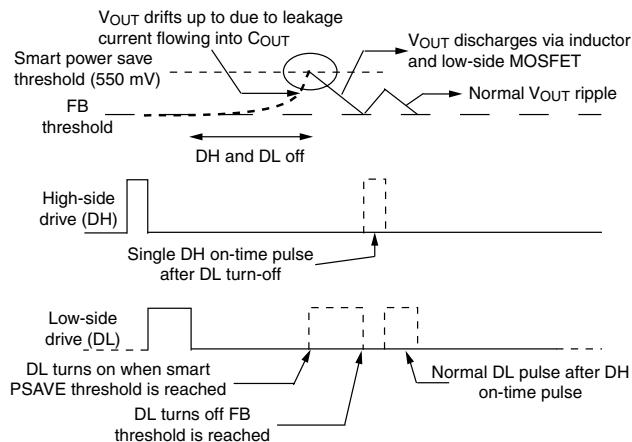


Figure 7 - Smart Power-Save

Current Limit Protection

The SiC417 features programmable current limit capability, which is accomplished by using the $R_{DS(ON)}$ of the lower MOSFET for current sensing. The current limit is set by R_{ILIM} resistor. The R_{ILIM} resistor connects from the I_{LIM} pin to the LX pin which is also the drain of the low-side MOSFET.

When the low-side MOSFET is on, an internal $\sim 10 \mu\text{A}$ current flows from the I_{LIM} pin and the R_{ILIM} resistor, creating a voltage drop across the resistor. While the low-side MOSFET is on, the inductor current flows through it and creates a voltage across the $R_{DS(ON)}$. The voltage across the MOSFET is negative with respect to ground.

If this MOSFET voltage drop exceeds the voltage across R_{ILIM} , the voltage at the I_{LIM} pin will be negative and current limit will activate. The current limit then keeps the low-side MOSFET on and will not allow another high-side on-time, until the current in the low-side MOSFET reduces enough to bring the I_{LIM} voltage back up to zero. This method regulates the inductor valley current at the level shown by I_{LIM} in figure 8.

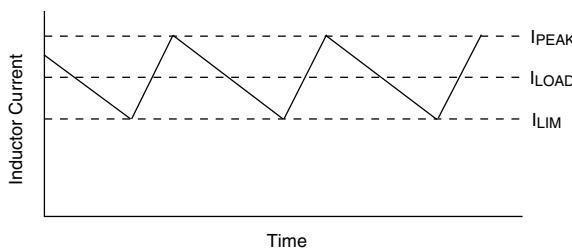


Figure 8 - Valley Current Limit

Setting the valley current limit to 10 A results in a 10 A peak inductor current plus peak ripple current. In this situation, the average (load) current through the inductor is 10 A plus one-half the peak-to-peak ripple current.

The internal $10 \mu\text{A}$ current source is temperature compensated at 4100 ppm in order to provide tracking with the $R_{DS(ON)}$. The R_{ILIM} value is calculated by the following equation.

$$R_{ILIM} = 735 \times I_{LIM}$$

Note that because the low-side MOSFET with low $R_{DS(ON)}$ is used for current sensing, the PCB layout, solder connections, and PCB connection to the LX node must be done carefully to obtain good results. Refer to the layout guidelines for information.

Soft-Start of PWM Regulator

Soft-start is achieved in the PWM regulator by using an internal voltage ramp as the reference for the FB Comparator. The voltage ramp is generated using an internal charge pump which drives the reference from zero to 500 mV in $\sim 1.2 \text{ mV}$ increments, using an internal $\sim 500 \text{ kHz}$ oscillator. When the ramp voltage reaches 500 mV, the ramp is ignored and the FB comparator switches over to a fixed 500 mV threshold. During soft-start the output voltage tracks the internal ramp, which limits the start-up inrush current and provides a controlled softstart profile for a wide range of applications. Typical softstart ramp time is $850 \mu\text{s}$. During soft-start the regulator turns off the low-side MOSFET on any cycle if the inductor current falls to zero. This prevents negative inductor current, allowing the device to start into a pre-biased output.

Power Good Output

The power good (PGOOD) output is an open-drain output which requires a pull-up resistor. When the output voltage is 10 % below the nominal voltage, PGOOD is pulled low. It is held low until the output voltage returns above -8% of nominal. PGOOD is held low during start-up and will not be allowed to transition high until soft-start is completed (when V_{FB} reaches 500 mV) and typically 2 ms has passed. PGOOD will transition low if the V_{FB} pin exceeds $+20 \%$ of nominal, which is also the over-voltage shutdown threshold (600 mV). PGOOD also pulls low if the EN/PSV pin is low when V5V is present.

Output Over-Voltage Protection

Over-voltage protection becomes active as soon as the device is enabled. The threshold is set at 500 mV $+20 \%$ (600 mV). When V_{FB} exceeds the OVP threshold, DL latches high and the low-side MOSFET is turned on. DL remains high and the controller remains off, until the EN/PSV input is toggled or V5V is cycled. There is a 5 μs delay built into the OVP detector to prevent false transitions. PGOOD is also low after an OVP event.

Output Under-Voltage Protection

When V_{FB} falls 25 % below its nominal voltage (falls to 375 mV) for eight consecutive clock cycles, the switcher is shut off and the DH and DL drives are pulled low to tri-state the MOSFETs. The controller stays off until EN/PSV is toggled or V5V is cycled.

V5V UVLO, and POR

Under-voltage lock-out (UVLO) circuitry inhibits switching and tri-states the DH/DL drivers until V5V rises above 3.9 V. An internal Power-On Reset (POR) occurs when V5V exceeds 3.9 V, which resets the fault latch and soft-start



counter to prepare for soft-start. The SiC417 then begins a soft-start cycle. The PWM will shut off if V5V falls below 3.6 V.

LDO Regulator

The SiC417 features an integrated LDO regulator with a programmable output voltage from 0.75 V to 5.25 V using external resistors, when an external supply is used to power V5V. The feedback pin (FBL) for the LDO is regulated to 750 mV. There is also an enable pin (ENL) for the LDO that provides independent control. The LDO voltage can also be used to provide the bias voltage for the switching regulator, when V_{LDO} is tied to V5V. More detail can be found in the On Chip LDO bias section coming up.

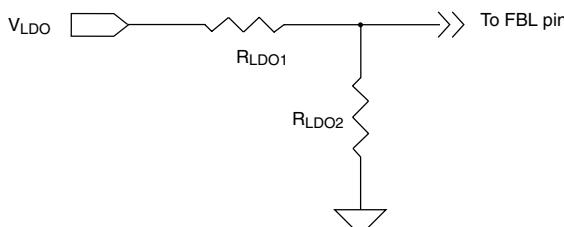


Figure 9 - LDO Start-Up

The LDO output voltage is set by the following equation.

$$V_{LDO} = 750 \text{ mV} \times 1 + \left(\frac{R_{LDO1}}{R_{LDO2}} \right)$$

A minimum capacitance of 1 μF referenced to AGND is normally required at the output of the LDO for stability. If the LDO is providing bias power to the device, then a minimum 0.1 μF capacitor referenced to A_{GND} is required along with a minimum 1.0 μF capacitor referenced to P_{GND} to filter the gate drive pulses. Refer to the layout guideline section.

LDO Start-up

Before start-up, the LDO checks the status of the following signals to ensure proper operation can be maintained.

1. ENL pin
2. V_{LDO} output
3. V_{IN} input voltage

When the ENL pin is high and V_{IN} is above the UVLO point, the LDO will begin start-up. During the initial phase, when the LDO output voltage is near zero, the LDO initiates a current-limited start-up (typically 85 mA) to charge the output capacitor. When V_{LDO} has reached 90 % of the final value (as sensed at the FBL pin), the LDO current limit is increased to ~ 200 mA and the LDO output is quickly driven to the nominal value by the internal LDO regulator.

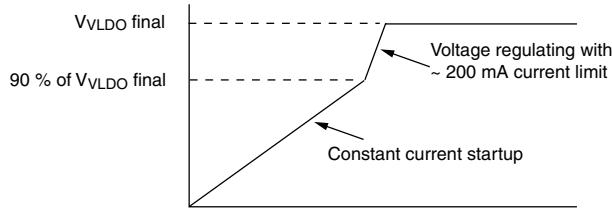


Figure 10 - LDO Start-Up

LDO Switchover Function

The SiC417 includes a switch-over function for the LDO. The switch-over function is designed to increase efficiency by using the more efficient dc-to-dc converter to power the LDO output, avoiding the less efficient LDO regulator when possible. The switch-over function connects the V_{LDO} pin directly to the V_{OUT} pin using an internal switch. When the switch-over is complete the LDO is turned off, which results in a power savings and maximizes efficiency. If the LDO output is used to bias the SiC417, then after switch-over the device is self-powered from the switching regulator with the LDO turned off.

The switch-over logic waits for 32 switching cycles before it starts the switch-over. There are two methods that determine the switch-over of V_{LDO} to V_{OUT}.

In the first method, the LDO is already in regulation and the dc-to-dc converter is later enabled. As soon as the P_{GOOD} output goes high, the 32 cycles are started. The voltages at the V_{LDO} and V_{OUT} pins are then compared; if the two voltages are within ± 300 mV of each other, the V_{LDO} pin connects to the V_{OUT} pin using an internal switch, and the LDO is turned off.

In the second method, the dc-to-dc converter is already running and the LDO is enabled. In this case the 32 cycles are started as soon as the LDO reaches 90 % of its final value. At this time, the V_{LDO} and V_{OUT} pins are compared, and if within ± 300 mV the switch-over occurs and the LDO is turned off.

Benefits of having a switchover circuit

The switchover function is designed to get maximum efficiency out of the dc-to-dc converter. The efficiency for an LDO is very low especially for high input voltages. Using the switchover function we tie any rails connected to V_{LDO} through a switch directly to V_{OUT}. Once switchover is complete LDO is turned off which saves power. This gives us the maximum efficiency out of the SiC417.

If the LDO output is used to bias the SiC417, then after switchover the V_{OUT} self biases the SiC417 and operates in self-powered mode.

Steps to follow when using the on chip LDO to bias the SiC417:

- Always tie the V5V to V_{LDO} before enabling the LDO
- Enable the LDO before enabling the switcher
- LDO has a current limit of 85 mA at start-up with 12 V_{IN}, so do not connect any load between V_{LDO} and ground
- The current limit for the LDO goes up to 200 mA once the V_{LDO} reaches 90 % of its final values and can easily supply the required bias current to the IC.

Switch-over Limitations on V_{OUT} and V_{LDO}

Because the internal switch-over circuit always compares the V_{OUT} and V_{LDO} pins at start-up, there are limitations on permissible combinations of V_{OUT} and V_{LDO}. Consider the case where V_{OUT} is programmed to 1.5 V and V_{LDO} is programmed to 1.8 V. After start-up, the device would connect V_{OUT} to V_{LDO} and disable the LDO, since the two voltages are within the ± 300 mV switch-over window.

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To avoid unwanted switch-over, the minimum difference between the voltages for V_{OUT} and V_{LDO} should be ± 500 mV.

It is not recommended to use the switch-over feature for an output voltage less than 3 V since this does not provide sufficient voltage for the gate-source drive to the internal p-channel switch-over MOSFET.

Switch-Over MOSFET Parasitic Diodes

The switch-over MOSFET contains parasitic diodes that are inherent to its construction, as shown in figure 11.

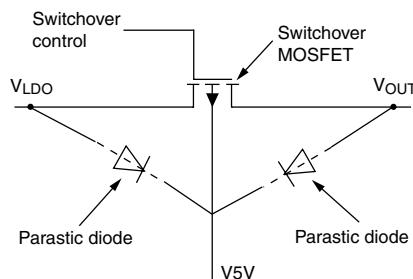


Figure 11 - Switch-over MOSFET Parasitic Diodes

There are some important design rules that must be followed to prevent forward bias of these diodes. The following two conditions need to be satisfied in order for the parasitic diodes to stay off.

- $V5V \geq V_{LDO}$
- $V5V \geq V_{OUT}$

If either V_{LDO} or V_{OUT} is higher than $V5V$, then the respective diode will turn on and the SiC417 operating current will flow through this diode. This has the potential of damaging the device.

ENL Pin and V_{IN} UVLO

The ENL pin also acts as the switcher under-voltage lockout for the V_{IN} supply. The V_{IN} UVLO voltage is programmable via a resistor divider at the V_{IN} , ENL and A_{GND} pins.

ENL is the enable/disable signal for the LDO. In order to implement the V_{IN} UVLO there is also a timing requirement that needs to be satisfied.

If the ENL pin transitions low within 2 switching cycles and is < 1 V, then the LDO will turn off but the switcher remains on. If ENL goes below the V_{IN} UVLO threshold and stays above 1 V, then the switcher will turn off but the LDO remains on. The V_{IN} UVLO function has a typical threshold of 2.6 V on the V_{IN} rising edge. The falling edge threshold is 2.4 V.

Note that it is possible to operate the switcher with the LDO disabled, but the ENL pin must be below the logic low threshold (0.4 V maximum).

ENL Logic Control of PWM Operation

When the ENL input is driven above 2.6 V, it is impossible to determine if the LDO output is going to be used to power the device or not. In self-powered operation where the LDO will power the device, it is necessary during the LDO start-up to hold the PWM switching off until the LDO has reached 90 % of the final value. This is to prevent overloading the current-limited LDO output during the LDO start-up.

However, if the switcher was previously operating (with ENL high but ENL at ground, and $V5V$ supplied externally), then it is undesirable to shut down the switcher.

To prevent this, when the ENL input is taken above 2.6 V (above the V_{IN} UVLO threshold), the internal logic checks the P_{GOOD} signal. If P_{GOOD} is high, then the switcher is already running and the LDO will run through the start-up cycle without affecting the switcher. If P_{GOOD} is low, then the LDO will not allow any PWM switching until the LDO output has reached 90 % of its final value.

On-Chip LDO Bias the SiC417

The following steps must be followed when using the onchip LDO to bias the device.

- Connect $V5V$ to V_{LDO} before enabling the LDO.
- The LDO has an initial current limit of 85 mA at start-up with 12 V_{IN} , therefore, do not connect any external load to V_{LDO} during start-up.
- When V_{LDO} reaches 90 % of its final value, the LDO current limit increases to 200 mA. At this time the LDO may be used to supply the required bias current to the device.
- Switching will be held off until V_{LDO} reaches regulation.

Attempting to operate in self-powered mode in any other configuration can cause unpredictable results and may damage the device.

Design Procedure

When designing a switch mode power supply, the input voltage range, load current, switching frequency, and inductor ripple current must be specified.

The maximum input voltage (V_{INMAX}) is the highest specified input voltage. The minimum input voltage (V_{INMIN}) is determined by the lowest input voltage after evaluating the voltage drops due to connectors, fuses, switches, and PCB traces.

The following parameters define the design:

- Nominal output voltage (V_{OUT})
- Static or DC output tolerance
- Transient response
- Maximum load current (I_{OUT})

There are two values of load current to evaluate - continuous load current and peak load current. Continuous load current relates to thermal stresses which drive the selection of the inductor and input capacitors. Peak load current determines instantaneous component stresses and filtering requirements such as inductor saturation, output capacitors, and design of the current limit circuit.

The following values are used in this design:

- $V_{IN} = 12 V \pm 10\%$
- $V_{OUT} = 1.05 V \pm 4\%$
- $f_{SW} = 250$ kHz
- Load = 10 A maximum





Frequency Selection

Selection of the switching frequency requires making a trade-off between the size and cost of the external filter components (inductor and output capacitor) and the power conversion efficiency.

The desired switching frequency is 250 kHz which results from using component selected for optimum size and cost.

A resistor (R_{TON}) is used to program the on-time (indirectly setting the frequency) using the following equation.

$$R_{TON} = \frac{(t_{ON} - 10 \text{ ns}) \times V_{IN}}{25 \text{ pF} \times V_{OUT}}$$

To select R_{TON} , use the maximum value for V_{IN} , and for t_{ON} use the value associated with maximum V_{IN} .

$$t_{ON} = \frac{V_{OUT}}{V_{INMAX} \times f_{SW}}$$

$t_{ON} = 318 \text{ ns}$ at 13.2 V_{IN} , 1.05 V_{OUT} , 250 kHz

Substituting for R_{TON} results in the following solution

$R_{TON} = 154.9 \text{ k}\Omega$, use $R_{TON} = 154 \text{ k}\Omega$.

Inductor Selection

In order to determine the inductance, the ripple current must first be defined. Low inductor values result in smaller size but create higher ripple current which can reduce efficiency. Higher inductor values will reduce the ripple current and voltage and for a given DC resistance are more efficient. However, larger inductance translates directly into larger packages and higher cost. Cost, size, output ripple, and efficiency are all used in the selection process.

The ripple current will also set the boundary for power-save operation. The switching will typically enter power-save mode when the load current decreases to 1/2 of the ripple current. For example, if ripple current is 4 A then power-save operation will typically start for loads less than 2 A. If ripple current is set at 40 % of maximum load current, then power-save will start for loads less than 20 % of maximum current. The inductor value is typically selected to provide a ripple current that is between 25 % to 50 % of the maximum load current. This provides an optimal trade-off between cost, efficiency, and transient performance.

During the DH on-time, voltage across the inductor is $(V_{IN} - V_{OUT})$. The equation for determining inductance is shown next.

$$L = \frac{(V_{IN} - V_{OUT}) \times t_{ON}}{I_{RIPPLE}}$$

Example

In this example, the inductor ripple current is set equal to 50 % of the maximum load current. Thus ripple current will be $50\% \times 10 \text{ A}$ or 5 A. To find the minimum inductance needed, use the V_{IN} and t_{ON} values that correspond to V_{INMAX} .

$$L = \frac{(13.2 - 1.05) \times 318 \text{ ns}}{5 \text{ A}} = 77 \mu\text{H}$$

A slightly larger value of 0.88 μH is selected. This will decrease the maximum I_{RIPPLE} to 4.4 A.

Note that the inductor must be rated for the maximum DC load current plus 1/2 of the ripple current. The ripple current under minimum V_{IN} conditions is also checked using the following equations.

$$T_{ON_VINMIN} = \frac{25 \text{ pF} \times R_{TON} \times V_{OUT}}{V_{INMIN}}$$

$$I_{RIPPLE} = \frac{(V_{IN} - V_{OUT}) \times T_{ON}}{L}$$

$$I_{RIPPLE_VIN} = \frac{(10.8 - 1.05) \times 384 \text{ ns}}{0.88 \mu\text{H}} = 4.25 \text{ A}$$

Capacitor Selection

The output capacitors are chosen based on required ESR and capacitance. The maximum ESR requirement is controlled by the output ripple requirement and the DC tolerance. The output voltage has a DC value that is equal to the valley of the output ripple plus 1/2 of the peak-to-peak ripple. Change in the output ripple voltage will lead to a change in DC voltage at the output.

The design goal is that the output voltage regulation be $\pm 4\%$ under static conditions. The internal 500 mV reference tolerance is 1 %. Allowing 1 % tolerance from the FB resistor divider, this allows 2 % tolerance due to V_{OUT} ripple.

Since this 2 % error comes from 1/2 of the ripple voltage, the allowable ripple is 4 %, or 42 mV for a 1.05 V output.

The maximum ripple current of 4.4 A creates a ripple voltage across the ESR. The maximum ESR value allowed is shown by the following equations.

$$ESR_{MAX} = \frac{V_{RIPPLE}}{I_{RIPPLEMAX}} = \frac{42 \text{ mV}}{4.4 \text{ A}}$$

$$ESR_{MAX} = 9.5 \text{ m}\Omega$$

The output capacitance is usually chosen to meet transient requirements. A worst-case load release, from maximum load to no load at the exact moment when inductor current is at the peak, determines the required capacitance. If the load release is instantaneous (load changes from maximum to zero in $< 1 \mu\text{s}$), the output capacitor must absorb all the inductor's stored energy. This will cause a peak voltage on the capacitor according to the following equation.

$$C_{OUT_MIN} = \frac{L (I_{OUT} + \frac{1}{2} \times I_{RIPPLEMAX})^2}{(V_{PEAK})^2 - (V_{OUT})^2}$$

Assuming a peak voltage V_{PEAK} of 1.150 (100 mV rise upon load release), and a 10 A load release, the required capacitance is shown by the next equation.

$$C_{OUT_MIN} = \frac{0.88 \mu\text{H} (10 + \frac{1}{2} \times 4.4)^2}{(1.15)^2 - (1.05)^2}$$

$$C_{OUT_MIN} = 595 \mu\text{F}$$

If the load release is relatively slow, the output capacitance can be reduced. At heavy loads during normal switching, when the FB pin is above the 500 mV reference, the DL

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output is high and the low-side MOSFET is on. During this time, the voltage across the inductor is approximately $-V_{OUT}$. This causes a down-slope or falling di/dt in the inductor. If the load di/dt is not much faster than the $-di/dt$ in the inductor, then the inductor current will tend to track the falling load current. This will reduce the excess inductive energy that must be absorbed by the output capacitor, therefore a smaller capacitance can be used.

The following can be used to calculate the needed capacitance for a given di_{LOAD}/dt :

Peak inductor current is shown by the next equation.

$$I_{LPK} = I_{MAX} + 1/2 \times I_{RIPPLEMAX}$$

$$I_{LPK} = 10 + 1/2 \times 4.4 = 12.2 \text{ A}$$

Rate of change of load current = di_{LOAD}/dt

I_{MAX} = maximum load release = 10 A

$$C_{OUT} = I_{LPK} \times \frac{L \times \frac{I_{LPK}}{V_{OUT}} - \frac{I_{MAX}}{di_{LOAD}} \times dt}{2(V_{PK} - V_{OUT})}$$

Example

$$\text{Load } \frac{di_{LOAD}}{dt} = \frac{2.5 \text{ A}}{\mu\text{s}}$$

This would cause the output current to move from 10 A to zero in 4 μs as shown by the following equation.

$$C_{OUT} = 12.2 \times \frac{0.88 \mu\text{H} \times \frac{12.2}{1.05} - \frac{10}{2.5} \times 1 \mu\text{s}}{2(1.15 - 1.05)}$$

$$C_{OUT} = 379 \mu\text{F}$$

Note that C_{OUT} is much smaller in this example, 379 μF compared to 595 μF based on a worst-case load release. To meet the two design criteria of minimum 379 μF and maximum 9 $\text{m}\Omega$ ESR, select two capacitors rated at 220 μF and 15 $\text{m}\Omega$ ESR.

It is recommended that an additional small capacitor be placed in parallel with C_{OUT} in order to filter high frequency switching noise.

Stability Considerations

Unstable operation is possible with adaptive on-time controllers, and usually takes the form of double-pulsing or ESR loop instability.

Double-pulsing occurs due to switching noise seen at the FB input or because the FB ripple voltage is too low. This causes the FB comparator to trigger prematurely after the 250 ns minimum off-time has expired. In extreme cases the noise can cause three or more successive on-times. Double-pulsing will result in higher ripple voltage at the output, but in most applications it will not affect operation.

This form of instability can usually be avoided by providing the FB pin with a smooth, clean ripple signal that is at least 10 mV_{p-p}, which may dictate the need to increase the ESR of the output capacitors. It is also imperative to provide a proper PCB layout as discussed in the Layout Guidelines section.

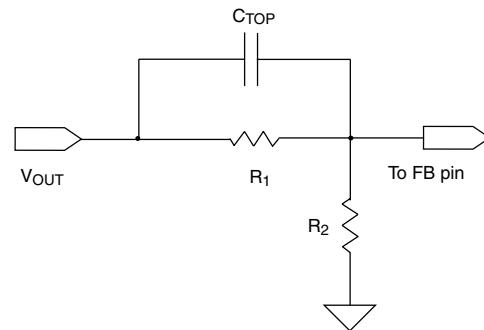


Figure 13 - Capacitor Coupling to FB Pin

Another way to eliminate doubling-pulsing is to add a small (~ 10 pF) capacitor across the upper feedback resistor, as shown in figure 13. This capacitor should be left unpopulated until it can be confirmed that double-pulsing exists. Adding the C_{TOP} capacitor will couple more ripple into FB to help eliminate the problem. An optional connection on the PCB should be available for this capacitor.

ESR loop instability is caused by insufficient ESR. The details of this stability issue are discussed in the ESR Requirements section. The best method for checking stability is to apply a zero-to-full load transient and observe the output voltage ripple envelope for overshoot and ringing. Ringing for more than one cycle after the initial step is an indication that the ESR should be increased.

One simple way to solve this problem is to add trace resistance in the high current output path. A side effect of adding trace resistance is output decreased load regulation.

ESR Requirements

A minimum ESR is required for two reasons. One reason is to generate enough output ripple voltage to provide 10 mV_{p-p} at the FB pin (after the resistor divider) to avoid double-pulsing.

The second reason is to prevent instability due to insufficient ESR. The on-time control regulates the valley of the output ripple voltage. This ripple voltage is the sum of the two voltages. One is the ripple generated by the ESR, the other is the ripple due to capacitive charging and discharging during the switching cycle. For most applications the minimum ESR ripple voltage is dominated by the output capacitors, typically SP or POSCAP devices. For stability the ESR zero of the output capacitor should be lower than approximately one-third the switching frequency. The formula for minimum ESR is shown by the following equation.

$$ESR_{MIN} = \frac{3}{2 \times \pi \times C_{OUT} \times f_{sw}}$$

For applications using ceramic output capacitors, the ESR is normally too small to meet the above ESR criteria. In these applications it is necessary to add a small virtual ESR network composed of two capacitors and one resistor, as shown in figure 14. This network creates a ramp voltage



across C_L , analogous to the ramp voltage generated across the ESR of a standard capacitor. This ramp is then capacitive-coupled into the FB pin via capacitor C_C .

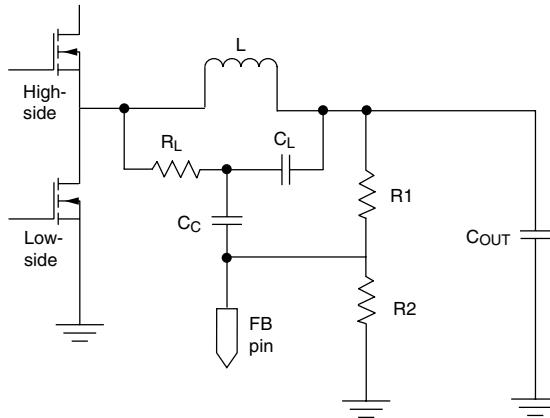


Figure 14 - Virtual ESR Ramp Current

Dropout Performance

The output voltage adjusts range for continuous-conduction operation is limited by the fixed 250 ns (typical) minimum off-time of the one-shot. When working with low input voltages, the duty-factor limit must be calculated using worst-case values for on and off times. The duty-factor limitation is shown by the next equation.

$$\text{DUTY} = \frac{\text{TON(MIN)}}{\text{TON(MIN)} \times \text{TOFF(MAX)}}$$

The inductor resistance and MOSFET on-state voltage drops must be included when performing worst-case dropout duty-factor calculations.

System DC Accuracy (V_{OUT} Controller)

Three factors affect V_{OUT} accuracy: the trip point of the FB error comparator, the ripple voltage variation with line and load, and the external resistor tolerance. The error comparator off set is trimmed so that under static conditions it trips when the feedback pin is 500 mV, 1 %.

The on-time pulse from the SiC417 in the design example is calculated to give a pseudo-fixed frequency of 250 kHz. Some frequency variation with line and load is expected. This variation changes the output ripple voltage. Because constant on-time converters regulate to the valley of the output ripple, $\frac{1}{2}$ of the output ripple appears as a DC regulation error. For example, if the output ripple is 50 mV with $V_{IN} = 6$ V, then the measured DC output will be 25 mV above the comparator trip point. If the ripple increases to 80 mV with $V_{IN} = 25$ V, then the measured DC output will be 40 mV above the comparator trip. The best way to minimize this effect is to minimize the output ripple.

To compensate for valley regulation, it may be desirable to use passive droop. Take the feedback directly from the output side of the inductor and place a small amount of trace resistance between the inductor and output capacitor.

This trace resistance should be optimized so that at full load the output droops to near the lower regulation limit. Passive droop minimizes the required output capacitance because the voltage excursions due to load steps are reduced as seen at the load.

The use of 1 % feedback resistors contributes up to 1 % error. If tighter DC accuracy is required, 0.1 % resistors should be used.

The output inductor value may change with current. This will change the output ripple and therefore will have a minor effect on the DC output voltage. The output ESR also affects the output ripple and thus has a minor effect on the DC output voltage.

Switching Frequency Variations

The switching frequency will vary depending on line and load conditions. The line variations are a result of fixed propagation delays in the on-time one-shot, as well as unavoidable delays in the external MOSFET switching. As V_{IN} increases, these factors make the actual DH on-time slightly longer than the ideal on-time. The net effect is that frequency tends to falls slightly with increasing input voltage. The switching frequency also varies with load current as a result of the power losses in the MOSFETs and the inductor. For a conventional PWM constant-frequency converter, as load increases the duty cycle also increases slightly to compensate for IR and switching losses in the MOSFETs and inductor.

A constant on-time converter must also compensate for the same losses by increasing the effective duty cycle (more time is spent drawing energy from V_{IN} as losses increase). The on-time is essentially constant for a given V_{OUT}/V_{IN} combination, to off set the losses the off-time will tend to reduce slightly as load increases. The net effect is that switching frequency increases slightly with increasing load.

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SiC417 EVALUATION BOARD SCHEMATIC

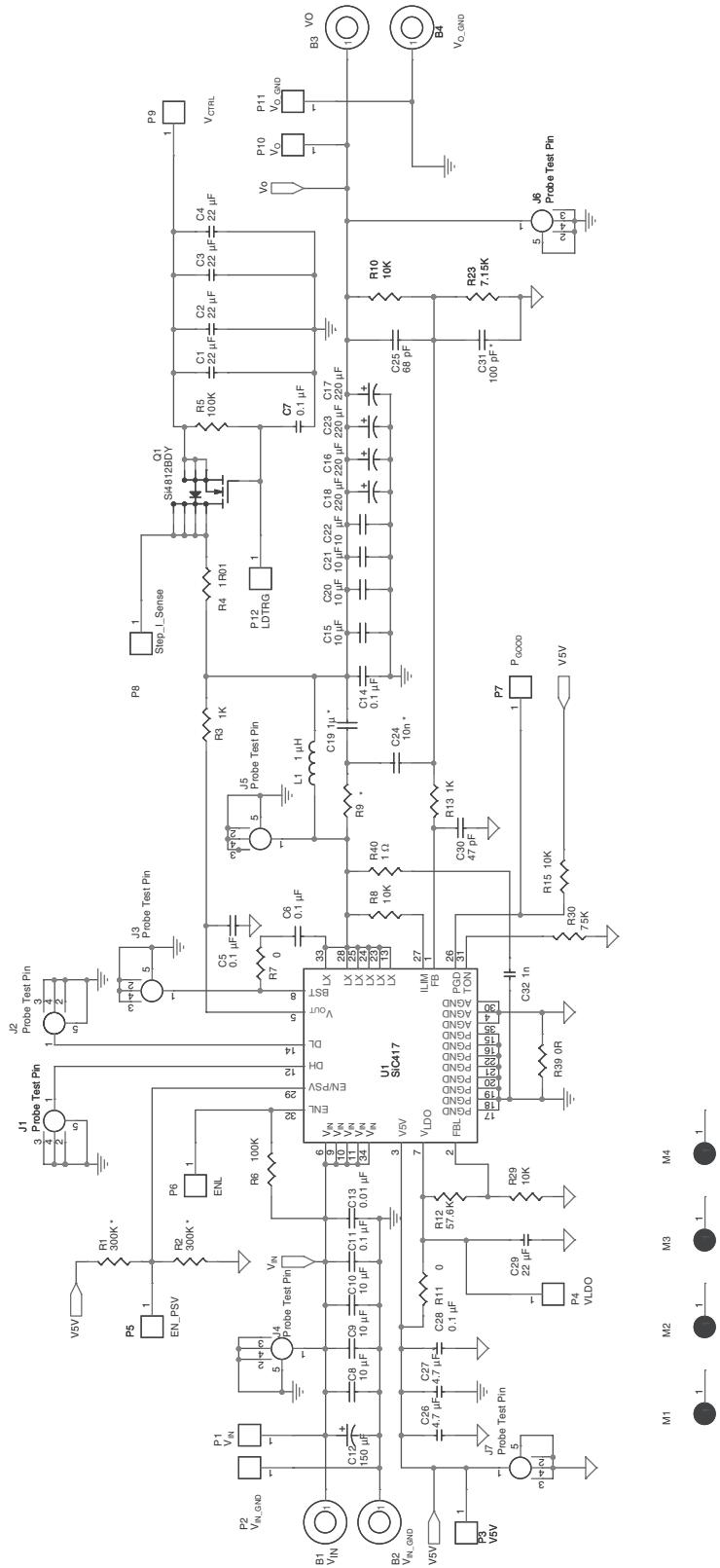


Figure 15. Evaluation Board Schematic



BILL OF MATERIALS

Reference Designator	Value	Voltage	Footprint	Part Number	Manufacturer
B1, B2, B3, B4			SOLDER-BANANA	575-4	Keystone
C29	22 μ F	16 V	SM/C_1210	GRM32ER71C226ME18L	Murata
C5	0.1 μ F	10 V	SM/C_0402	C0402C104K8RAC7867	Vishay
C6	0.1 μ F	10 V	SM/C_0805	C0402C104K8RAC7867	Vishay
C11, C14, C28	0.1 μ F	50 V	SM/C_0603	VJ0603Y104KXACW1BC	Vishay
C8, C9, C10	10 μ F	25 V	SM/C_1210	TMK325B7106MN-T	Taiyo Yuden
C12	150 μ F	35 V	D8X11.5-D0.6X3.5	EEU-FM1V151	Panasonic
C13	0.01 μ F	50 V	SM/C_0402	VJ0402Y103KXACW1BC	Vishay
C15, C20, C21, C22	10 μ F	16 V	SM/C_1206	GRM31CR71C106KAC7L	
C16, C17, C18, C23	220 μ F	10 V	595D-D	593D227X0010E2TE3	Vishay
C19	1 μ F		SM/C_0603		
C24	10 nF		SM/C_0603		
C25	100 pF	50 V	SM/C_0402	VJ0402A101JXACW1BC	Vishay
C26	4.7 μ F	10 V	SM/C_0805	LMK212B7475KG-T	Taiyo Yuden
C27	4.7 μ F	10 V	SM/C_0805	LMK212B7475KG-T	Taiyo Yuden
C30	47 pF		SM/C_0402	VJ0402A470JXACW1BC	
C31	100 pF		SM/C_0402	VJ0402Y101KXQCW1BC	Vishay
C32	1000 pF	50 V	SM/C_0805	VJ0805A102KXA	Vishay
J1, J2, J3, J4, J5, J6, J7	Probe test pin		Lecroy Probe Pin	PK007-015	Lecroy
L1	1 μ H		IHL4040	IHL4040DZER1R0M01	Vishay
M1, M2, M3, M4	M HOLE2		Stacking Spacer	8834	Keystone
P1, P2, P3, P4, P5, P6, P7, P8, P9, P10, P11, P12	V_{IN} , GND etc.		Probe Hook	1540-2	Keystone
R1	300K	50 V	SM/C_0603	CRCW060310K0FKEA	Vishay
R2	300K	50 V	SM/C_0603	CRCW06030000FKEA	Vishay
R3, R13	1K		SM/C_0402	CRCW04021K00FKED	Vishay
R6	100K	50 V	SM/C_0603	CRCW0603100KFKEA	Vishay
R7, R11	0R		SM/C_0603	CRCW06030000Z0EA	Vishay
R8, R10, R15, R29	10K		SM/C_0603	MCR03EZHF1002	ROHM
R9			SM/C_0603		
R12	57.6K		SM/C_0603	CRCW060357K6FKEA	Vishay
R23	7.15K		SM/C_0603	CRCW06037K15FKEA	Vishay
R30	75K		SM/C_0603	CRCW0603154KFKEA	Vishay
R39	0R		SM/C_0402	CRCW04020000Z0ED	Vishay
R40	1 Ω		SM/C_0805	CRCW08051R00FNEA	Vishay
U1	SiC417		QFN5X5_32 leads + 3 pads		Vishay

Optional Circuitry for Transient Response Testing

Q1	Si4812BDY	30 V	SO-8	Si4812BDY	Vishay
R4	1R01	200 V	C_2512	CRCW25121R00FKTA	Vishay
R5	100K	50 V	SM/C_0603	CRCW0603100KFKEA	Vishay
C7	0.1 μ F	50 V	SM/C_0603	VJ0603Y104KXACW1BC	Vishay
C1, C2, C3, C4	22 μ F	16 V	SM/C_1210	GRM32ER71C226ME18L	Murata

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PCB LAYOUT OF THE EVALUATION BOARD

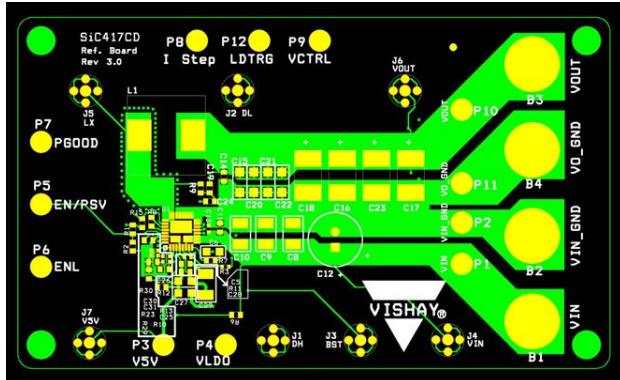


Figure 16. PCB Layout - Top Layer

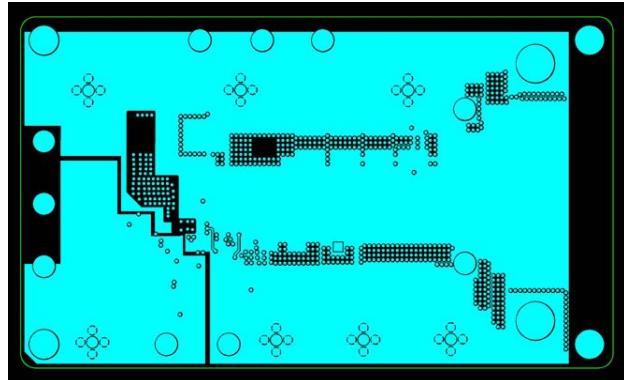


Figure 17. PCB Layout - MidLayer1

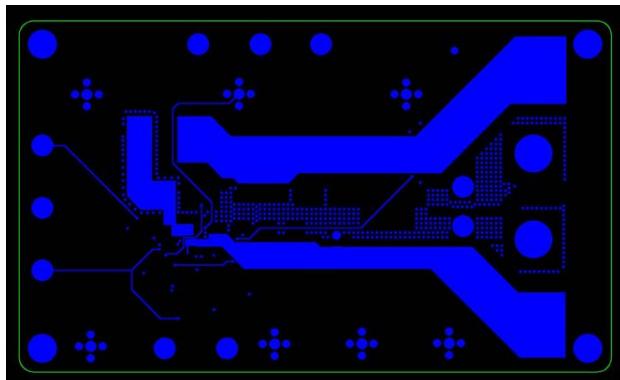


Figure 18. PCB Layout - MidLayer2

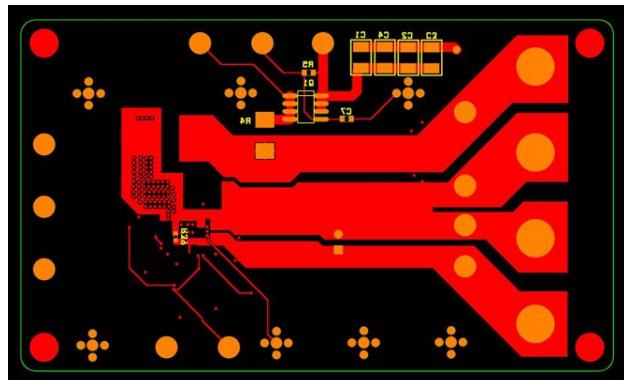


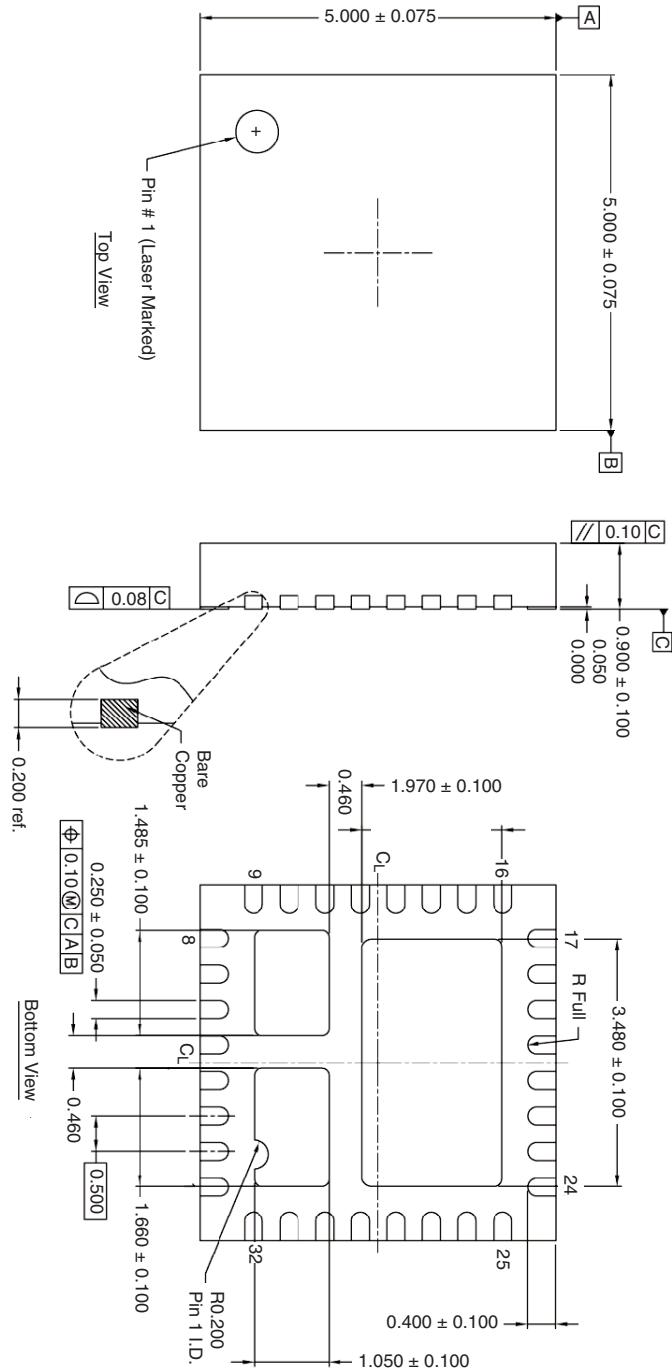
Figure 19. PCB Layout - Bottom Layer



SiC417

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PACKAGE DIMENSIONS AND MARKING INFO



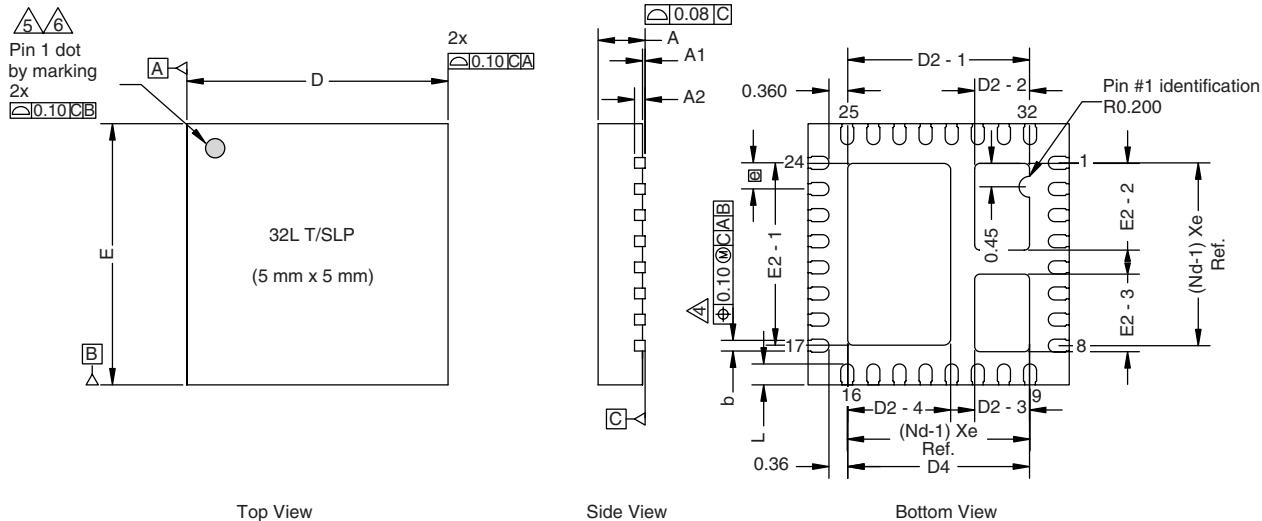
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Package Information

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PowerPAK® MLP55-32L CASE OUTLINE



Top View

Side View

Bottom View

DIM	MILLIMETERS			INCHES		
	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.
A	0.80	0.85	0.90	0.031	0.033	0.035
A1 ⁽⁸⁾	0.00	-	0.05	0.000	-	0.002
A2	0.20 REF.			0.008 REF.		
b ⁽⁴⁾	0.20	0.25	0.30	0.078	0.098	0.011
D	5.00 BSC			0.196 BSC		
e	0.50 BSC			0.019 BSC		
E	5.00 BSC			0.196 BSC		
L	0.35	0.40	0.45	0.013	0.015	0.017
N ⁽³⁾	32			32		
Nd ⁽³⁾	8			8		
Ne ⁽³⁾	8			8		
D2 - 1	3.43	3.48	3.53	0.135	0.137	0.139
D2 - 2	1.00	1.05	1.10	0.039	0.041	0.043
D2 - 3	1.00	1.05	1.10	0.039	0.041	0.043
D2 - 4	1.92	1.97	2.02	0.075	0.077	0.079
E2 - 1	3.43	3.48	3.53	0.135	0.137	0.139
E2 - 2	1.61	1.66	1.71	0.063	0.065	0.067
E2 - 3	1.43	1.48	1.53	0.056	0.058	0.060

ECN: T-08957-Rev. A, 29-Dec-08

DWG: 5983

Notes

1. Use millimeters as the primary measurement.
2. Dimensioning and tolerances conform to ASME Y14.5M - 1994.
3. N is the number of terminals.

Nd is the number of terminals in X-direction and Ne is the number of terminals in Y-direction.

 4. Dimension b applies to plated terminal and is measured between 0.20 mm and 0.25 mm from terminal tip.

 5. The pin #1 identifier must be existed on the top surface of the package by using indentation mark or other feature of package body.

6. Exact shape and size of this feature is optional.

 7. Package warpage max. 0.08 mm.

 8. Applied only for terminals.

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