

## **Excellent Integrated System Limited**

Stocking Distributor

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[Amphenol RF](#)  
[CTL-13](#)

For any questions, you can email us directly:

[sales@integrated-circuit.com](mailto:sales@integrated-circuit.com)

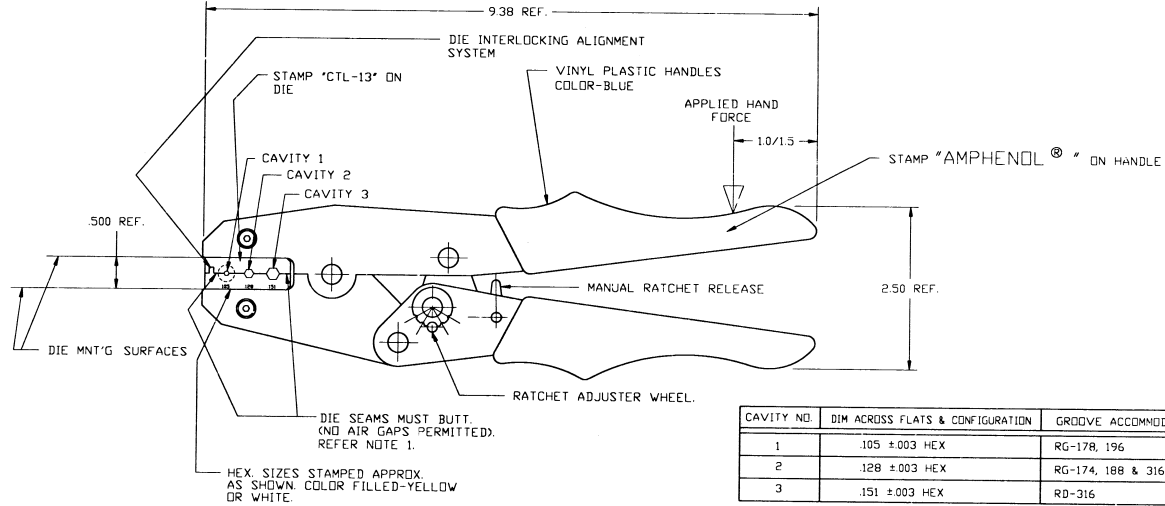


NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE "BUTTED" (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).
- 2. NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-13		REVISIONS		
DRAWING NO.	REV	DESCRIPTION	DATE	ECO
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	5/22/97	41872
				CPM/2



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.105 ±.003 HEX	RG-178, 196
2	.128 ±.003 HEX	RG-174, 188 & 316
3	.151 ±.003 HEX	RD-316

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES  
 ±.015 (0.381 mm) ±.005 (0.127 mm) ± 1°

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MATERIAL  
AS PURCHASED

REFERENCE

DRAWN C. McGRATH DATE 5/22/97  
 ENGINEER B. GLEISSNER DATE 5/22/97  
 APPROVED *B.C.S.* DATE 5-23-97  
 CAD FILE F:\DEPT61\TOOLS\CTL-13

TITLE  
QUICK CRIMP TOOL  
FOR SUB-MIN  
CRIMP CONNECTORS

Amphenol  
Amphenol Corporation  
RF/Microwave Operations  
Danbury, Conn. U.S.A. 06810

CODE ID	DWG SIZE	DRAWING NO.	SCALE: 75:1	SHEET 1 OF 1	ISSUE
74868	B	CTL-13			A