

## Excellent Integrated System Limited

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For any questions, you can email us directly:

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**AM-60026-A**

11-20-1163

**Assembling 71522 Connectors Using AM-60007 (11-31-5557) Change Parts Kit**

1. Place AM-60007-1 (11-31-5558) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop into housing insert (locate in dowel holes).
3. Place AM-60561-4 (11-31-2180) cable guide in slot perpendicular to housing insert.
4. Place AM-60007-3 (11-31-5559) fixture rail on fixture plate (in dowel holes) and locate so contoured edge lines up with edge of pocket in housing insert.
5. Load cover portion of #71522 connector into housing insert.
6. Load cable over top of cover and butt against cable stop.
7. Load main portion of connector over cable and on to cover latches.
8. Slide fixture plate into press under the platen and press until closed and locking tabs are set.



MOLEX ATD. PARTS LIST - A

10-87 ENGR. P. ANDERSON DATE SHEET 1 OF 1

LV#	SHT OR DET	EDP #	ENG #	REV	DWG SIZ	DESCRIPTION	QTY.	GROUP CODE	ITEM TYPE	NOTES	HR ROUTL.
1		11-31-6356	AM60026			BASIC PRESS	1				
2		11-21-9647	AM60026A100			PRESS TOOL KIT	1				
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TITLE: MANUAL RIBBON CA. TERM. (FOR 71523 CONN) EDP#: 11-20-1163 ENG#: AM60026A REV.





**PARTS LIST**

sheet 1 of 1

<b>TITLE:</b> CHANGE PART KIT FOR 71522 CONN.	main asem. eng. no.	main asem. edp. no.
	AM60007	11-31-5557

DWG. NO.	ENG. NO.	DWG. SIZE	QTY.	DESCRIPTION	*	EDP. NO.
	AM60007-1	B	1	Housing Insert		11-31-5558
	AM60007-3		1	Fixture Rail		11-31-5559

\*=MANUFACTURING CODES  
 C=COMMERCIAL PART  
 M=SUPPLIED BY MOLEX  
 S=MADE IN SHOP

CM=COMMERCIAL PART MODIFIED  
 P=PARISHABLE TOOLING  
 SS=SEE SUPPLEMENT SHEET

CO=CUSTOMER ORDER  
 R=REPLACEMENT PART  
 SE=SEE ENGINEERING