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| DATE | Apr. 28. 2011 |

TECHNICAL LITERATURE
FOR
TFT - LCD module

MODEL No. L Q 0 5 7 Q 3 D C 0 3

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DEVELOPMENT DEPT I
LIQUID CRYSTAL DISPLAY DIVISION II
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1 Applicable TFT-LCD module

This technical literature applies to the color TFT-LCD module, LQ057Q3DC03.

2 Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver IC, power supply circuit and a back light unit.

Graphics and texts can be displayed on a 320 × 240 × RGB dots panel with 262,144 colors by using 18bit digital signal interface (RGB×6bit), four timing signals, and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

Optimum viewing direction is 12 o'clock.

Backlight-driving LED controller is built in this module.

3 Mechanical Specifications

Table 3.1

| Items | Specifications | Unit |
|-------------------------|-------------------------------|------|
| Display size (Diagonal) | 14.4 (5.7") | cm |
| Active display area | 115.2 (H) x 86.4 (V) | mm |
| Pixel format | 320(H) x 240(V) x RGB | dot |
| | (1 pixel=R+G+B dots) | - |
| Aspect ratio | 4:3 | |
| Pixel pitch | 0.360[H] x 0.360[V] | mm |
| Pixel configuration | R,G,B Stripe configuration | - |
| LCD mode | Normally white | - |
| Surface treatment | Glare and hard-coating 2H | - |
| Dimension* | 144.0(W) x 104.6(H) x 12.3(D) | mm |
| Mass | (Max.210) | g |

[Note3-1] Fig.5 shows dimensions of the module.

4 Input Signal Assignment

4-1. TFT-LCD Panel driving section

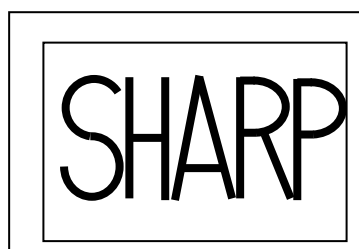
CN1 Using connector : FH12-33S-0.5SH(55) (HIROSE ELECTRIC CO., LTD.) Terminal : Gold plated

Table 4.1

| Pin No. | Symbol | Function | Remark |
|---------|--------|--|-----------|
| 1 | GND | GND | |
| 2 | CK | Dot-clock signal | |
| 3 | HSYNC | Horizontal synchronous signal | Negative |
| 4 | VSYNC | Vertical synchronous signal | Negative |
| 5 | GND | GND | |
| 6 | R0 | RED data signal(LSB) | |
| 7 | R1 | RED data signal | |
| 8 | R2 | RED data signal | |
| 9 | R3 | RED data signal | |
| 10 | R4 | RED data signal | |
| 11 | R5 | RED data signal(MSB) | |
| 12 | GND | GND | |
| 13 | G0 | GREEN data signal(LSB) | |
| 14 | G1 | GREEN data signal | |
| 15 | G2 | GREEN data signal | |
| 16 | G3 | GREEN data signal | |
| 17 | G4 | GREEN data signal | |
| 18 | G5 | GREEN data signal(MSB) | |
| 19 | GND | GND | |
| 20 | B0 | BLUE data signal(LSB) | |
| 21 | B1 | BLUE data signal | |
| 22 | B2 | BLUE data signal | |
| 23 | B3 | BLUE data signal | |
| 24 | B4 | BLUE data signal | |
| 25 | B5 | BLUE data signal(MSB) | |
| 26 | GND | GND | |
| 27 | ENAB | Data enable signal (signal to settle the horizontal display position) | Positive |
| 28 | VCC | +3.3V power supply | |
| 29 | VCC | +3.3V power supply | |
| 30 | RL/UD | Selection signal for horizontal/vertical scanning direction ("L" : Normally , "H" : Right-and-Left reversal/Up-and-Down reversal) | 【Note4-3】 |
| 31 | NC | No Connect | |
| 32 | SHUT | No Connect (SHUT) (Please be sure to connect 32pin with GND) | |
| 33 | GND | GND | |

[Note 4-1] Please use a compliant FFC/FPC with the input connector.
 The terminal of FFC/FPC is recommended gold plated
 (The whisker generation between a FPC and a connector and performance degradation caused by whisker is not covered under warranty)

[Note 4-3]



RL/UD=L



RL/UD=H

4-2 Backlight driving section

CN2

Using connector: SM06B-SRSS-TB(LS)(SN) (JST Mfg. Co., Ltd.) or equivalent.

| Pin No. | Symbol | Function | Remark |
|---------|-----------------|---------------------|--------|
| 1 | V _{DD} | +12.0V power supply | |
| 2 | V _{DD} | +12.0V power supply | |
| 3 | GND | GND | |
| 4 | GND | GND | |
| 5 | TBD | TBD | |
| 6 | TBD | TBD | |

5 Absolute maximum ratings

Table 5-1

| Parameter | Symbol | Condition | Ratings | | Unit | Remark |
|--|------------------|-----------|---------|----------------------|------|---------------|
| | | | Min. | Max. | | |
| +3.3V supply voltage | V _{CC} | Ta=25°C | 0 | +4.0 | V | |
| +12V supply voltage | V _{DD} | Ta=25°C | 0 | +15 | V | |
| Input voltage | V _{IN1} | Ta=25°C | -0.3 | V _{CC} +0.3 | V | [Note 5-1] |
| Input voltage | V _{IN2} | Ta=25°C | -0.3 | V _{DD} | V | [Note 5-2] |
| Storage temperature | T _{stg} | — | -30 | +80 | °C | [Note5-3,4,5] |
| Operating temperature (Panel surface) | T _{opp} | — | -30 | +80 | | |

[Note 5- 1] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, RL/UD

[Note 5- 2] CN2-5,6pin

[Note5- 3] Maximum wet-bulb temperature is less than 39°C. Dew condensation must be avoided as electrical current leaks will occur, causing a degradation of performance specifications.

[Note5- 4] The operating temperature guarantees only operation of the circuit. For contrast, response time and other factors related to display quality, judgment is done using the ambient temperature Ta =+25°C.

[Note5- 5] Take care not to overrun ratings above.

6 Electrical characteristics

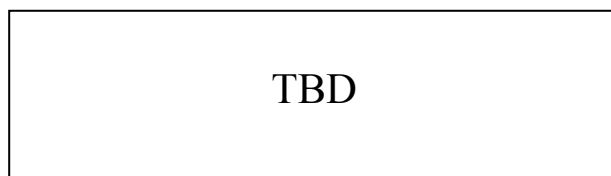
6-1. TFT-LCD Panel driving section

Ta=25°C

Table 6-1

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remarks |
|------------------------------|------------------|-----------------------|------|-----------------------|-------|---------------------------------|
| Supply voltage | V _{cc} | +3.0 | +3.3 | +3.6 | V | [Note6-1, 4] |
| Current dissipation | I _{cc} | - | TBD | TBD | mA | V _{cc} =3.3V [Note6-5] |
| Permissive input ripple | V _{pp} | — | — | 100 | mVp-p | V _{cc} =+3.3V |
| Input voltage (“Low” state) | V _{IL} | 0 | - | 0.3 × V _{cc} | V | [Note6-6] |
| Input voltage (“High” state) | V _{IH} | 0.7 × V _{cc} | - | V _{cc} | V | |
| Input leakage current(High) | I _{OH1} | — | — | TBD | μA | V _I =3.3V [Note6-6] |
| Input leakage current(low) | I _{OL1} | — | — | TBD | μA | V _I =0V [Note6-6] |

[Note6-1] On-off conditions for supply voltage



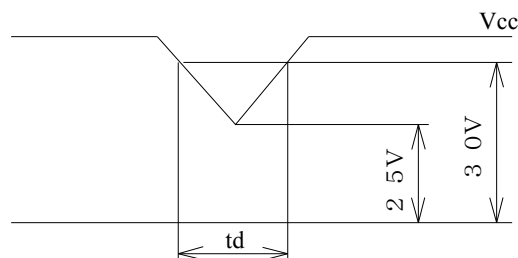
[Note 6- 2] It is recommended to consider some timing difference between CMOS input and Backlight input as shown above.

If the Backlight lights on before LCD starting, or if the Backlight is kept on after LCD stopping, the screen may be projected white for a moment or abnormal image may be displayed. This is caused by variation in output signal from timing generator at CMOS input on or off. It does not cause the damage to the LCD module.

[Note 6- 3] Every Signal is CMOS Input, Hi-Z is prohibited when VCC is on level.

[Note 6- 4] V_{cc}-dip conditions

- 1) At 2.5V ≤ V_{cc} < 3.0V
td ≤ 10 ms
- 2) At V_{cc} < 2.5V
V_{cc} dip conditions should also follow the V_{cc} turn-on/off conditions



[Note 6-5] Current dissipation situation: TBD

[Note 6-6] CK R0~R5 G0~G5 B0~B5 Hsync Vsync ENAB, RL/UD

6.2 Backlight driving

The backlight system is an edge-lighting type with white-LED.

(It is usually required to measure under the following condition.

condition: Ta=25°C 2°C)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------|------------------|--------|-------|-----------------|------|--|
| Supply voltage | V _{DD} | (11.2) | 12.0 | (12.6) | V | |
| Current dissipation | I _{DD} | — | (200) | | mA | V _{DD} = 12.0V PWM Duty = 100% |
| Signal Low voltage | | - | - | (TBD) | V | 【Note 1】 |
| Signal High voltage | | (TBD) | - | V _{DD} | V | 【Note 1】 |
| PWM frequency | f _{PWM} | - | (TBD) | - | Hz | 【Note 1】 |
| PWM Duty | — | (10) | - | 100 | % | 【Note 1】 |

【Note1】

PWM Dimmer function

PWM Dimmer function can be available by input PWM pulse.

(PWM = High : ON , PWM = Low : OFF)

- Please do not make the “PWM” terminal in a floating state (no input state).
- Please be connected to the GND at the waiting time.
- Please input “PWM” signal after V_{DD}(12V) is supplied.
- Please turn off V_{DD}(12V) after “PWM” signal is stopped.

7 Timing Characteristics of input signals

7-1. Timing characteristics

Table 7-1

| Parameter | | Symbol | MIN | TYP | MAX | Unit | Remarks |
|------------------------------|-------------|--------|------|------|--------|-------|-----------|
| Clock | frequency | 1/Tc | - | 6.3 | 7.5 | MHz | |
| | High Width | Tch | 5 | — | — | ns | |
| | Lo Width | Tcl | 5 | — | — | ns | |
| Data | Setup time | Tds | 5 | - | — | ns | |
| | Hold time | Tdh | 5 | - | — | ns | |
| Horizontal sync. signal | Cycle | TH | 50.0 | 63.6 | 70 | μs | |
| | | | 360 | 400 | 440 | clock | |
| | Pulse width | THp | 5 | - | TH-2 | clock | |
| Vertical sync. signal | Cycle | TV | 250 | 262 | 284 | line | 【Note7-1】 |
| | frequency | 1/TV | 50 | 60 | - | Hz | |
| | Pulse width | TVp | 2 | - | TV-2 | line | |
| Horizontal display period | | THd | 320 | 320 | 320 | clock | |
| Hsync-Clock phase difference | | THc | 5 | - | - | ns | |
| Hsync-Vsync phase difference | | TVh | 0 | - | TH-THp | clock | |
| Vertical Back Porch | | TVb | 7 | 7 | 7 | line | |
| Vertical Front Porch | | TVf | 3 | | TV-7 | line | |
| Vertical Display Area | | TVd | 240 | 240 | 240 | line | |

[Note7-1] In case of lower frequency, the deterioration of display quality, flicker etc., may occur.

[Note7-2] Timing diagrams of input signal are shown in Fig.2

Display position of input data (H · V)are shown in Fig.1

7-2. Horizontal display position

Display position in horizontal direction is designated by rising timing of ENAB signal.

Table 7-2

| Characteristics | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------------------|-------------|--------|------|------|----------|-------|--------|
| DEN | Setup time | Tes | 5 | — | | ns | |
| | Pulse width | Tep | 320 | | — | clock | |
| Phase difference of HSYNC - DEN | | THe | (6) | — | (TH-320) | clock | |

7-3. Vertical display position

The Vertical display start position is fixed 8 line.

ENAB signal has no relation to the vertical display position.

7-4. Input Data Signals and Display Position on the screen

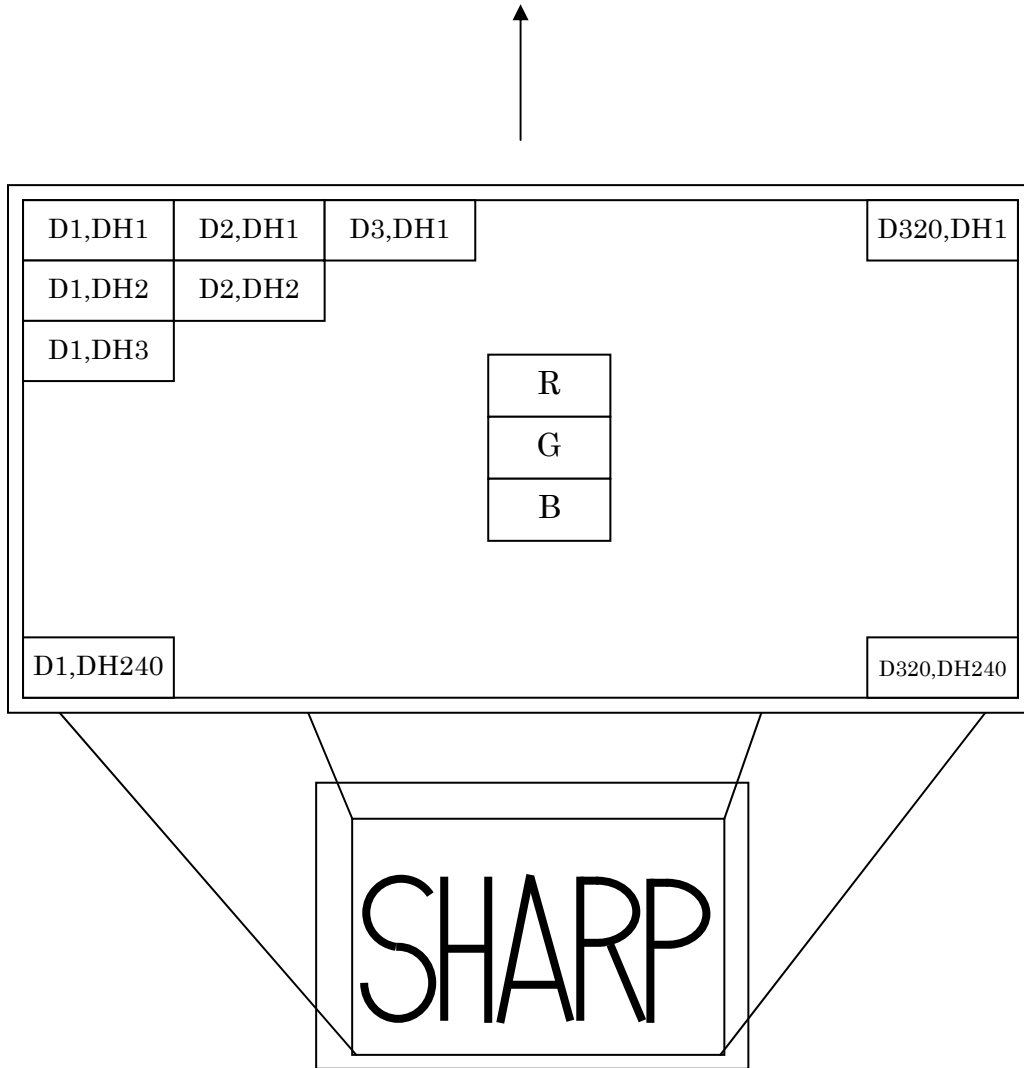


Fig1. Display position of input data(H · V)

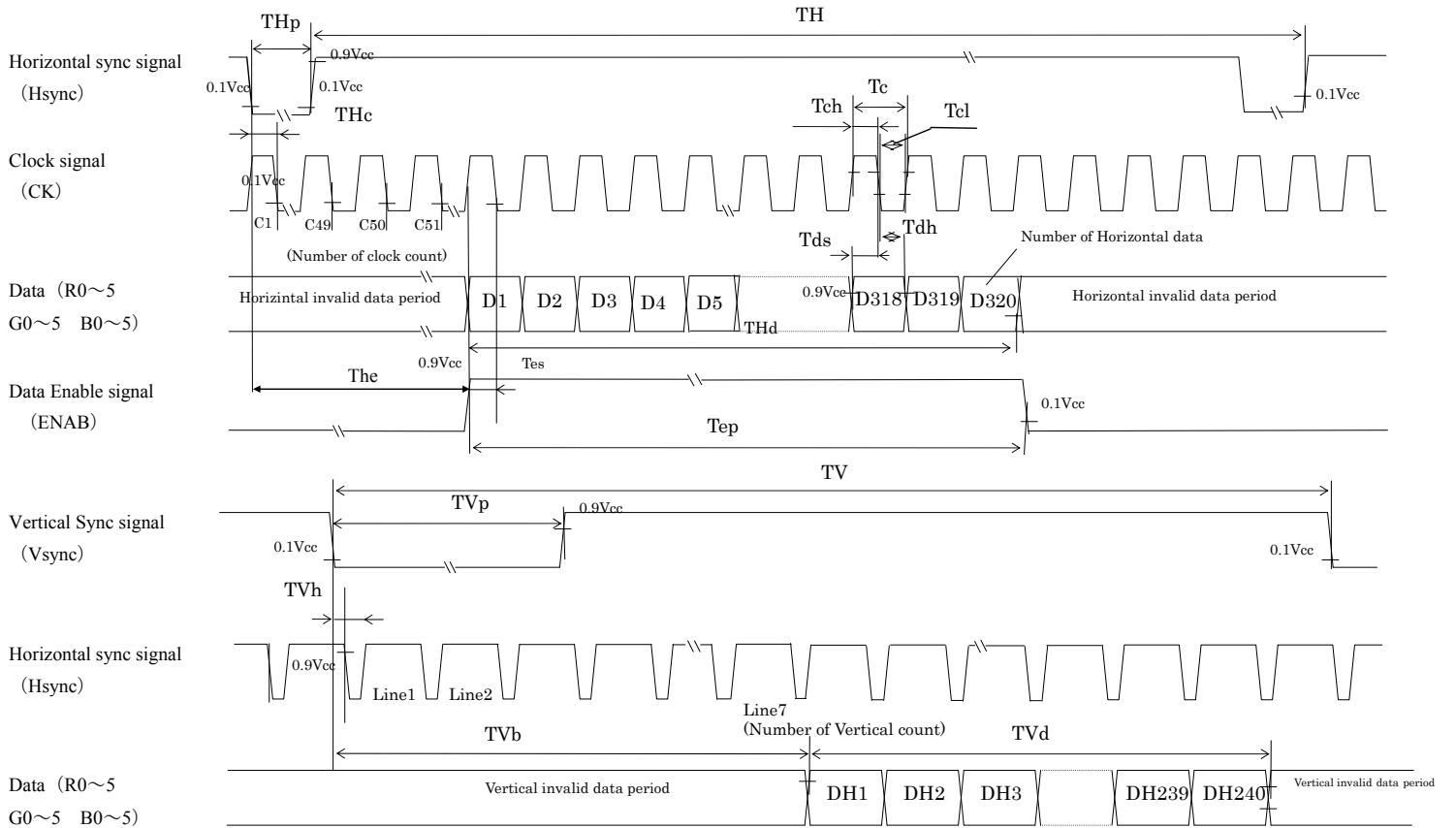


Fig 2. Input signal waveforms

8 Input Signals, Basic Display Colors and Gray Scale of Each Color

Table 8-1

| | Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | |
|---------------------|---------------------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic color | Black | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale of red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of bleu | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | ↓ | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Bleu | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 :Low level voltage 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9 Optical Specification

Table 9-1

Ta=25°C, Vcc=3.3V

| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark | |
|-----------------------|-----------------|--------------------|---------|---------|-------|-------------------|---------------------------|---------------|
| Viewing angle Range | Horizontal | θ21, θ22 | CR ≥ 10 | (70) | (80) | - | ° (Deg.) | [Note9-1,3] |
| | Vertical | θ11 | | (70) | (80) | - | ° (Deg.) | |
| | | θ12 | | (55) | (65) | - | ° (Deg.) | |
| Contrast ratio | CR max | Best viewing angle | (350) | - | - | - | [Note9-2,4,6] | |
| Response | Rise | Tr +Td | θ = 0° | — | (30) | - | ms | [Note9-2,5,6] |
| Chromaticity of white | x | θ = 0° | T.B.D | (0.313) | T.B.D | - | - | [Note9-2,6] |
| | y | | T.B.D | (0.329) | T.B.D | - | - | |
| Luminance of white | Y _{L1} | θ = 0° | (350) | (500) | - | cd/m ² | [Note9-2,6] (PWM=100%) | |

The measurement shall be executed 30 minutes after lighting at rating. Condition : (PWM=100%)
The optical characteristics shall be measured in a dark room or equivalent.

[Note 9-1] Measuring Viewing Angle Range

[Note 9-2] Other Measurements

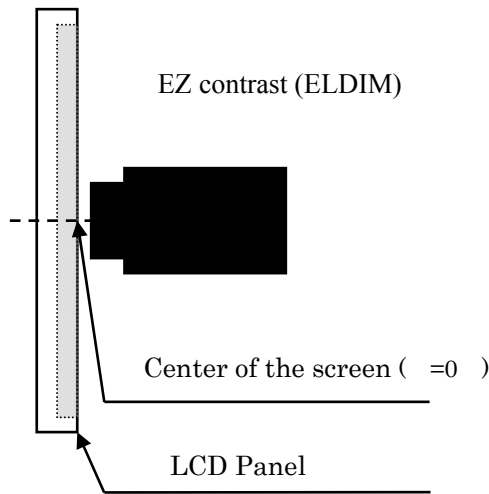


Fig3 Measuring Viewing Angle Range

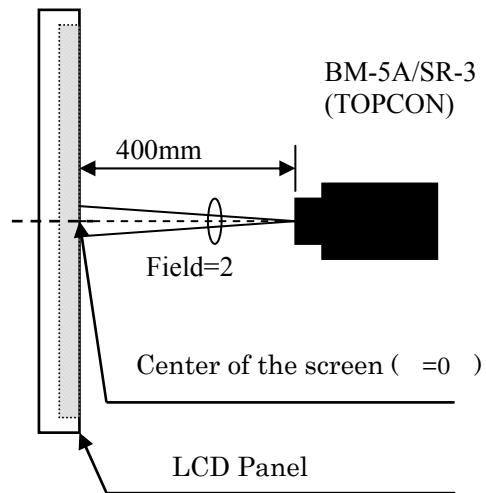
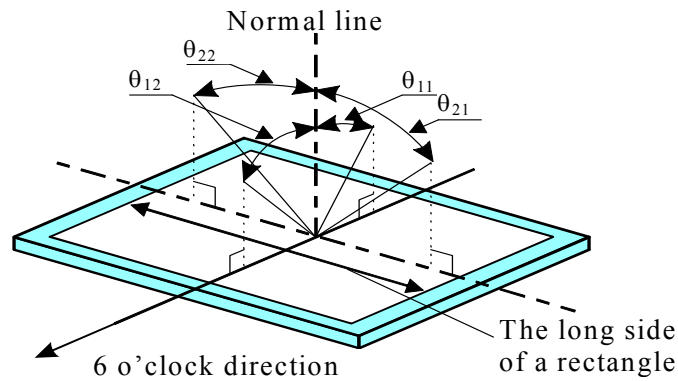


Fig4. Other Measurements

[Note9-3] Definitions of viewing angle range:



The best viewing angle of this module is slightly leaned to 12 o'clock from normal line.

Where θ_{11} max, gray scale is reversed partially.

Where θ_{12} max, or in θ_{12} direction, gray scale isn't reversed.

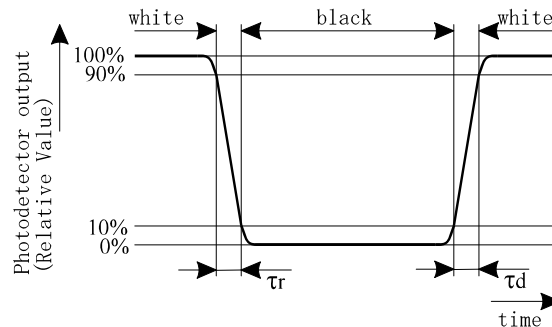
[Note9-4] Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Central luminance (brightness) with all pixels white}}{\text{Central luminance (brightness) with all pixels black}}$$

[Note9-5] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal between "black" and "white" alternatively.



[Note9-6] This parameter should be measured at the center of the screen and 30 minutes after turn-on.

10 Display Qualities

Please refer to the Outgoing Inspection Standard.

11 Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
Please insert for too much stress not to join FFC/FPC in the case of insertion of FFC/FPC.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- i) Protect sheet(Laminate film) is attached to the module surface to prevent it from being scratched. Peel the sheet off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc. Working under the following environments is desirable.
 - All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
 - Use Ionized blower for electrostatic removal, and peel of the protect sheet with a constant speed. (Peeling of it at over 2 seconds)
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD module to a direct sunlight, for a long period of time to protect the module from the ultra violet ray.
- l) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- m) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- n) Disassembling the module can cause permanent damage and should be strictly avoided.
Please don't remove the fixed tape, insulating tape etc that was pasted on the original module.
(Except for protection film of the panel.)
- o) Be careful when using it for long time with fixed pattern display as it may cause afterimage.
(Please use a screen saver etc., in order to avoid an afterimage.)
- p) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- q) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- r) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series), tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film.
Be sure to confirm the component of them.
- s) Do not use polychloroprene. If you use it, there is some possibility of generating Cl₂ gas that influences the reliability of the connection between LCD panel and driver IC.
- t) Do not put a laminate film on LCD module, after peeling of the original one. If you put on it, it may cause discoloration or spots because of the occurrence of air gaps between the polarizer and the film.

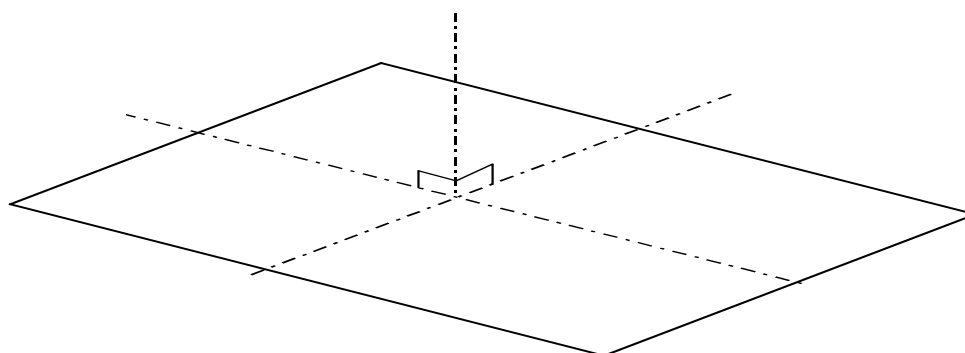
12 Reliability Test Items.

| No. | Test parameter | Conditions |
|-----|---|--|
| 1 | High temperature storage test | Leaves the module at Ta=80°C for 240h |
| 2 | Low temperature storage test | Leaves the module at Ta=-30°C for 240h |
| 3 | High temperature & high humidity operation test | Operates the module at Ta=40°C; 90~95%RH for 240h (No condensation) |
| 4 | High temperature operation test | Operates the module with +80°C at panel surface for 240h |
| 5 | Low temperature operation test | Operates the module at Ta=-30°C for 240h |
| 6 | Strength against ESD | 200V · 200pF(0) 1 time for each terminals |
| 7 | Shock test (non- operating) | Max. acceleration : 490m/s ² Pulse width : 11ms, half sine wave Direction : ±X,±Y,±Z once for each direction. |
| 8 | Vibration test (non- operating) | Frequency : 5 ~57Hz/Vibration width (one side):0.076 mm : 57~500Hz/ acceleration:9.8m/s ² Sweep time : 11 minutes Test period : 1 hour for each direction of X,Y,Z (total 3 hours) |
| 9 | Thermal shock test | -30°C ~ +80°C /50 cycle [0.5h] [0.5h] |

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state Temperature:15~35°C, Humidity:45~75 , Atmospheric pressure:86~106kpa)

[Note 12-1] The directions of X, Y, Z are defined as below:



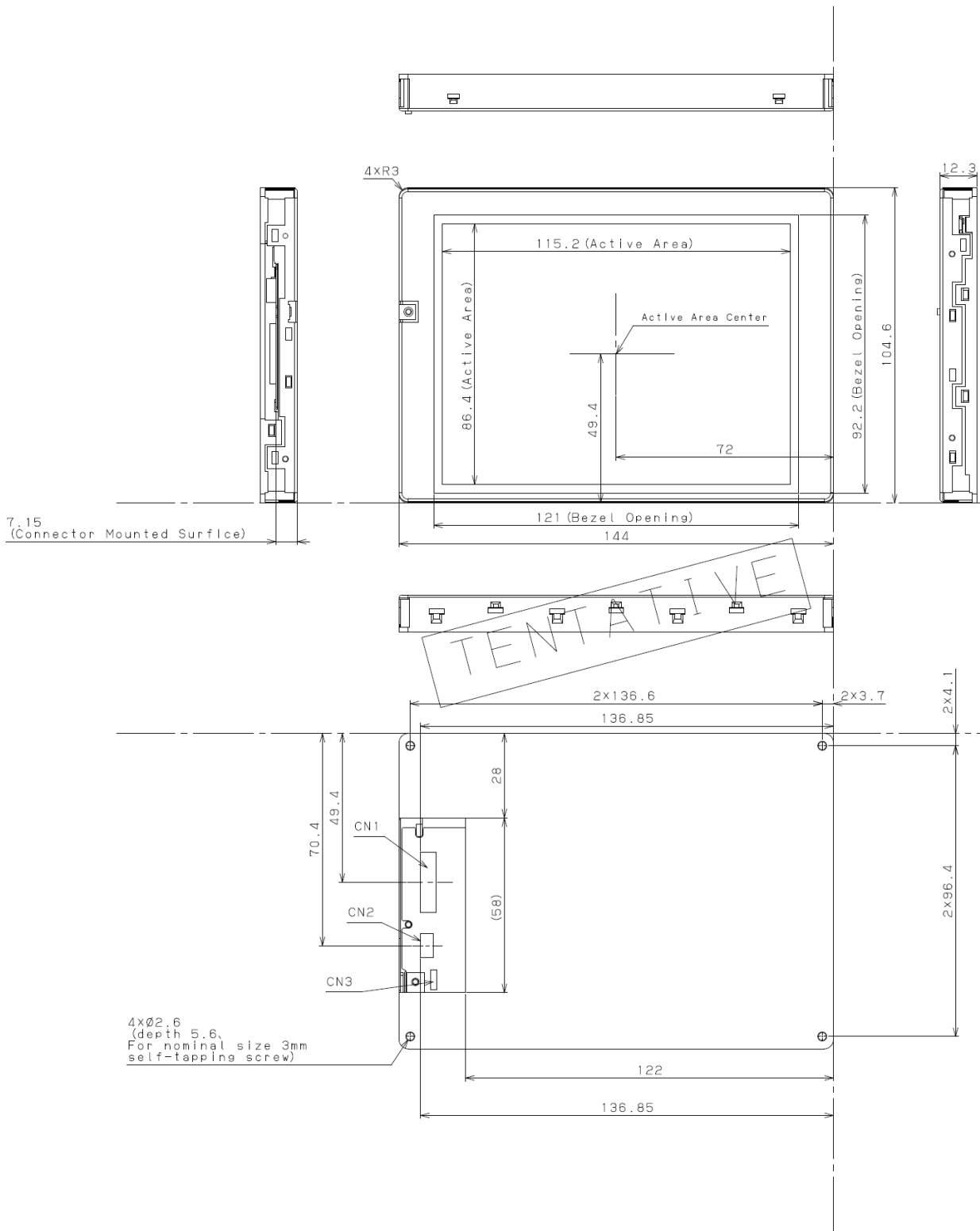
13 Packing Form

packaging form. T.B.D

Carton stock conditions T.B.D

14 Marking of product name

Serial No. indication. T.B.D



- General tolerance ± 0.5
- CN3 is a test connector of the LCD module. Please do not connect FFC or FFC.

Fig5 Outline Dimensions