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[Vishay Semiconductor/Diodes Division](#)  
[VS-ST330C04L0](#)

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## VS-ST330CL Series

Vishay Semiconductors

### Phase Control Thyristors (Hockey PUK Version), 650 A



TO-200AC (B-PUK)



**RoHS**  
COMPLIANT

#### FEATURES

- Center amplifying gate
- Metal case with ceramic insulator
- International standard case TO-200AC (B-PUK)
- High profile hockey PUK
- Designed and qualified for industrial level
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)

#### TYPICAL APPLICATIONS

- DC motor controls
- Controlled DC power supplies
- AC controllers

PRODUCT SUMMARY	
Package	TO-200AC (B-PUK)
Diode variation	Single SCR
$I_{T(AV)}$	650 A
$V_{DRM}/V_{RRM}$	400 V, 800 V, 1200 V, 1400 V, 1600 V
$V_{TM}$	1.90 V
$I_{GT}$	100 mA
$T_J$	-40 °C to 125 °C

MAJOR RATINGS AND CHARACTERISTICS			
PARAMETER	TEST CONDITIONS	VALUES	UNITS
$I_{T(AV)}$		650	A
	$T_{hs}$	55	°C
$I_{T(RMS)}$		1230	A
	$T_{hs}$	25	°C
$I_{TSM}$	50 Hz	9000	A
	60 Hz	9420	
$I^2t$	50 Hz	405	$kA^2s$
	60 Hz	370	
$V_{DRM}/V_{RRM}$		400 to 1600	V
$t_q$	Typical	100	μs
$T_J$		-40 to +125	°C

#### ELECTRICAL SPECIFICATIONS

VOLTAGE RATINGS				
TYPE NUMBER	VOLTAGE CODE	$V_{DRM}/V_{RRM}$ , MAXIMUM REPETITIVE PEAK AND OFF-STATE VOLTAGE V	$V_{RSM}$ , MAXIMUM NON-REPETITIVE PEAK VOLTAGE V	$I_{DRM}/I_{RRM}$ , MAXIMUM AT $T_J = T_J$ MAXIMUM mA
VS-ST330C..L	04	400	500	50
	08	800	900	
	12	1200	1300	
	14	1400	1500	
	16	1600	1700	



<b>ABSOLUTE MAXIMUM RATINGS</b>								
PARAMETER	SYMBOL	TEST CONDITIONS			VALUES	UNITS		
Maximum average on-state current at heatsink temperature	$I_{T(AV)}$	180° conduction, half sine wave double side (single side) cooled			650 (314)	A		
					55 (75)	°C		
Maximum RMS on-state current	$I_{T(RMS)}$	DC at 25 °C heatsink temperature double side cooled			1230	A		
Maximum peak, one-cycle non-repetitive surge current	$I_{TSM}$	$t = 10 \text{ ms}$	No voltage reapplied	Sinusoidal half wave, initial $T_J = T_J$ maximum				
		$t = 8.3 \text{ ms}$		9000				
		$t = 10 \text{ ms}$		9420				
		$t = 8.3 \text{ ms}$		7570				
Maximum $I^2t$ for fusing	$I^2t$	$t = 10 \text{ ms}$	100 % $V_{RRM}$ reapplied		7920	kA <sup>2</sup> s		
		$t = 8.3 \text{ ms}$			405			
		$t = 10 \text{ ms}$			370			
		$t = 8.3 \text{ ms}$			287			
Maximum $I^2\sqrt{t}$ for fusing	$I^2\sqrt{t}$	$t = 0.1 \text{ to } 10 \text{ ms}$ , no voltage reapplied			262			
Low level value of threshold voltage	$V_{T(TO)1}$	$(16.7 \% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J$ maximum			4050	kA <sup>2</sup> √s		
High level value of threshold voltage	$V_{T(TO)2}$	$(I > \pi \times I_{T(AV)}, T_J = T_J$ maximum			0.91	V		
Low level value of on-state slope resistance	$r_{t1}$	$(16.7 \% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J$ maximum			0.93			
High level value of on-state slope resistance	$r_{t2}$	$(I > \pi \times I_{T(AV)}, T_J = T_J$ maximum			0.57	$\text{m}\Omega$		
Maximum on-state voltage	$V_{TM}$	$I_{pk} = 1730 \text{ A}, T_J = T_J$ maximum, $t_p = 10 \text{ ms}$ sine pulse			1.90	V		
Maximum holding current	$I_H$	$T_J = 25 \text{ °C}$ , anode supply 12 V resistive load			600	mA		
Typical latching current	$I_L$				1000			

<b>SWITCHING</b>						
PARAMETER	SYMBOL	TEST CONDITIONS			VALUES	UNITS
Maximum non-repetitive rate of rise of turned-on current	$dl/dt$	$Gate$ drive 20 V, 20 $\Omega$ , $t_r \leq 1 \mu\text{s}$ $T_J = T_J$ maximum, anode voltage $\leq 80 \% V_{DRM}$			1000	A/ $\mu$ s
Typical delay time	$t_d$	$Gate$ current 1 A, $dl_g/dt = 1 \text{ A}/\mu\text{s}$ $V_d = 0.67 \% V_{DRM}, T_J = 25 \text{ °C}$			1.0	$\mu$ s
Typical turn-off time	$t_q$	$I_{TM} = 550 \text{ A}, T_J = T_J$ maximum, $dl/dt = 40 \text{ A}/\mu\text{s}$ , $V_R = 50 \text{ V}, dV/dt = 20 \text{ V}/\mu\text{s}$ , gate 0 V 100 $\Omega$ , $t_p = 500 \mu\text{s}$			100	

<b>BLOCKING</b>						
PARAMETER	SYMBOL	TEST CONDITIONS			VALUES	UNITS
Maximum critical rate of rise of off-state voltage	$dV/dt$	$T_J = T_J$ maximum linear to 80 % rated $V_{DRM}$			500	V/ $\mu$ s
Maximum peak reverse and off-state leakage current	$I_{RRM}, I_{DRM}$	$T_J = T_J$ maximum, rated $V_{DRM}/V_{RRM}$ applied			50	mA

<b>TRIGGERING</b>					
PARAMETER	SYMBOL	TEST CONDITIONS		VALUES	
		Typ.	Max.	UNITS	
Maximum peak gate power	$P_{GM}$	$T_J = T_J$ maximum, $t_p \leq 5$ ms	10.0		W
Maximum average gate power	$P_{G(AV)}$	$T_J = T_J$ maximum, $f = 50$ Hz, $d\% = 50$	2.0		
Maximum peak positive gate current	$I_{GM}$	$T_J = T_J$ maximum, $t_p \leq 5$ ms	3.0		A
Maximum peak positive gate voltage	$+V_{GM}$	$T_J = T_J$ maximum, $t_p \leq 5$ ms	20		V
Maximum peak negative gate voltage	$-V_{GM}$		5.0		
DC gate current required to trigger	$I_{GT}$	$T_J = -40$ °C	Maximum required gate trigger/current/voltage are the lowest value which will trigger all units 12 V anode to cathode applied	200	mA
		$T_J = 25$ °C		100	
		$T_J = 125$ °C		50	
DC gate voltage required to trigger	$V_{GT}$	$T_J = -40$ °C	Maximum required gate trigger/current/voltage are the lowest value which will trigger all units 12 V anode to cathode applied	2.5	V
		$T_J = 25$ °C		1.8	
		$T_J = 125$ °C		1.1	
DC gate current not to trigger	$I_{GD}$	$T_J = T_J$ maximum	Maximum gate current/voltage not to trigger is the maximum value which will not trigger any unit with rated $V_{DRM}$ anode to cathode applied	10	mA
DC gate voltage not to trigger	$V_{GD}$		Maximum gate current/voltage not to trigger is the maximum value which will not trigger any unit with rated $V_{DRM}$ anode to cathode applied	0.25	V

<b>THERMAL AND MECHANICAL SPECIFICATIONS</b>					
PARAMETER	SYMBOL	TEST CONDITIONS		VALUES	UNITS
Maximum operating junction temperature range	$T_J$			-40 to +125	°C
Maximum storage temperature range	$T_{Stg}$			-40 to +150	
Maximum thermal resistance, junction to heatsink	$R_{thJ-hs}$	DC operation single side cooled		0.11	K/W
		DC operation double side cooled		0.06	
Maximum thermal resistance, case to heatsink	$R_{thC-hs}$	DC operation single side cooled		0.011	
		DC operation double side cooled		0.005	
Mounting force, $\pm 10$ %				9800 (1000)	N (kg)
Approximate weight				250	g
Case style		See dimensions - link at the end of datasheet		TO-200AC (B-PUK)	

<b><math>\Delta R_{thJ-hs}</math> CONDUCTION</b>						
CONDUCTION ANGLE	SINUSOIDAL CONDUCTION		RECTANGULAR CONDUCTION		TEST CONDITIONS	UNITS
	SINGLE SIDE	DOUBLE SIDE	SINGLE SIDE	DOUBLE SIDE		
180°	0.012	0.010	0.008	0.008	$T_J = T_J$ maximum	K/W
120°	0.014	0.015	0.014	0.014		
90°	0.018	0.018	0.019	0.019		
60°	0.026	0.027	0.027	0.028		
30°	0.045	0.046	0.046	0.046		

**Note**

- The table above shows the increment of thermal resistance  $R_{thJ-hs}$  when devices operate at different conduction angles than DC

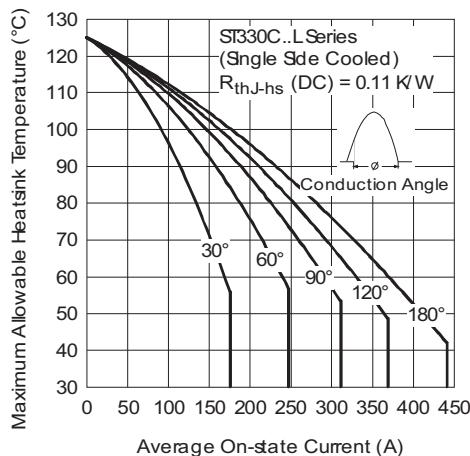


Fig. 1 - Current Ratings Characteristics

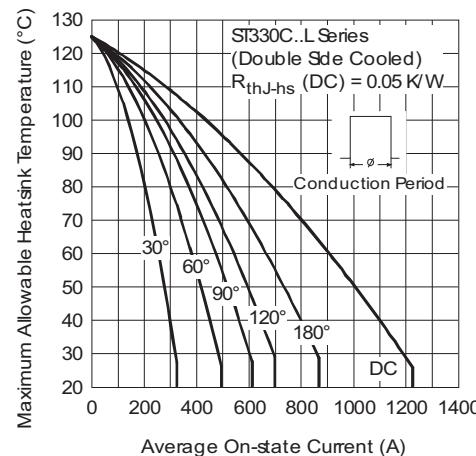


Fig. 4 - Current Ratings Characteristics

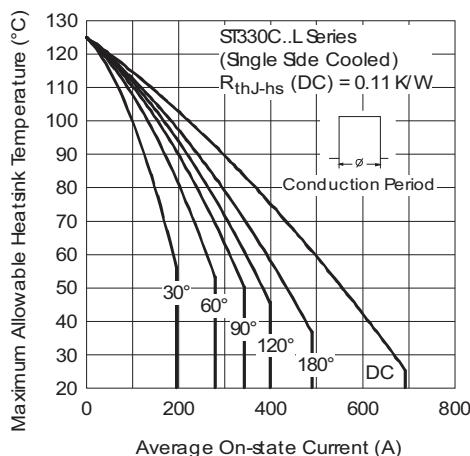


Fig. 2 - Current Ratings Characteristics

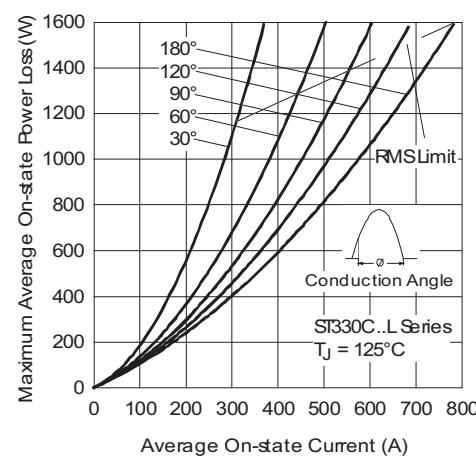


Fig. 5 - On-State Power Loss Characteristics

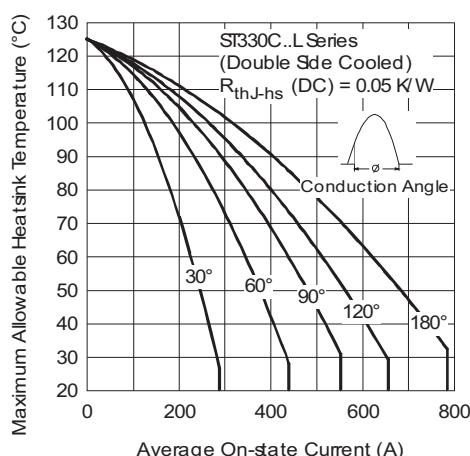


Fig. 3 - Current Ratings Characteristics

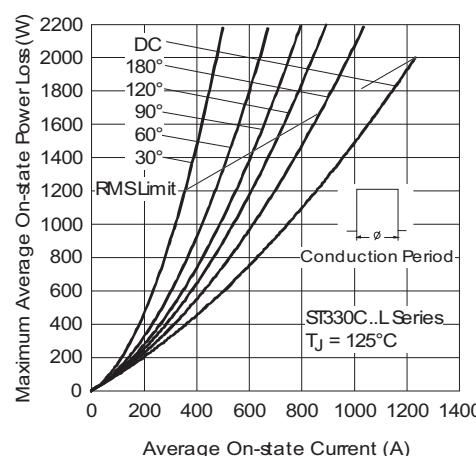


Fig. 6 - On-State Power Loss Characteristics

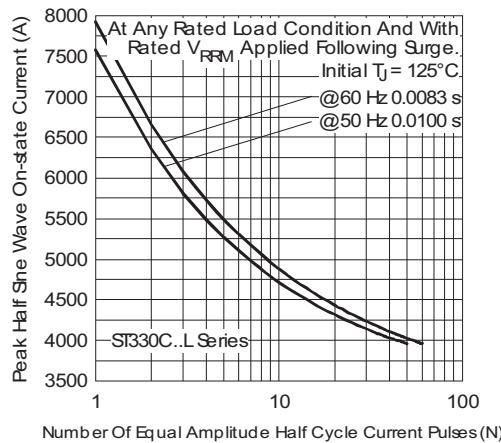


Fig. 7 - Maximum Non-Repetitive Surge Current  
Single and Double Side Cooled

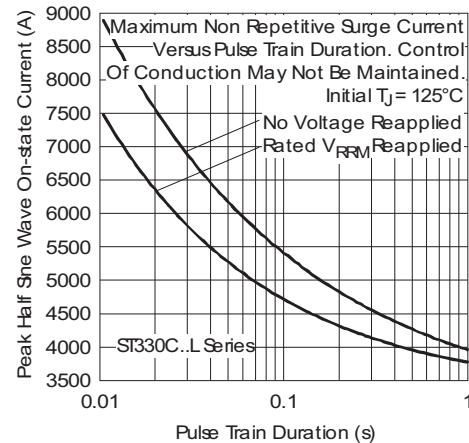


Fig. 8 - Maximum Non-Repetitive Surge Current  
Single and Double Side Cooled

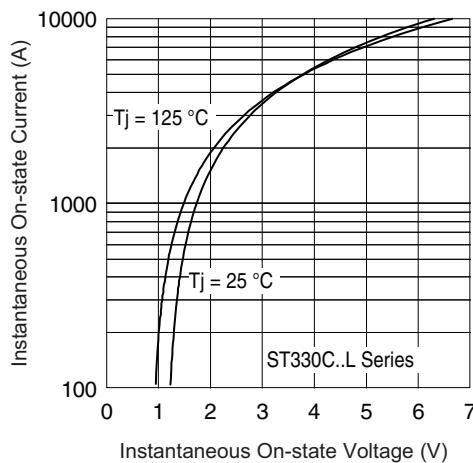


Fig. 9 - On-State Voltage Drop Characteristics

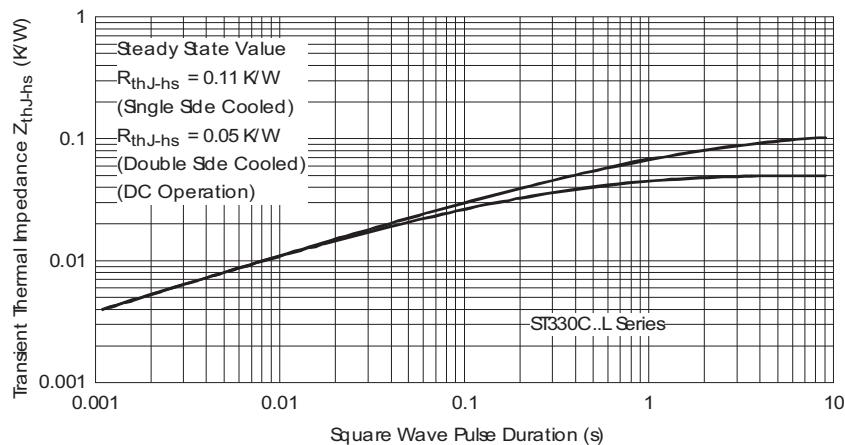


Fig. 10 - Thermal Impedance  $Z_{thJ-hs}$  Characteristics

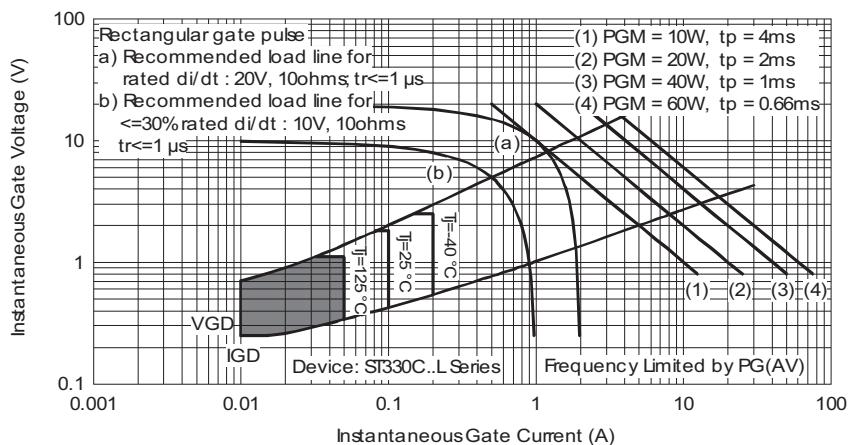


Fig. 11 - Gate Characteristics

## ORDERING INFORMATION TABLE

Device code	VS-	ST	33	0	C	16	L	1	-
	1	2	3	4	5	6	7	8	9

- 1** - Vishay Semiconductors product
- 2** - Thyristor
- 3** - Essential part number
- 4** - 0 = converter grade
- 5** - C = ceramic PUK
- 6** - Voltage code x 100 =  $V_{RRM}$  (see Voltage Ratings table)
- 7** - L = PUK case TO-200AC (B-PUK)
- 8** - 0 = eyelet terminals (gate and auxiliary cathode unsoldered leads)  
1 = fast-on terminals (gate and auxiliary cathode unsoldered leads)  
2 = eyelet terminals (gate and auxiliary cathode soldered leads)  
3 = fast-on terminals (gate and auxiliary cathode soldered leads)
- 9** - Critical dV/dt: • None = 500 V/μs (standard selection)  
• L = 1000 V/μs (special selection)

LINKS TO RELATED DOCUMENTS	
Dimensions	<a href="http://www.vishay.com/doc?95076">www.vishay.com/doc?95076</a>



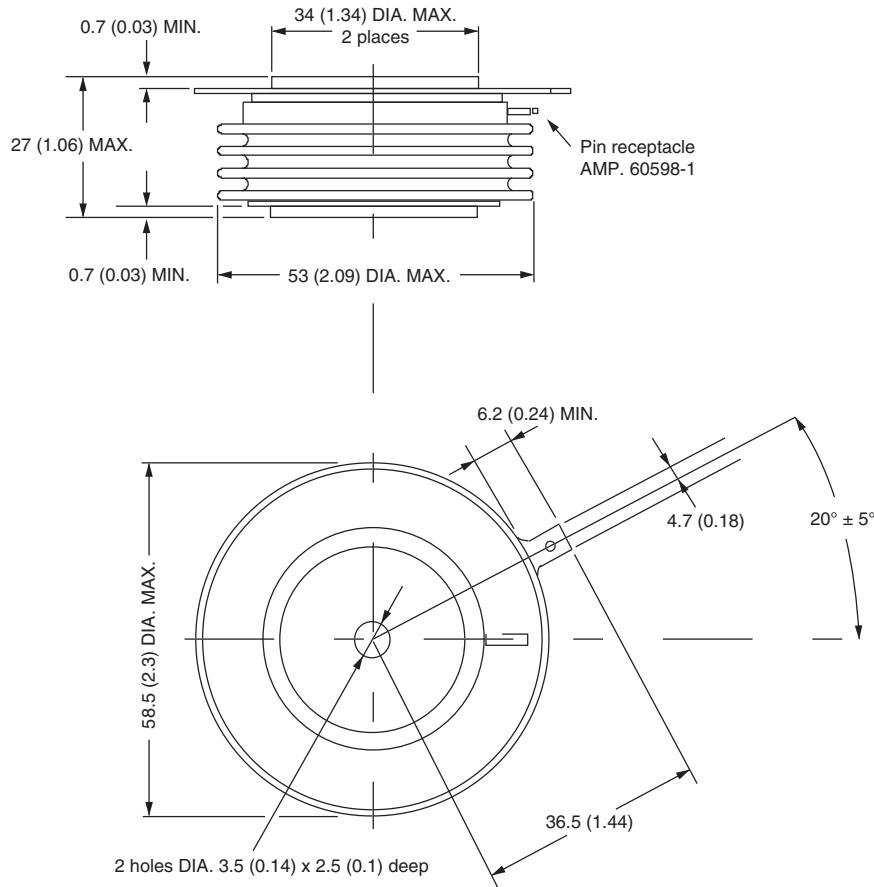
## Outline Dimensions

Vishay Semiconductors

### TO-200AC (B-PUK)

#### DIMENSIONS in millimeters (inches)

Creepage distance: 36.33 (1.430) minimum  
Strike distance: 17.43 (0.686) minimum



Quote between upper and lower pole pieces has to be considered after application of mounting force (see thermal and mechanical specification)



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