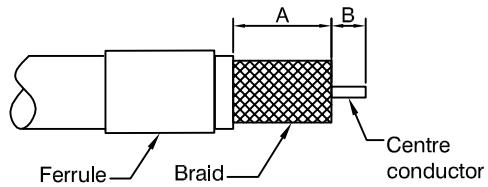


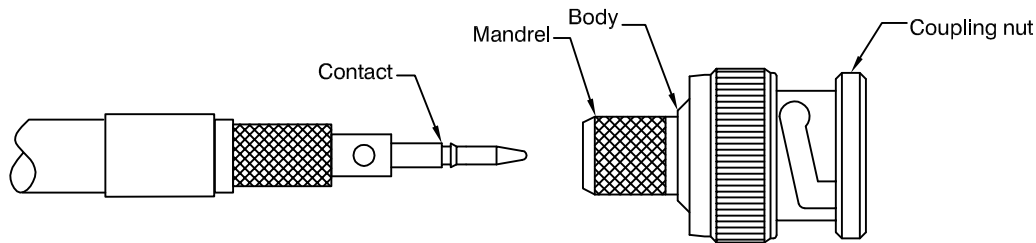
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

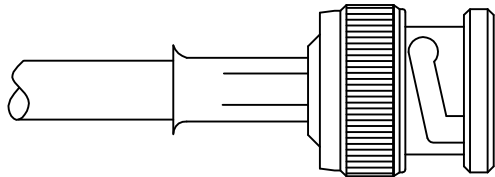
A = 8mm  
B = 4mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB10-2022	N/A	CCC2561	2.54	10.90
VB10-2023	N/A	CCC2561	2.54	10.90

CAD Issue	SN	2	13 July 01
First Issue	DW	1	12 Sept 96
DESCRIPTION OF REVISION	APPVD	ISS	DATE

  
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

A Tatner

DATE:

13 July 01

DESCRIPTION:

Stripping and Assembly  
 Instructions for BNC Crimp Plug

DRAWING NUMBER:

**VAIB1102**

PAGE: 1 OF 1