

## Part Number: XLUR65D

T-1 (3mm) SOLID STATE LAMP

## Features

- Radial / Through hole package
- $\bullet$  Reliable & robust
- Low power consumption
- $\bullet$  Available on tape and reel
- $\bullet$  RoHS Compliant



Package Schematics	
	RECOMMENDED PCB LAYOUT
1 All dimensions are in millimeters (inches)	

1. All dimensions are in millimeters (inches).

2. Tolerance is  $\pm 0.25 (0.01")$  unless otherwise noted.

3. Specifications are subject to change without notice.

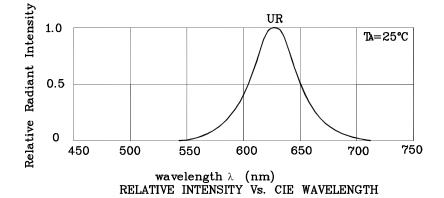
Absolute Maximum Ratings (T <sub>A</sub> =25°C)		UR (GaAsP/GaP)	Unit	
Reverse Voltage	$V_{\mathrm{R}}$	5	V	
Forward Current	$\mathbf{I}_{\mathrm{F}}$	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	160	mA	
Power Dissipation	PD	75	mW	
Operating Temperature	$T_A$ -40 ~ +85		°C	
Storage Temperature	Tstg	$-40 \sim +85$	-0	
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds			
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds			

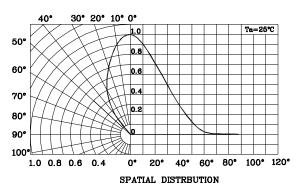
Operating Characteristics (T <sub>A</sub> =25°C)		UR (GaAsP/GaP)	Unit	
Forward Voltage (Typ.) (I <sub>F</sub> =10mA)	$V_{\rm F}$	1.9	V	
Forward Voltage (Max.) (I <sub>F</sub> =10mA)	$V_{\rm F}$	2.5	V	
Reverse Current (Max.) (V <sub>R</sub> =5V)	$I_R$	10	uA	
Wavelength of Peak Emission CIE127-2007*(Typ.) (I <sub>F</sub> =10mA)	λP	627*	nm	
Wavelength of Dominant Emission CIE127-2007*(Typ.) (I <sub>F</sub> =10mA)	λD	617*	nm	
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =10mA)	$ riangle \lambda$	45	nm	
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	15	pF	

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (I <sub>F</sub> =10mA) mcd		Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.		
XLUR65D	Red	GaAsP/GaP	Red Diffused	10 8*	24 15*	627*	60°

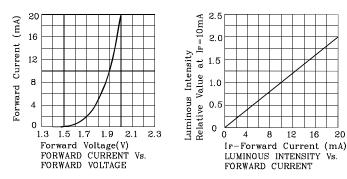
\*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

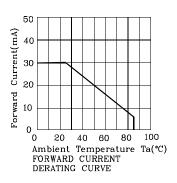




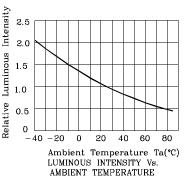


♦ UR

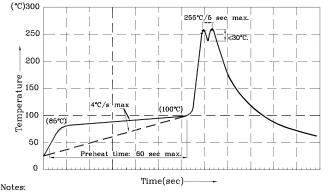




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Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



I.Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
2.Peak wave soldering temperature between 245°C ~ 255°C for 3 sec

(5 sec max).

3.Do not apply stress to the epoxy resin while the temperature is above  $85^{\circ}$ C. 4.Fixtures should not incur stress on the component when mounting and

during soldering process. 5.SAC 305 solder alloy is recommended.

6.No more than one wave soldering pass

## Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength),

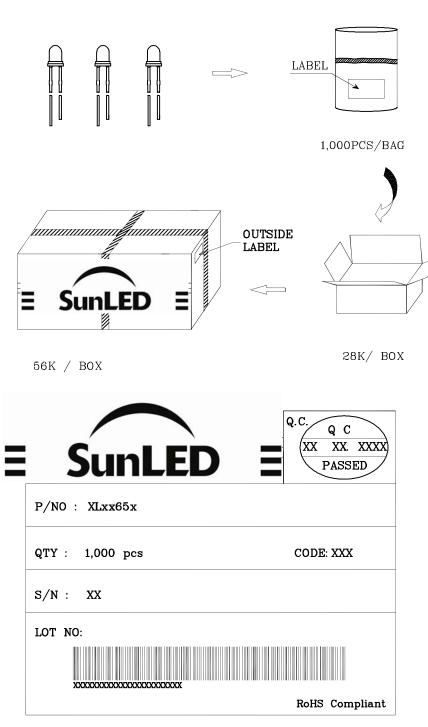
the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.



**PACKING & LABEL SPECIFICATIONS** 



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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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- 6. Additional technical notes are available at <u>http://www.SunLEDusa.com/TechnicalNotes.asp</u>

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XDSA2337 V7-X Layout: Maggie L.