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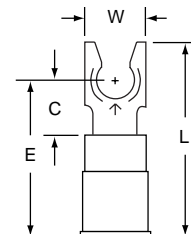
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3M

Specialty Terminals

SS-31-4-NB thru SS-33-14-NB
Locking Fork, Nylon Insulated with Insulation Grip

Data Sheet



Product Number	Wire Range (AWG)	Stud Size	Max Lock Width	W	C	L	E	Thickness	Barrel Length	Barrel I.D.	Maximum Insulation Diameter
SS-31-4-NB	22-18	4	0.27	0.25	0.25	0.87	0.69	0.030	0.25	0.070	0.145
SS-31-6-NB	22-18	6	0.27	0.25	0.25	0.87	0.69	0.030	0.25	0.070	0.145
SS-31-8-NB	22-18	8	0.34	0.30	0.25	0.87	0.69	0.030	0.25	0.070	0.145
SS-31-10-NB	22-18	10	0.35	0.32	0.25	0.87	0.69	0.030	0.25	0.070	0.145
SS-32-4-NB	16-14	4	0.27	0.25	0.25	0.89	0.71	0.030	0.25	0.090	0.170
SS-32-6-NB	16-14	6	0.27	0.24	0.25	0.89	0.71	0.030	0.25	0.090	0.170
SS-32-8-NB	16-14	8	0.34	0.30	0.25	0.89	0.71	0.030	0.25	0.090	0.170
SS-32-10-NB	16-14	10	0.35	0.32	0.25	0.89	0.71	0.030	0.25	0.090	0.170
SS-33-6-NB	12-10	1/4	0.48	0.43	0.40	1.11	0.86	0.030	0.25	0.090	0.170
SS-33-8-NB	12-10	6	0.30	0.28	0.28	1.03	0.83	0.040	0.25	0.135	0.250
SS-33-10-NB	12-10	10	0.36	0.32	0.28	1.03	0.83	0.040	0.25	0.135	0.250
SS-33-14-NB	12-10	1/4	0.48	0.43	0.44	1.24	0.99	0.040	0.25	0.135	0.250



LISTED 314R
UNDERWRITERS
LABORATORIES
STANDARD NO. UL 486A
3M FILE NO. E23438



CANADIAN STANDARDS
ASSOCIATION
STANDARD NO. C22.2
NO. 0. 65
3M FILE NO. LR22190

Installation Information

⚠ WARNING

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

UL Listed and CSA Certified for use on stranded copper (AWG) wire only.

Strip away the end 3/8 inch of wire insulation.

Make the crimp in the proper station of a recommended 3M crimp tool: TH-440, TH-450 (scissor style), or TR-482, TR-490 (ratchet style) hand tools.



Specifications

Wire Size:
Barrel Seam:
Max. Voltage Rating:

Max. Operating Temp.:
Max. Current:
Insulator Material:
Terminal Material:
Insulation Grip Material:
Plating:

See Table Above
Butted with Insulation Grip
600 V Building Wire
1000 V Signs, Fixtures
and Luminaires
221°F (105°C)
Same as Wire
Nylon
ETP Copper
Brass
Tin



 Barrel Crimp (Electrical)
 Insulation Crimp (Mechanical)

Engineering Specification

Crimp-type terminals shall, electrically and mechanically, connect to a pre-stripped end of a stranded copper wire and have a flat tongue portion with a central opening for mounting around a screw or stud.

The terminal line shall offer tongue variations in hole (stud) size (6, 8 10, etc.) and configuration (ring, fork, block fork, flanged block fork, locking fork, etc.): and barrel variations in wire (AWG) size (22-18, 16-14, 12-10, etc.) and construction (non-insulated brazed seam, vinyl insulated butted seam, nylon insulated with insulation grip, etc.). The terminal line shall have regulatory agency coverage (UL Listing, CSA Certification). The terminal tongue shall be marked with the wire range and manufacturer's symbol (↑).

The nylon-insulated, locking block fork terminal with insulation grip shall be tin-plated, annealed copper, with the tongue having a specified stud slot (size 4 thru 1/4") and a butted seam barrel with a tin plated brass, funnel entry insulation grip, covered by a molded nylon sleeve, color coded and sized for a specified (AWG) wire range (22-18, 16-14, 12-10).

Insulated terminals shall be UL Listed and CSA Certified for 600 Volts maximum building wire: 1000 Volts maximum in signs, fixtures and luminaires and have a maximum operating temperature of 221°F (105°C).

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