

# **General Purpose CMOS Logic IC**

# **BCD-to-Decimal Decoder**

# **BU4028B**

### **General Description**

The BU4028B is a decoder which converts BCD signals into decimal signals. Output signal Q0 to Q9 becomes the "H" level by an input cord corresponding to A to D. All other output becomes the "L" level.

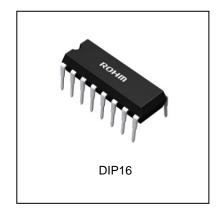
#### **Features**

- Low Power Consumption
- Wide Operating Supply Voltage Range
- High Input Impedance
- 2 L-TTL Inputs or 1 LS-TTL Input can be directly driven

# **Key Specifications**

Operating Supply Voltage Range: 3V to 16V
 Input Voltage Range: V<sub>SS</sub> to V<sub>DD</sub>
 Operating Temperature Range: -40°C to +85°C

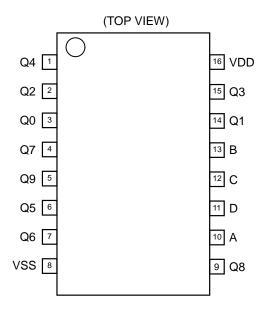
Package W(Typ) x D(Typ) x H(Max)
DIP16 19.40mm x 6.50mm x 7.95mm



### **Truth Table**

	Inn	uts						Out	puts				
D C B A				Q9	Q8	Q7	Q6	Q5	Q4	Q3	Q2	Q1	Q0
												Qı	
L	L	L	L	L	L	L	L	L	L	L	L	L	Н
L	L	L	Н	L	L	L	L	L	L	L	L	Н	L
L	L	Н	L	L	L	L	L	L	L	L	Н	L	L
L	L	Н	Н	L	Ш	L	L	L	L	Н	L	L	L
L	Н	L	L	L	L	L	L	L	Н	L	L	L	L
L	Н	L	Н	L	L	L	L	Н	L	L	L	L	L
L	Н	Н	L	L	L	L	Н	L	L	L	L	L	L
L	Н	Н	Н	L	L	Н	L	L	L	L	L	L	L
Н	L	L	L	L	Н	L	L	L	L	L	L	L	L
Н	L	L	Н	Н	L	L	L	L	L	L	L	L	L
Н	L	Н	L	L	L	L	L	L	L	L	L	L	L
Н	L	Н	Н	L	L	L	L	L	L	L	L	L	L
Н	Н	L	L	L	L	L	L	L	L	L	L	L	L
Н	Н	L	Н	L	L	L	L	L	L	L	L	L	L
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Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L

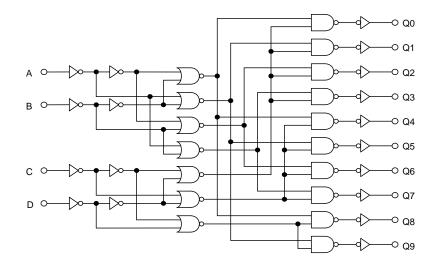
# **Pin Configuration**



# **Pin Description**

	2000.1511011								
Pin No.	Symbol	I/O	Function						
1	Q4	0	Output 4						
2	Q2	0	Output 2						
3	Q0	0	Output 0						
4	Q7	0	Output 7						
5	Q9	0	Output 9						
6	Q5	0	Output 5						
7	Q6	0	Output 6						
8	VSS	_	Power supply(-)						
9	Q8	0	Output 8						
10	А	I	Input A						
11	D	I	Input D						
12	С	I	Input C						
13	В	I	Input B						
14	Q1	0	Output 1						
15	Q3	0	Output 3						
16	VDD		Power supply (+)						

# **Block Diagram**



Absolute Maximum Ratings (Ta = 25°C)

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Parameter	Symbol	Rating	Unit						
Supply Voltage	$V_{DD}$	-0.3 to +18.0	V						
Input Voltage	V <sub>IN</sub>	$(V_{SS}-0.3)$ to $(V_{DD}+0.3)$	V						
Input Current	I <sub>IN</sub>	±10	mA						
Operating Temperature	Topr	-40 to +85	°C						
Storage Temperature	Tstg	-55 to +150	°C						
Maximum Junction Temperature	Tjmax	+150	°C						
Power Dissipation	P <sub>D</sub>	1.25 (Note 1)	W						

(Note 1) Reduce 10mW/°C above 25°C.

Caution: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

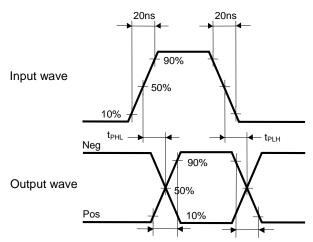
Recommended Operating Conditions (Ta= -40°C to +85°C)

	(1α- 10	0 10 100			
Parameter	Symbol	Min	Тур	Max	Unit
Supply Voltage	$V_{DD}$	3.0	-	16	V
Input Voltage	Vin	Vss	_	Vnn	V

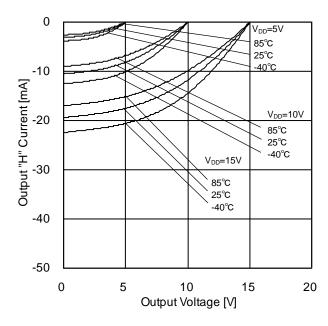
Electrical Characteristics (Unless otherwise specified V<sub>SS</sub>=0V Ta=25°C)

ctricai Characteristics	(Uniess oth	erwise s	pecified	V <sub>SS</sub> =UV	1a=25 ()		
Doromotor	Cymphol	Symbol Limits		l loit	Condition		
Parameter	Symbol	Min	Тур	Max	Unit		Condition
DC Characteristics	11.				•		
		3.5	_	_		V <sub>DD</sub> =5V	
Input 'H' voltage	V <sub>IH</sub>	7.0	_	_	V	V <sub>DD</sub> =10V	_
		11.0	_	_		V <sub>DD</sub> =15V	
		_	_	1.5		V <sub>DD</sub> =5V	
Input 'L' voltage	$V_{IL}$	_	_	3.0	V	V <sub>DD</sub> =10V	_
		_	_	4.0		V <sub>DD</sub> =15V	
Input 'H' current	I <sub>IH</sub>	_	_	0.3	μA	V <sub>IH</sub> =15V	
Input 'L' current	I <sub>IL</sub>	_	_	-0.3	μA	V <sub>IL</sub> =0V	
		4.95	_	_		V <sub>DD</sub> =5V	
Output 'H' voltage	$V_{OH}$	9.95	_	_	V	V <sub>DD</sub> =10V	I <sub>O</sub> =0mA
		14.95	_	_		V <sub>DD</sub> =15V	
		_	_	0.05		V <sub>DD</sub> =5V	
Output 'L' voltage	$V_{OL}$	_	_	0.05	V	V <sub>DD</sub> =10V	I <sub>O</sub> =0mA
		_	_	0.05	-	V <sub>DD</sub> =15V	
		-0.16	_	_	mA	V <sub>DD</sub> =5V	V <sub>OH</sub> =4.6V
Output 'H' current	I <sub>OH</sub>	-0.4	_	_		V <sub>DD</sub> =10V	V <sub>OH</sub> =9.5V
		-1.2	_	_		V <sub>DD</sub> =15V	V <sub>OH</sub> =13.5V
		0.44	_	_	mA	V <sub>DD</sub> =5V	V <sub>OL</sub> =0.4V
Output 'L' current	I <sub>OL</sub>	1.1	_	_		V <sub>DD</sub> =10V	V <sub>OL</sub> =0.5V
		3.0	_	_		V <sub>DD</sub> =15V	V <sub>OL</sub> =1.5V
		_	_	1	μA	V <sub>DD</sub> =5V	
Static supply current	I <sub>DD</sub>	_	_	2		V <sub>DD</sub> =10V	V <sub>IN</sub> =V <sub>DD</sub> or V <sub>SS</sub>
		_	_	4		V <sub>DD</sub> =15V	
Switching Characteristics	, C <sub>L</sub> =50pF						
		_	180	_		V <sub>DD</sub> =5V	
Output rising time	t <sub>TLH</sub>	_	90	_	ns	V <sub>DD</sub> =10V	_
		_	65	_		V <sub>DD</sub> =15V	
		_	100	_		$V_{DD}=5V$	
Output falling time	t <sub>THL</sub>	_	50	_	ns	V <sub>DD</sub> =10V	_
		_	40	_		V <sub>DD</sub> =15V	
"I " to "LI"		_	300	_		V <sub>DD</sub> =5V	
"L" to "H" Propagation delay time	t <sub>PLH</sub>	_	130	_	ns	V <sub>DD</sub> =10V	_
1 Topagation delay tille		_	90	_		V <sub>DD</sub> =15V	
"H" to "L"		_	300	_		V <sub>DD</sub> =5V	
Propagation delay time	t <sub>PHL</sub>	_	130	_	ns	V <sub>DD</sub> =10V	_
1 Topagation delay tille		_	90	_		V <sub>DD</sub> =15V	
Input capacitance	C <sub>IN</sub>	_	5	_	pF	_	_

# **Waveforms of Switching Characteristics**



### **Typical Performance Curves**



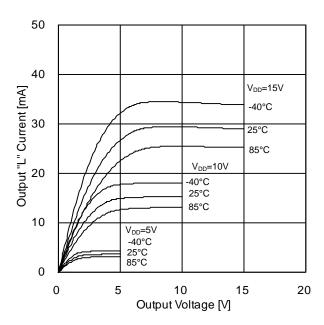


Figure 1. Output "H" Current vs Output Voltage

Figure 2. Output "L" Current vs Output Voltage

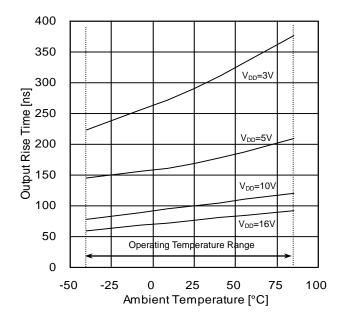


Figure 3. Output Rise Time  $t_{\mathsf{TLH}}$  vs Ambient Temperature

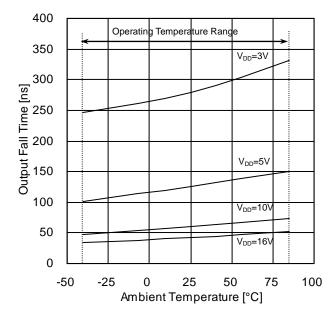
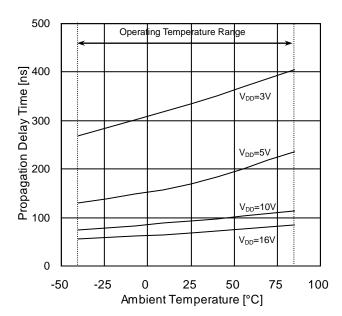


Figure 4. Output Fall Time  $t_{THL}$  vs Ambient Temperature

# **Typical Performance Curves - continued**



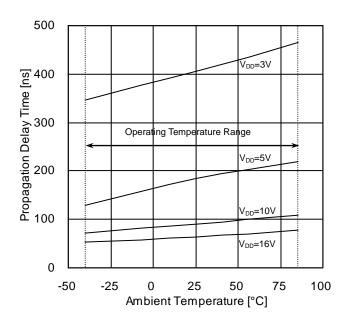


Figure 5. Propagation Delay Time  $t_{\text{PLH}}$  vs Ambient Temperature

Figure 6. Propagation Delay Time  $t_{\text{PHL}}$  vs Ambient Temperature

#### **Power Dissipation**

Power dissipation (total loss) indicates the power that can be consumed by IC at  $T_A=25^{\circ}\text{C}$  (normal temperature). IC is heated when it consumed power, and the temperature of IC chip becomes higher than ambient temperature. The temperature that can be accepted by IC chip depends on circuit configuration, manufacturing process, and consumable power is limited. Power dissipation is determined by the temperature allowed in IC chip(maximum junction temperature) and thermal resistance of package(heat dissipation capability). The maximum junction temperature is typically equal to the maximum value in the storage temperature range. Heat generated by consumed power of IC radiates from the mold resin or lead frame of the package. The parameter which indicates this heat dissipation capability(hardness of heat release)is called thermal resistance, represented by the symbol  $\theta_{JA}$  (°C/W). The temperature of IC inside the package can be estimated by this thermal resistance. Figure 7 shows the model of thermal resistance of the package. Thermal resistance  $\theta_{JA}$ , ambient temperature  $T_{A}$ , maximum junction temperature  $T_{A}$ , and power dissipation  $P_{D}$  can be calculated by the equation below:

$$\theta_{JA} = (T_{Jmax} - T_A) / P_D$$
 (°C/W)

Derating curve in Figure 8 indicates power that can be consumed by IC with reference to ambient temperature. Power that can be consumed by IC begins to attenuate at certain ambient temperature. This gradient is determined by thermal resistance  $\theta_{JA}$ . Thermal resistance  $\theta_{JA}$  depends on chip size, power consumption, package, ambient temperature, package condition, wind velocity, etc even when the same of package is used. Thermal reduction curve indicates a reference value measured at a specified condition.

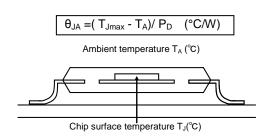


Figure 7. Thermal resistance

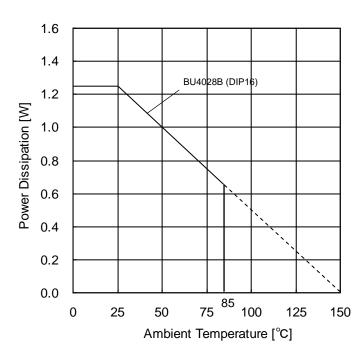
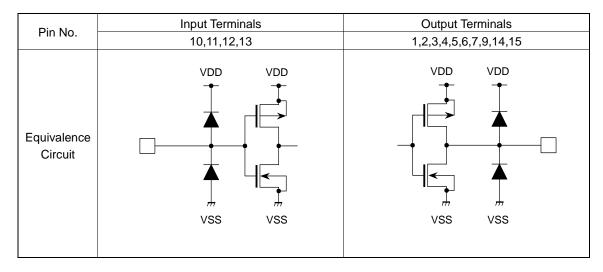


Figure 8. Derating Curve

# I/O equivalent circuits



### **Operational Notes**

#### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

#### 3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

#### 4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

#### 5. Thermal Consideration

Should by any chance the power dissipation rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. The absolute maximum rating of the Pd stated in this specification is when the IC is mounted on a 70mm x 70mm x 1.6mm glass epoxy board. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the Pd rating.

#### 6. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

#### 7. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

### 8. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

#### 9. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

#### 10. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

# Operational Notes - continued

### 11. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

#### 12. Regarding the Input Pin of the IC

In the construction of this IC, P-N junctions are inevitably formed creating parasitic diodes or transistors. The operation of these parasitic elements can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions which cause these parasitic elements to operate, such as applying a voltage to an input pin lower than the ground voltage should be avoided. Furthermore, do not apply a voltage to the input pins when no power supply voltage is applied to the IC. Even if the power supply voltage is applied, make sure that the input pins have voltages within the values specified in the electrical characteristics of this IC.

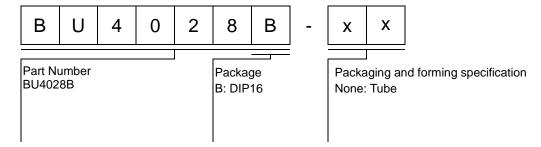
#### 13. Ceramic Capacitor

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

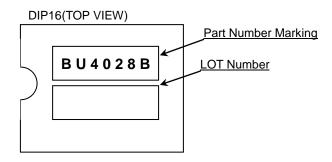
#### 14. Area of Safe Operation (ASO)

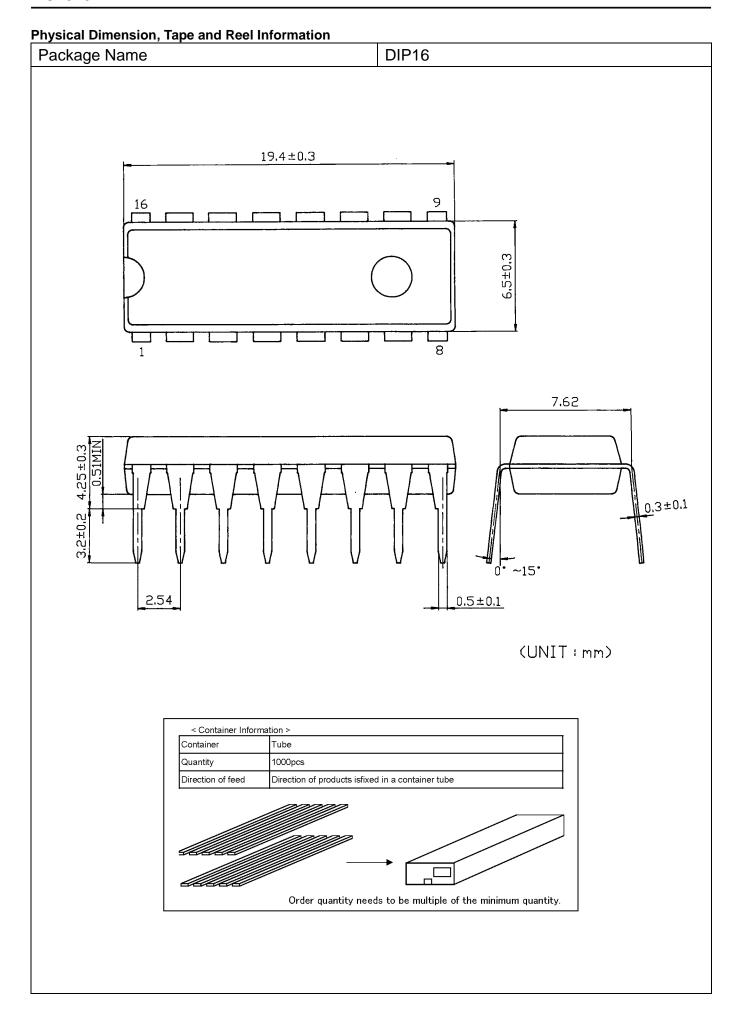
Operate the IC such that the output voltage, output current, and power dissipation are all within the Area of Safe Operation (ASO).

# **Ordering Information**



# **Marking Diagram**





# **Revision History**

Date	Revision	Changes
16.Sep.2014	001	New Release

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(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA	
CLASSⅢ	CLASSⅢ	CLASS II b	CLACCIII	
CLASSIV	CLASSIII	CLASSⅢ	CLASSIII	

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  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
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  - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation (Pd) depending on Ambient temperature (Ta). When used in sealed area, confirm the actual ambient temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

#### Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

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  - [c] the Products are exposed to direct sunshine or condensation
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- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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